

## Electrolube® PCM

### Peelable Coating Mask

#### DESCRIPTION

**Electrolube® PCM** is a flexible, solvent resistant latex for masking components, connectors, and other items during the conformal coating process. The high film strength of **PCM** means that it can be peeled by hand without breaking or leaving residues.

READ ENTIRE TECHNICAL BULLETIN BEFORE USING THIS PRODUCT

#### FEATURES AND BENEFITS

- Flexible latex with high film strength; leaves no residue even when removed from complex areas
- Allows selective coating of circuit boards, masks components and connectors during coating application
- Prevents coating ingress into connectors and components due to the capillary effect
- Suitable for use with dip, spray or brush applied conformal coatings

#### APPROVALS

Standard	Status
RoHS Compliant (2015/863/EU)	Yes

#### PRODUCT INFORMATION

Please contact your customer service representative for information on available package sizes.

## PHYSICAL PROPERTIES

Category	Results
<b>Liquid Properties</b>	
Density @ 20 °C (g/mL)	1.11
Solid Content	70 to 74 %
Viscosity Brookfield LVT (mPa s)	30,000 to 60,000
Ammonia Content	0.29% Max
pH	10 to 11
Drying Time (2 mm Thickness)	
25 °C	2 hours
60 °C	30 minutes
<b>Cured Properties</b>	
Tensile Strength (MN/m <sup>2</sup> )	16.57
Elongation at Break	900 %
Modulus	
@ 300% (MN/m <sup>2</sup> )	0.88
@ 700% (MN/m <sup>2</sup> )	6.18

## APPLICATION GUIDELINES

Masking should take place between the cleaning and coating process. PCM should be applied to the area being masked to a thickness of at least 1mm to enable easy peeling after coating. Dry at room temperature for at least 2 hours. This can be accelerated by heating to 60 °C for 30 minutes but some discolouration of copper may occur.

Thicker films may require longer drying times. As PCM dries it darkens in colour. PCM must be fully dry before being coated. After spray, dip, or brush application with conformal coating the coating should be air-dried in accordance with manufacturer's recommendations before PCM is removed.

When the coating is dry, peel off PCM by hand to leave the protected area or component clean and free from coating. The conformal coating may then be heat cured if applicable.

**Note:** This product contains Ammonia. It should be applied and allowed to dry in a well-ventilated area. Store below 30 °C (between 10 °C and 25 °C is ideal) in original container.

## ADDITIONAL INFORMATION

**Shelf Life:** 12 Months

## SAFETY & WARNING

It is recommended that the company/operator read and review the Safety Data Sheets for the appropriate health and safety warnings before use. **Safety Data Sheets are available.**

## CONTACT INFORMATION

[www.macdermidalpha.com](http://www.macdermidalpha.com)

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Also read carefully warning and safety information on the Safety Data Sheet. This data sheet contains technical information required for safe and economical operation of this product. READ IT THOROUGHLY PRIOR TO PRODUCT USE. Emergency safety directory assistance: US 1 202 464 2554, Europe + 44 1235 239 670, Asia + 65 3158 1074, Brazil 0800 707 7022 and 0800 172 020, Mexico 01800 002 1400 and (55) 5559 1588

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