

Electrolux

ELECTROLUX HOME PRODUCTS PTY LTD

ABN 51 004 762 341

Technical Publication N° CE1290

Issue: 1

Date: 10/18

ELECTROLUX

***ELECTRIC
UNDERBENCH OVENS***

MODEL

EVEP618SC

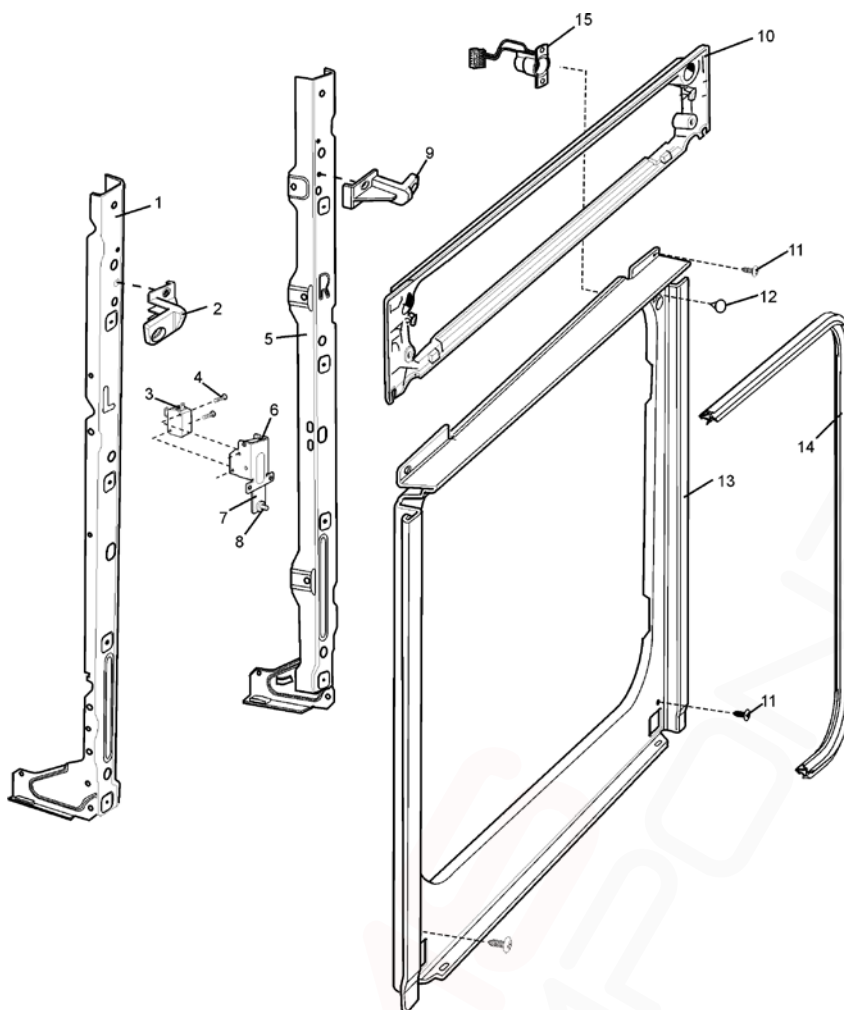
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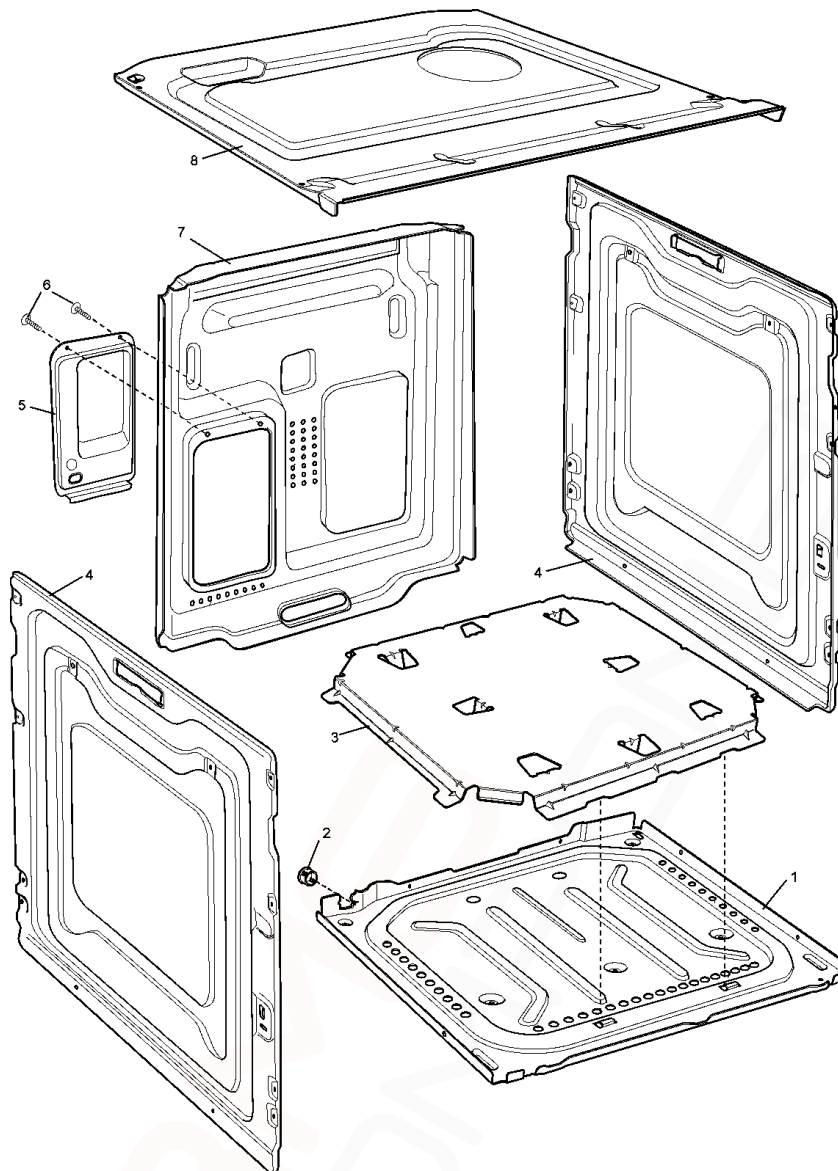
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Maintenance Level Change Summary	
33	Internal Pack
34	Door hinge

