

Electrolux

ELECTROLUX HOME PRODUCTS PTY LTD

ABN 51 004 762 341

Technical Publication N° CE1234

Issue: 1

Date: 7/18

ELECTROLUX

ELECTRIC

UNDERBENCH OVENS

MODEL

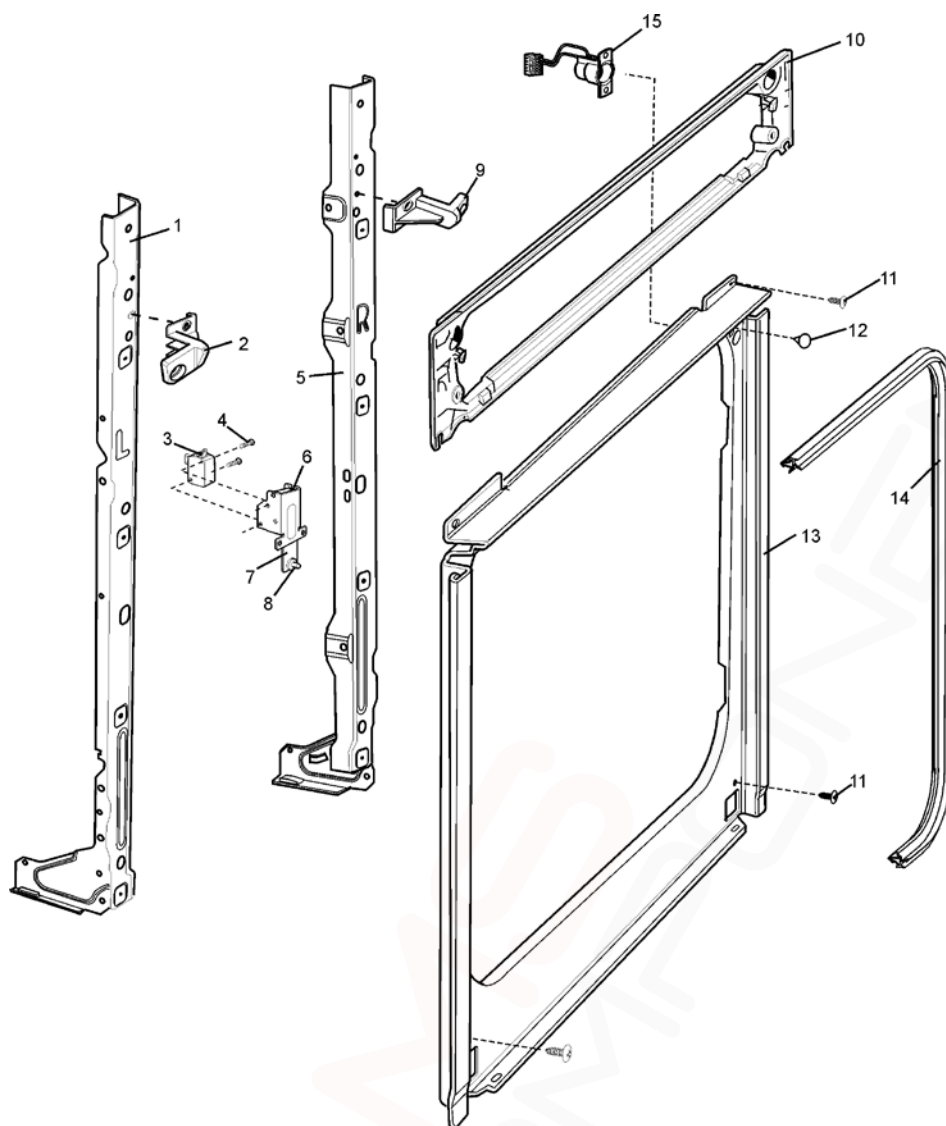
EVEP616SC

PNC

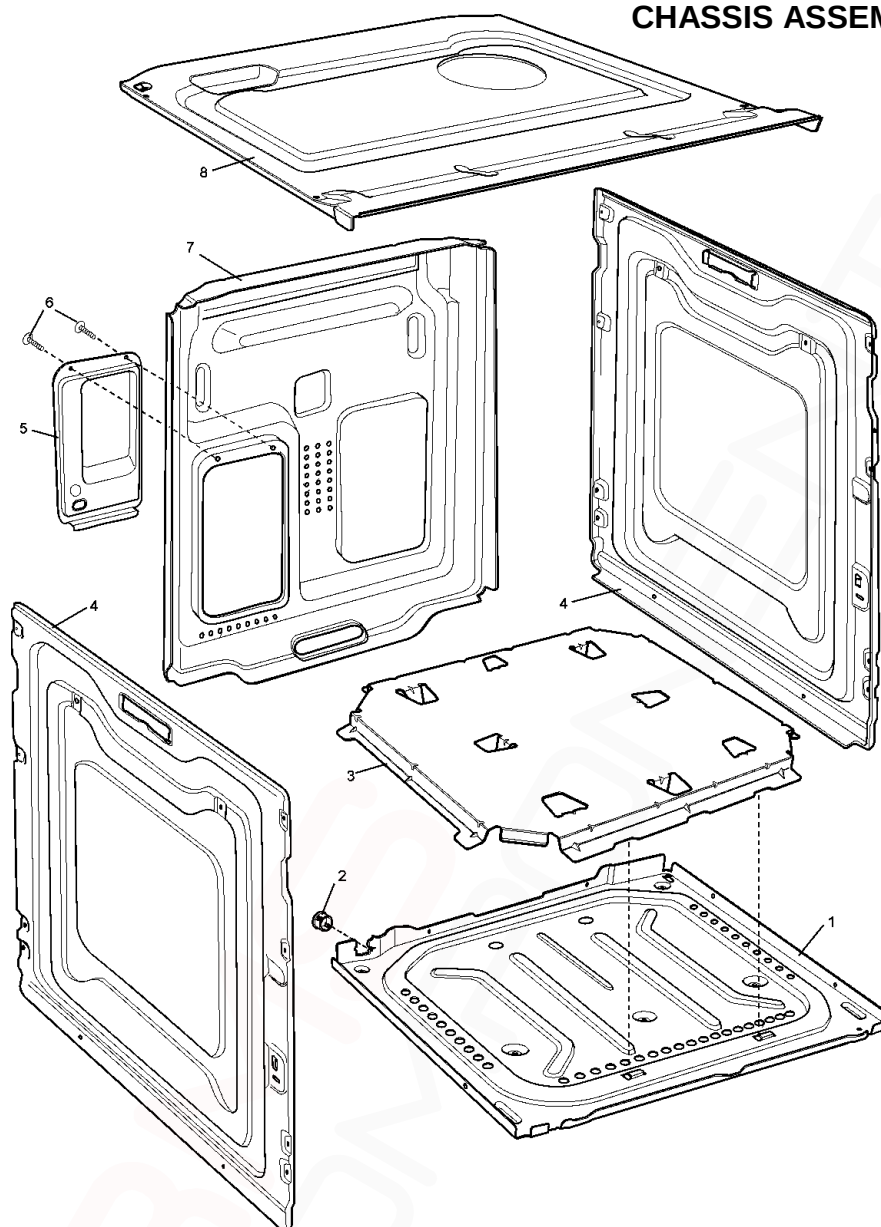
94403173132

MAINTENANCE LEVEL CHANGE SUMMARY	
32	Clean heat element

First Built Dates	
EVEP616SC	6/18

MODEL: EVEP616SC**EX. VIEW DRAWING 8311
FRONT FRAME ASSEMBLY**

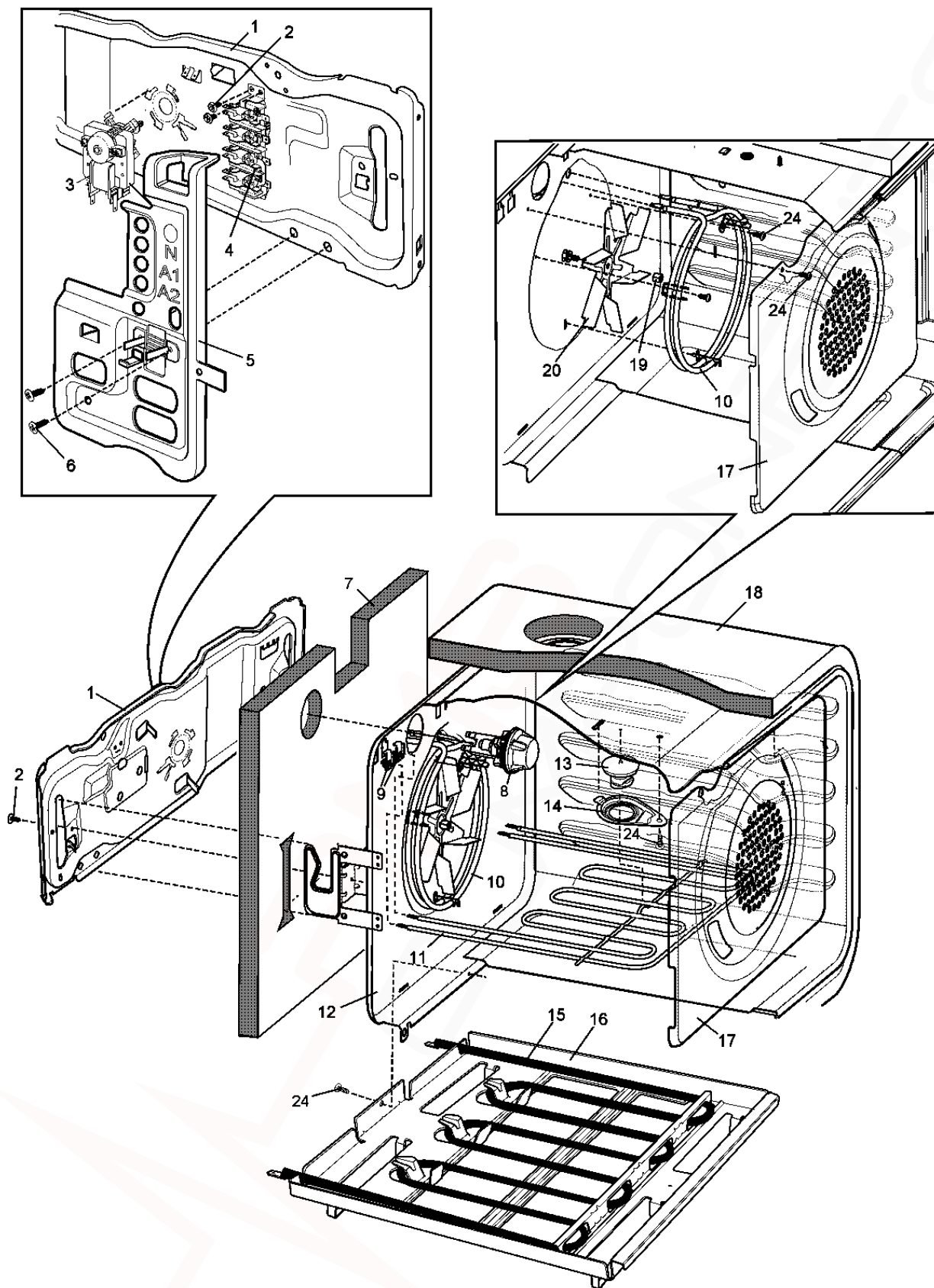
ITEM	PART N°	DESCRIPTION	Ex 8311	QTY
1	0048 004 839	CHANNEL FRONT NGP UB LH		1
2	A01347702	CAP MOUNT F/FRAME 40MM RUBY RH		1
3	315 7898 00	SWITCH CHERRY D41P-Y5AA		1
4	0702 007 064	SCREW #4 X16 T25 PH PHIL#2		2
5	0048 004 879	CHANNEL FRONT NGP UB RH		1
6	0030 024 348	BRACKET DOOR SWITCH NGD		1
7	0534 001 745	SWITCH DOOR LIGHT MICRO LEVER		1
8	A02128101	PLUNGER DOOR SWITCH NGP FORTE		1
9	A01347701	CAP MOUNT F/FRAME 40MM RUBY LH		1
10	0545 002 971	TRIM SURROUND C/P 40MM NGP		1
11	0702 005 002	SCREW #8 X1/2 PH2 NYLON WASH		X
12	0589 001 032	BUMPER STOP BLACK OC98		2
13	A04930701	F/FRONT ENAM 40MM PYRO UB FP		1
15	A04804001	RECEPTACLE ASSY FOOD PROBE		1
N.I.	0030 024 405	BRACKET HINGE SUPT APOLLO		2