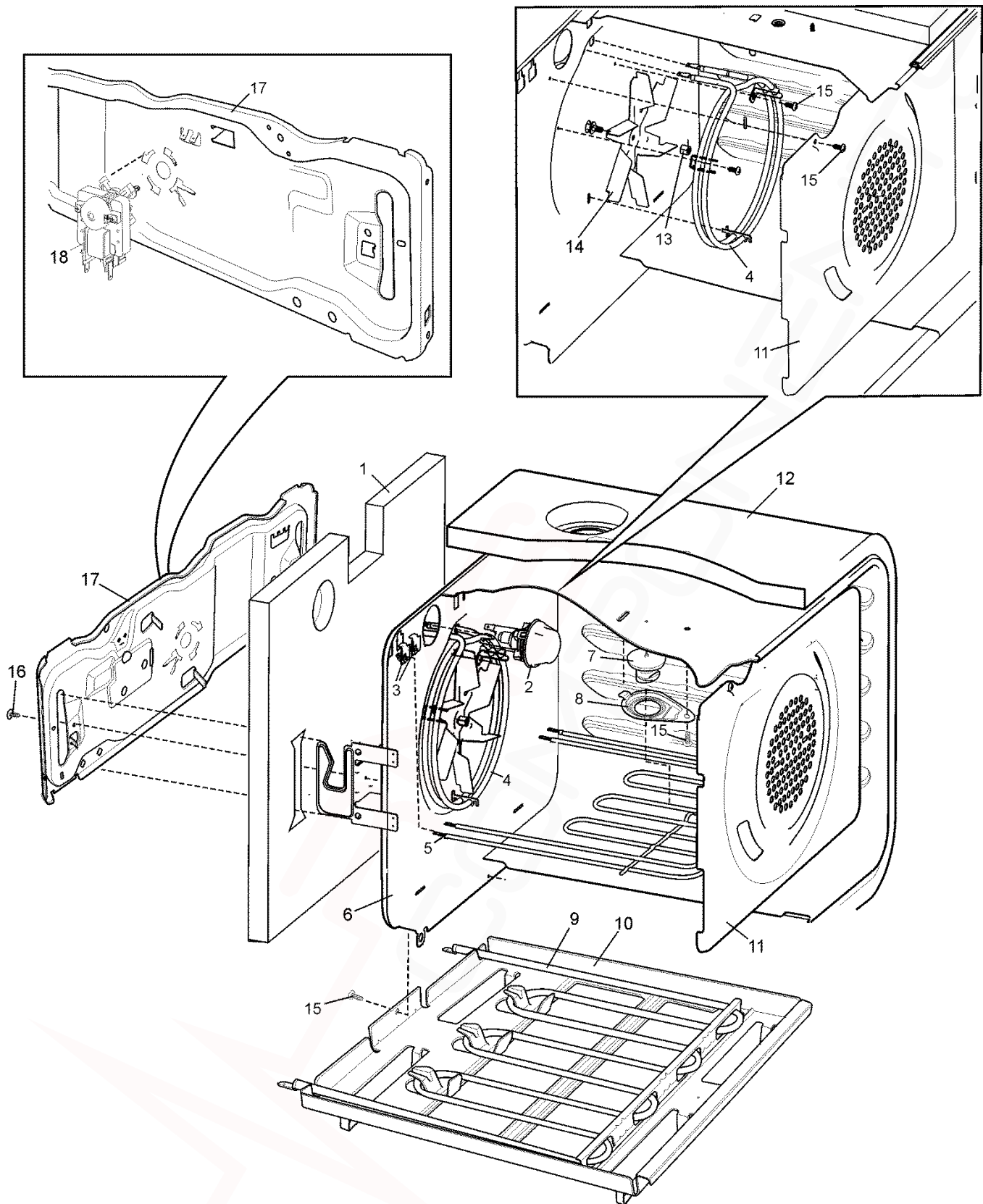
First Built Dates	
EVEP618SC	10/18

MODEL: EVEP618SC**EX. VIEW DRAWING 8311
FRONT FRAME ASSEMBLY**

ITEM	PART N°	DESCRIPTION Ex 8311	QTY
1	0048 004 839	CHANNEL FRONT NGP UB LH	1
2	A01347701	CAP MOUNT F/FRAME 40MM RUBY LH	1
3	315 7898 00	SWITCH CHERRY D41P-Y5AA	1
4	0702 007 064	SCREW #4 X16 T25 PH PHIL#2	2
5	0048 004 840	CHANNEL FRONT NGP UB RH	1
6	0030 024 430	BRACKET DOOR SWITCH STEAM	1
7	0534 001 776	SWITCH DOOR LIGHT MICRO LEVER	1
8	A02128101	PLUNGER DOOR SWITCH NGP FORTE	1
9	A01347702	CAP MOUNT F/FRAME 40MM RUBY RH	1
10	0545 002 971	TRIM SURROUND C/P 40MM NGP	1
11	0702 005 002	SCREW #8 X1/2 PH2 NYLON WASH	X
12	0589 001 032	BUMPER STOP BLACK OC98	2
13	A04931701	F/FRONT ENAM 40 PYRO UB ST FP	1
14	0208 003 449	SEAL OVEN DOOR PYRO BIOS	1
15	A04804001	RECEPTACLE ASSY FOOD PROBE	1
N.I.	0030 024 405	BRACKET HINGE SUPT APOLLO	2
N.I.	0702 007 056	SCREW #8 X 1/2 PAN #2PH TC BK	2