MODEL: EVEP616SC**EX. VIEW DRAWING 5525
CHASSIS ASSEMBLY**

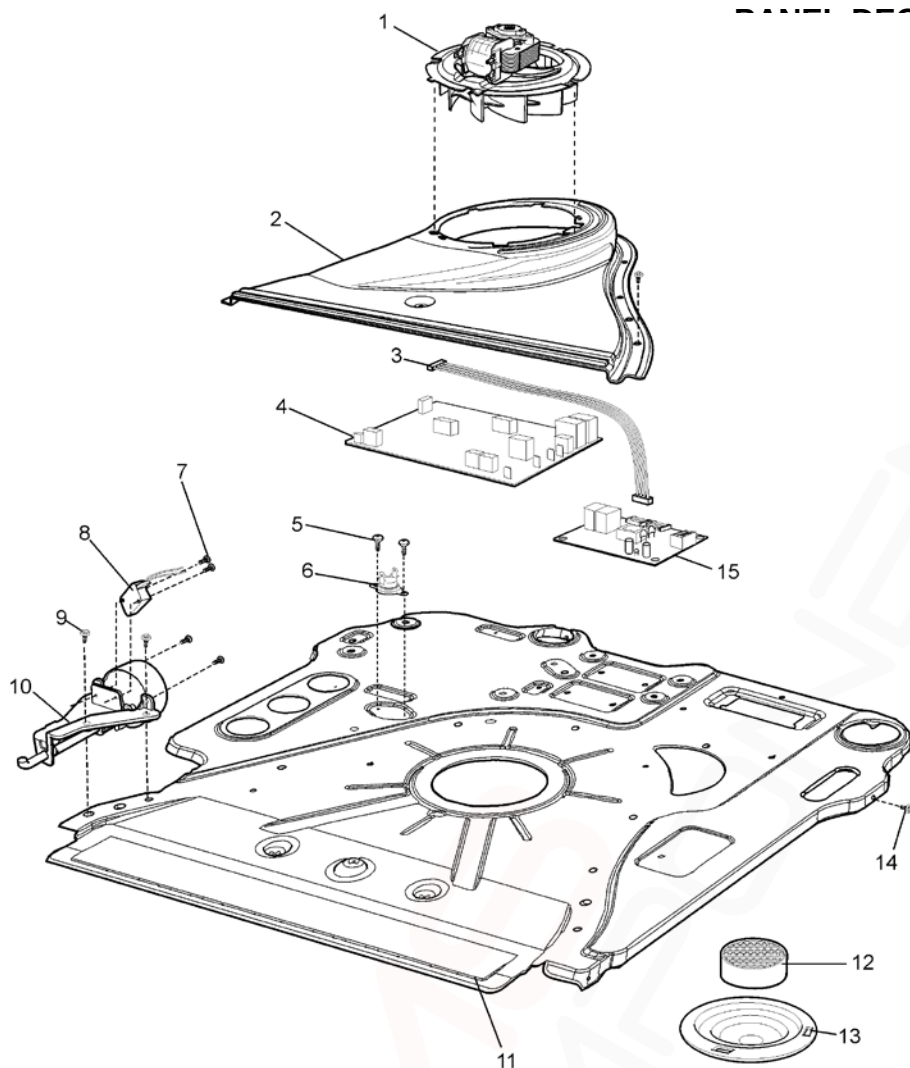
ITEM	PART N°	DESCRIPTION	Ex. 5525	QTY
1	A03915901	PANEL BASE BIOS 0.5MM		1
2	0049 001 206	PLUG DOME 2128		1
3	0028 025 404	COVER BASE PANEL SHIELD BIOS		1
4	A04862801	PANEL SIDE UB BIOS RH		1
	A04862802	PANEL SIDE UB BIOS LH		1
5	0022 041 136	PLATE CVR TERM ELEC BIOS		1
6	0701 009 033	SCREW #8 X 8MM HEX/MULTI		X
7	0038 008 163	PANEL COVER WIRE UB 40MM		1
8	0038 005 658	PANEL TOP NGP		1
N.I.	561 1671 20	HOUSING CENTRING HELP		6

MODEL: EVEP616SC

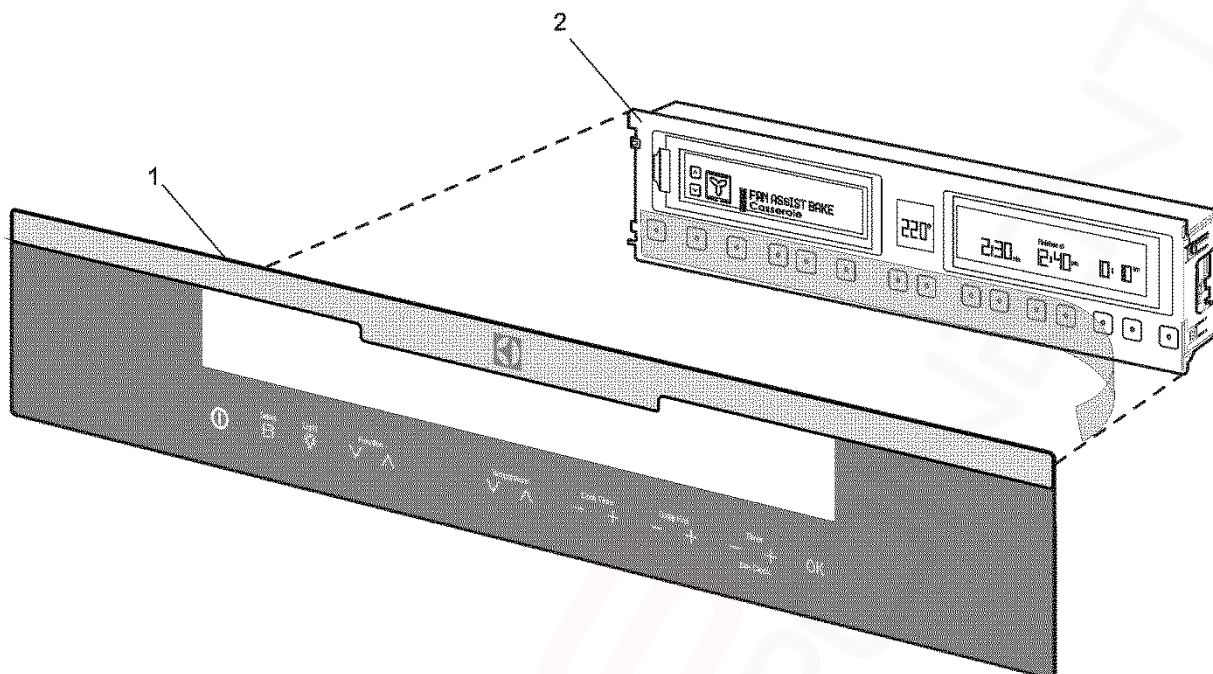
EX. VIEW DRAWING 7888
OVEN ASSEMBLY



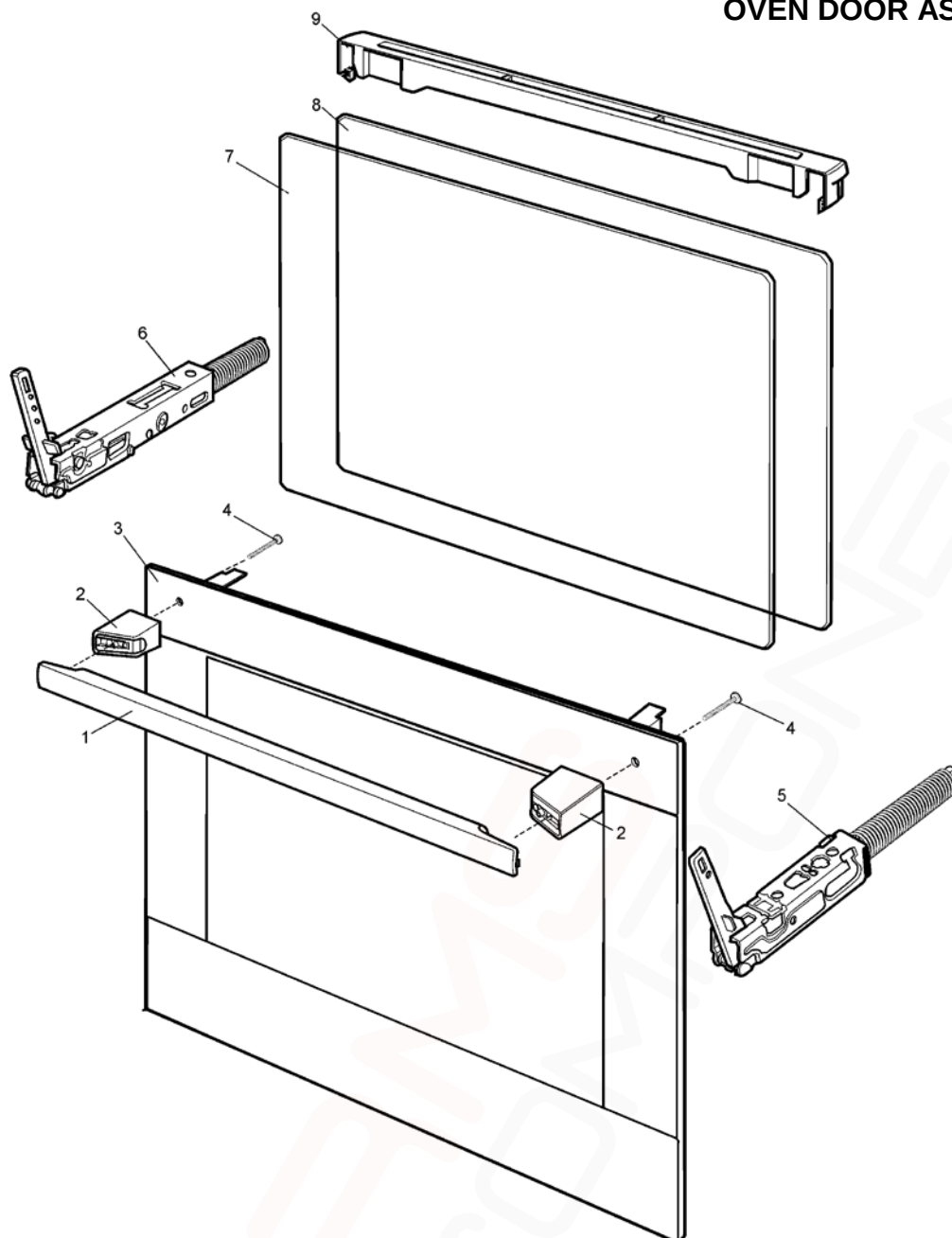
ITEM	PART N°	DESCRIPTION Ex 7888	QTY
1	0489 001 174	BRACE OVEN REAR B/I BIOS	1
2	0701 009 033	SCREW #8 X 8MM HEX/MULTI	2
3	0214 002 118	MOTOR FAN OVEN - BIOS	1
4	0003 012 590	BAR CONNECTOR W/EARTH BIOS	1
5	0349 001 376	SHIELD WIRING TERMINAL BIOS	1
6	0701 002 133	SCREW #6 4.2X28 HILO PAN	X
7	0374 005 304	INSULATION OVEN BACK PYRO BIOS	1
8	387 9376 91	HOLDER LAMP REAR PYRO BIOS	1
	ES6023	LAMP G9 PYRO 240V 25W (PT OF ITEM 8)	1
9	0125 008 409	CLIP ELEMENT MOUNT	4
10	0122 004 574	ELEMENT FAN RING EGO	1
11	0122 004 573	ELEMENT G/BOOST 3000W - PYRO	1
12	N.P.A.	OVEN ENAM	1
13	0046 001 029	LATCH ELEMENT SUPPORT SINTERED	1
14	0028 025 403	COVER RETAINING LATCH	1
15	A12362701	ELEMENT BASE 1000W E100 (NOT AS ILLUSTRATED)	1
16	A06196202	COVER CLEAN HEAT	1
17	0038 016 777	PANEL FAN COVER ELEC ENAM BIOS	1
18	0374 005 303	INSULATION OVEN WRAP PYRO NGP	1
19	0065 009 265	NUT M6 L/H FAN MOTOR	1
20	0026 001 042	FAN IMPELLER OVEN BIOS	1
24	0701 009 051	SCREW #8 X 1/2 MUSH #2PH AB BK	3
N.I.	0374 005 304	INSULATN INSERT BACK PYRO BIOS	1