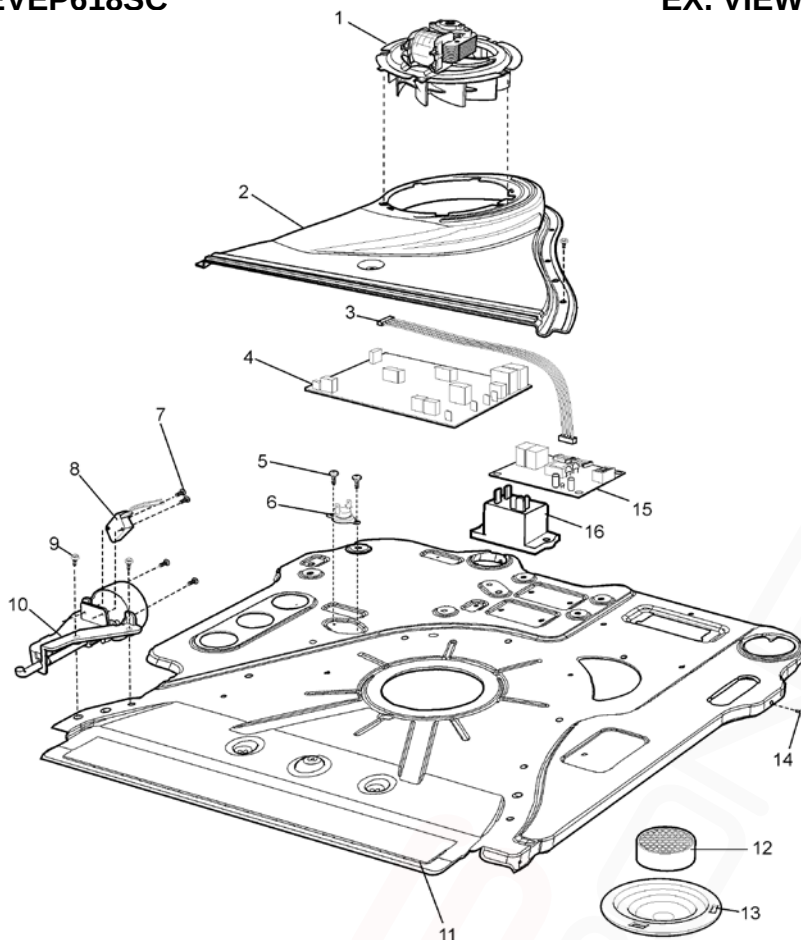


ITEM	PART N°	DESCRIPTION	Ex. 5525	QTY
1	0038 003 291	PANEL BASE BIOS		1
2	0049 001 206	PLUG DOME MDP16		1
3	0028 025 404	COVER BASE PANEL SHIELD BIOS		1
4	A04862802	LEFT PANEL SIDE UB NGD LH		1
	A04862801	RIGHT PANEL SIDE UB NGD RH		1
5	0022 041 136	PLATE CVR TERM ELEC BIOS		1
6	0701 009 033	SCREW #8 X 8MM HEX/MULTI		X
7	0038 008 178	PANEL COVER WIRE UB STEAM		1
8	0038 005 658	PANEL TOP NGP		1
N.I.	*0215 002 114	SERVICE CORD (15A) ASSY STEAM		1
N.I.	0701 009 041	SCREW #6 X 13MM HEX		2
NOTE * THIS PART MUST BE FITTED AS AN ASSEMBLY				