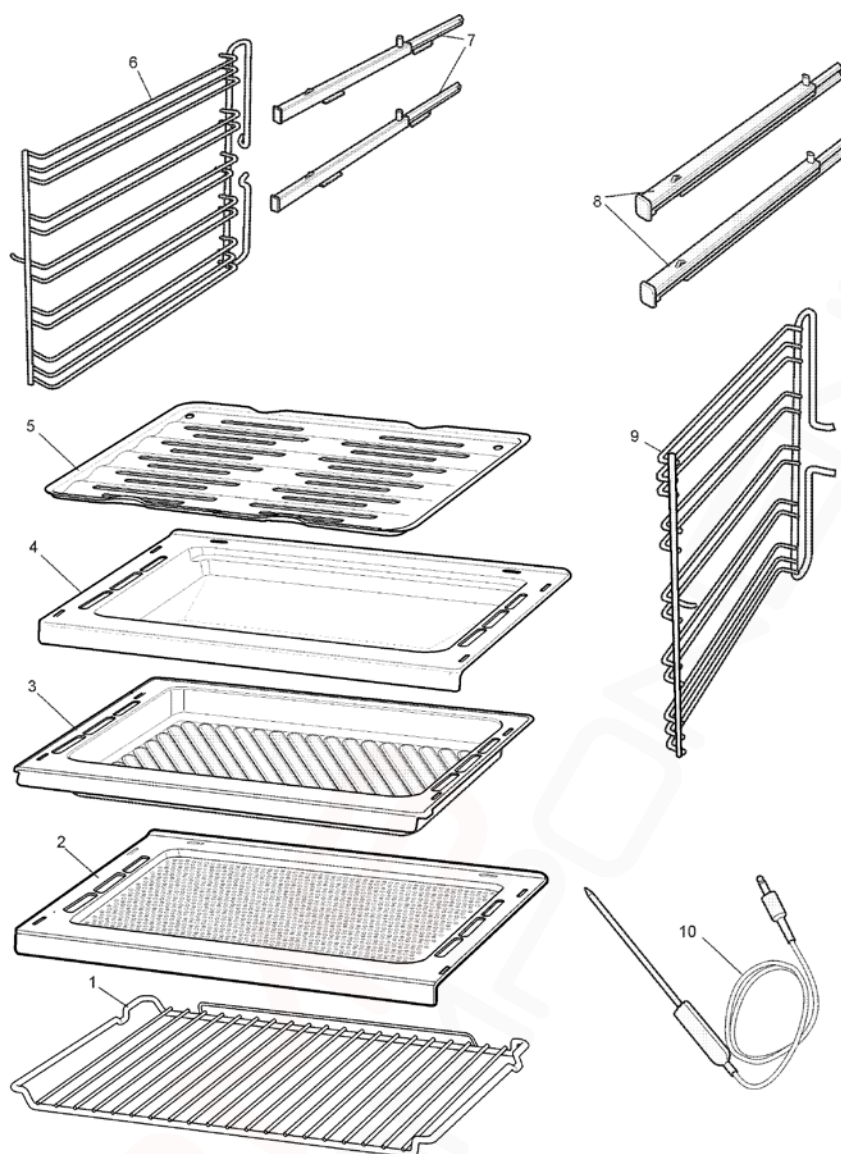
ITEM	PART N°	DESCRIPTION Ex 8312	QTY
1	808767901	COOLING FAN MOTOR ASSEMBLY	1
2	0559 001 118	DUCT PLATE TOP PYRO NGP	1
3	A05270401	WIRE HARNESS K16 FOODPROBE MOD	1
4	387 8401 06	POWERBOARD OVC 3000 - EOS	1
5	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	2
6	0541 001 269	THERMAL CUTOOUT 120D (16A 250V) KLIXON	1
7	0702 007 064	SCREW #4 X16 T25 PH PHIL#2	2
8	0534 001 801	SWITCH CHERRY D4KS-Y5AA	1
9	0702 007 064	SCREW #4 X16 T25 PH PHIL#2	2
10	0478 001 004	LOCK DOOR ASSY CAST PYRO NGP	1
11	0559 001 120	DUCT PLATE BOTTOM PYRO NGP	1
12	337 0874	CATALYSER	1
13	0125 008 407	RETAINER PYRO CATALYSE NGP	1
15	387 8402 04	FOOD PROBE MODULE STEAM	1
N.I.	389 0818 01	TEMPERATURE SENSOR PT500	1
N.I.	0030 024 212	BRACKET KRONOS PROBE MOUNT BIO	1