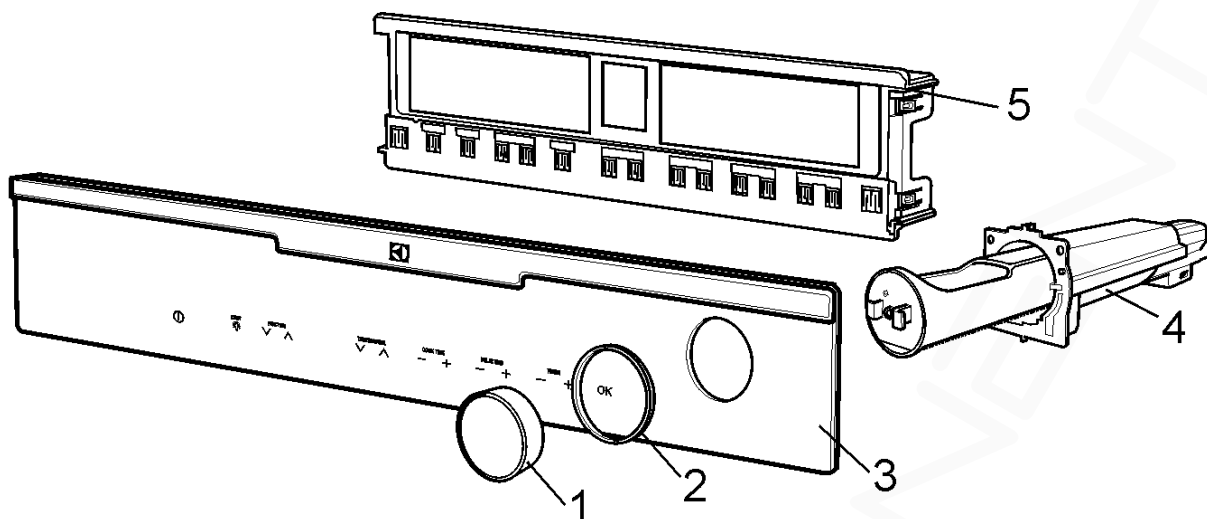


ITEM	PART N°	DESCRIPTION Ex 8127	QTY
1	0374 005 282	INSULATION OVEN BACK PYRO BIOS	1
2	387 9376 91	HOLDER LAMP REAR PYRO BIOS	1
	ES6023	LAMP G9 PYRO 240V 25W (PT OF ITEM 2)	1
3	0125 008 409	CLIP ELEMENT MOUNT	4
4	0122 004 574	ELEMENT FAN RING EGO	1
5	0122 004 573	ELEMENT G/BOOST 3000W - PYRO	1
6	N.P.A.	OVEN ENAM FRM ELEC PYRO	1
7	0046 001 029	LATCH ELEMENT SUPPORT SINTERED	1
8	0028 025 403	COVER RETAINING LATCH	1
9	A12362701	ELEMENT BASE 1000W E100 (NOT AS ILLUSTRATED)	1
10	A06196202	COVER CLEAN HEAT	1
11	0038 016 777	PANEL FAN COVER ELEC ENAM BIOS	1
12	0374 005 303	INSULATION OVEN WRAP PYRO NGD	1
13	0065 009 265	NUT M6 L/H FAN MOTOR	1
14	0026 001 042	FAN IMPELLER OVEN BIOS	1
15	0701 009 051	SCREW #8 X 1/2 MUSH #2PH AB BK	3
16	0701 009 033	SCREW #8 X 8MM HEX/MULTI	2
17	0489 001 180	BRACE OVEN REAR HOT STEAM RUBY	1
18	0214 002 118	MOTOR FAN OVEN - BIOS	1
N.I.	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	1

MODEL: EVEP618SC

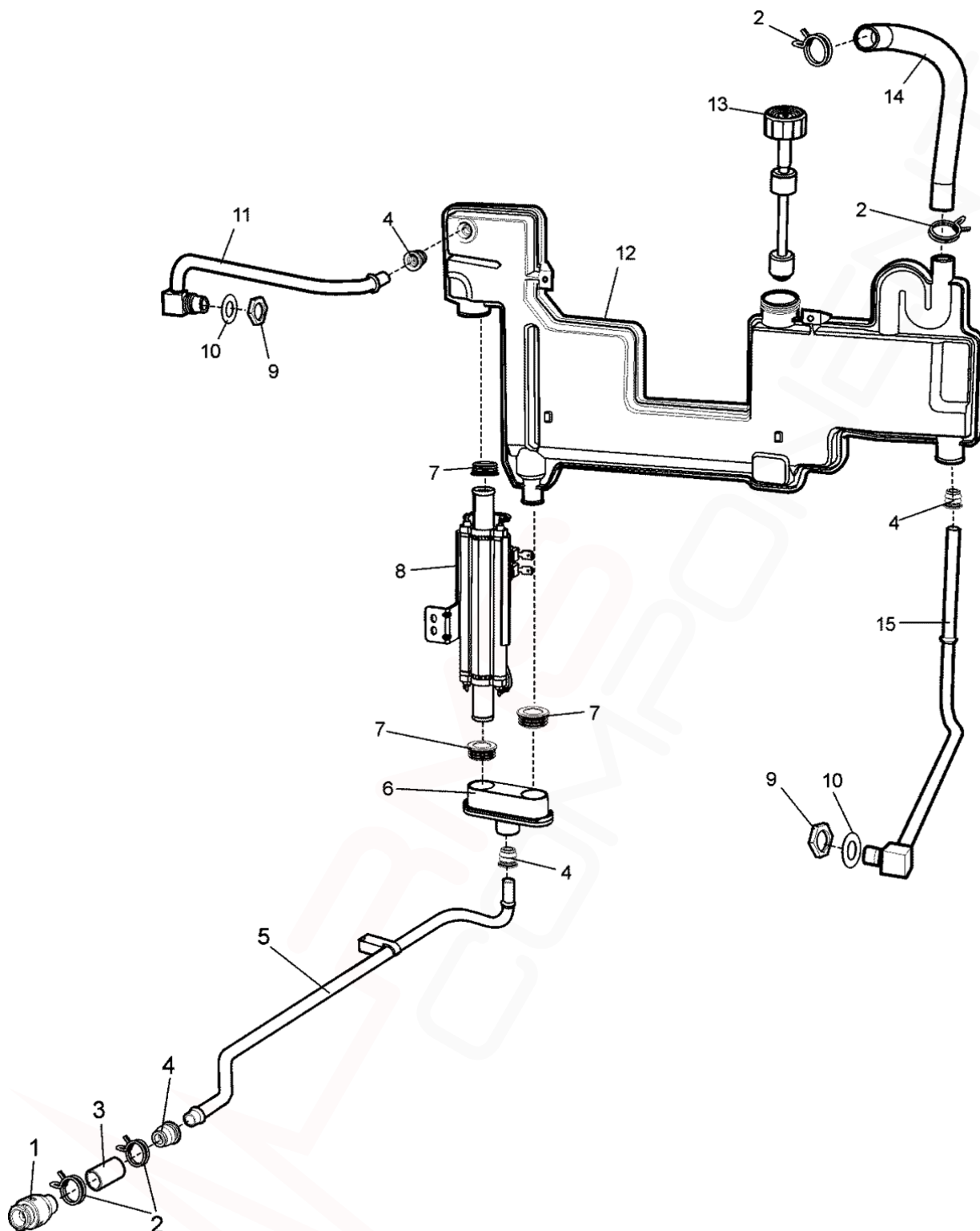
EX. VIEW DRAWING 8314
CK ASSEMBLY

ITEM	PART N°	DESCRIPTION	Ex 8314	QTY
1	808767901	COOLING FAN MOTOR ASSEMBLY		1
2	0559 001 118	DUCT PLATE TOP PYRO NGP		1
3	A05270401	WIRE HARNESS K16 FOODPROBE MOD		1
4	387 8401 06	POWERBOARD OVC 3000 - EOS		1
5	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC		2
6	0541 001 269	THERMAL CUTOUT 120D (16A 250V) KLIXON		1
7	0702 007 064	SCREW #4 X16 T25 PH PHIL#2		2
8	0534 001 801	SWITCH CHERRY D4KS-Y5AA		1
9	0702 007 064	SCREW #4 X16 T25 PH PHIL#2		2
10	0478 001 004	LOCK DOOR ASSY CAST PYRO NGP		1
11	0559 001 120	DUCT PLATE BOTTOM PYRO NGP		1
12	337 0874	CATALYSER		1
13	0125 008 407	RETAINER PYRO CATALYSE NGP		1
14	0701 009 033	SCREW #8 X 8MM HEX/MULTI		14
15	387 8402 04	FOOD PROBE MODULE STEAM		1
16	0633 001 001	RELAY 30A SINGLE POLE 240V		1
N.I.	389 0818 01	TEMPERATURE SENSOR PT500		1
N.I.	0030 024 407	BRACKET PT500 PROBE STEAM		1
N.I.	0173 100 437	SENSOR CABLE - 500MM		1
N.I.	0173 100 622	WIRE HARNESS NGP DOOR SW		1
N.I.	809202701	HARNESS ADAPTOR DOOR LOCK OVC3		1
N.I.	0173 100 485	WIRE HARNESS RELAY STEAM		1

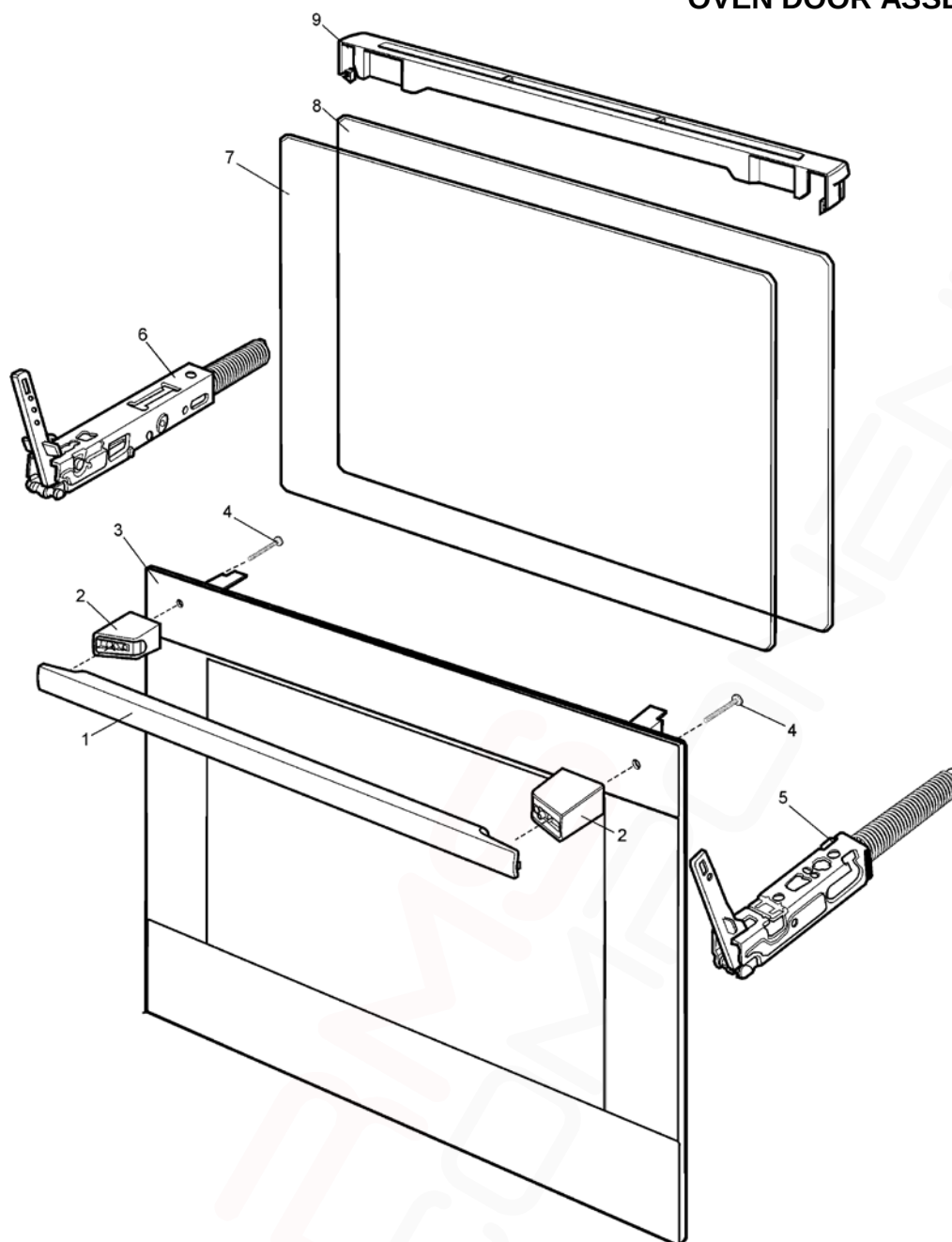


ITEM	PART N°	DESCRIPTION Ex 8125	S
1	0007 009 298	CAP WATER FILLER DR ASSY PREM	1
2	561 7223 20	COVER STEAM HOLE GLASS	1
3	0255 004 219	GLASS & TAPE EVEP618	1
4	807274801	DRAWER ASSY FOR WATER	1
5	A04931801	CONTROL IOI GEN3 PRG EVEP618SC	1
N.I.	0173 100 467	HARNESS K2 INTERFACE 783/883	1

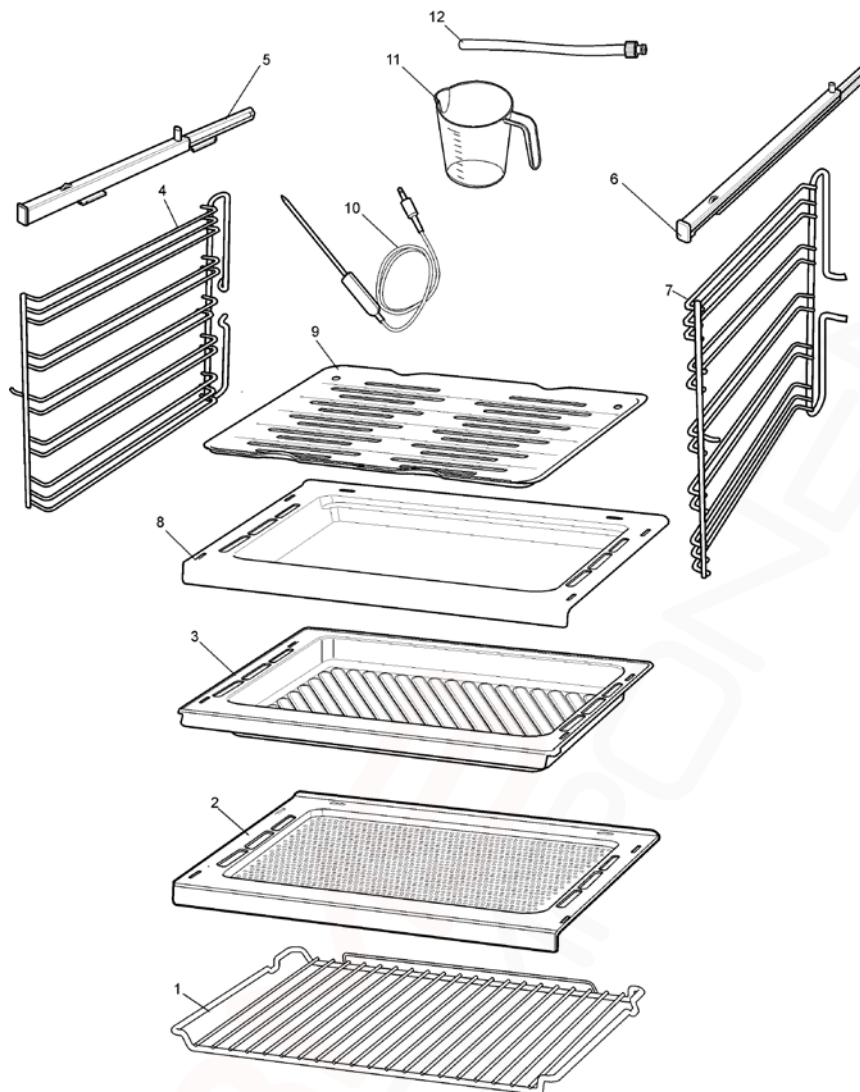
**EX. VIEW DRAWING 8126
STEAM COMPONENT ASSEMBLY**



ITEM	PART N°	DESCRIPTION Ex 8126	QTY
1	A05133501	OUTLET VALVE ASSY STEAM	1
2	354 3262 07	SPRING HOSE PIPE DIA 20.0	2
3	N.P.N.	NOT USE ON THIS MODEL	X
4	339 6613 01	GASKET FOR PIPE	1
5	A05554801	PIPE WATER OUTLET	1
6	339 6598 01	OUTLET FILTER (INC 4 & 7)	1
7	339 6612 01	GASKET STEAM GENERATOR	3
8	339 6603 01	STEAM GENERATOR ASSY	1
9	0755 001 130	NUT STEAM	2
10	0756 001 024	WASHER STEAM	2
11	0336 001 870	PIPE STEAM INLET	1
12	339 6599 01	WATER TANK ASSY STEAM (INC ITEM 13)	1
13	339 6602 01	WATER LEVEL SENSOR (PART OF 12)	1
14	357 7739 02	PIPE WATER DRAIN	1
15	0336 001 872	PIPE OVERFILL	1



ITEM	PART N°	DESCRIPTION Ex 8305	QTY
1	0050 010 803	HANDLE DOOR RUBY	1
2	0271 001 364	SPACER HANDLE RUBY PREM 40MM	2
3	A05371801	PANEL OV DR OUT ASSY PYRO 40MM	1
4	0750 003 043	SCREW M4X0.7X53 PAN HEAD	2
5	A05916608	HINGE STD 8.8-9.5 KG 4 LAY BI	1
6	A05916705	HINGE SC 8.8 - 9.5 KG 4 LAY BI (LEFT)	1
7	0255 004 052	GLASS OVEN DOOR MID PYRO NGP	2
8	0255 004 051	GLASS OVEN DOOR IN PYRO NGP	1
9	0545 002 936	TRIM VENT DOOR ASSY 40MM NGP	1
N.I.	0271 001 373	SPACER RUBBER GLASS NGP	2

MODEL: EVEP618SC**EX. VIEW DRAWING 8315
INTERNAL PACK**

ITEM	PART N°	DESCRIPTION Ex 8315	QTY
1	0327 001 292	RACK SHELF OVEN ELUX EVOLVE	2
2	0037 004 039	TRAY BAKING PREMIUM ENAM BIOS	1
3	A04618201	DISH BAKING CAST BIOS	1
4	A13466702	RACK SIDE OVN W/HOUSE STEAM LH	1
5	561185311	SLIDE DOUBLE EXT 1 SET	1
6			
7	A13466701	RACK SIDE OVN W/HOUSE STEAM RH	1
8	0036 001 103	DISH GRILL ENAM F/WIDTH BIOS	1
9	0028 025 393	COVER GR DISH ENAM S/LESS BIOS	1
10	ACC114	PROBE FOOD ASSY 3.5MM	1
11	0316 001 001	JUG MEASURING STEAM	1
12	0336 001 876	PIPE WATER DRAIN ASSY	1
A14289201 RACK PACK ELUX W100 INC 1, 4 & 7			