N.I.	0173 100 437	SENSOR CABLE - 500MM	1
N.I.	809202701	HARNESS ADAPTOR DOOR LOCK OVC3	1

MODEL: EVEP616SC**EX. VIEW DRAWING 8085a
CONTROL PANEL ASSEMBLY**

ITEM	PART N°	DESCRIPTION Ex 8085a	QTY
1	0255 004 222	GLASS & TAPE	1
2	A04931301	CONTROL IOI GEN3 PRG EVEP616SC	1

MODEL: EVEP616SC**EX. VIEW DRAWING 8305
OVEN DOOR ASSEMBLY**

ITEM	PART N°	DESCRIPTION Ex 8305	QTY
1	0050 010 803	HANDLE DOOR RUBY	1
2	0271 001 364	SPACER HANDLE RUBY PREM 40MM	2
3	A05371801	PANEL OV DR OUT ASSY PYRO 40MM	1
4	0750 003 043	SCREW, M4X0.7X53 PAN HEAD	2
5	A00485611	HINGE 40MM 4 LAYER NGP	1
6	A00485704	HINGE LEFT SOFTCLOSE 4-L PYRO	1
7	0255 004 052	GLASS OVEN DOOR MID PYRO NGP	2
8	0255 004 051	GLASS OVEN DOOR IN PYRO NGP	1
9	0545 002 936	TRIM VENT DOOR ASSY 40MM NGP	1
N.I.	0271 001 373	SPACER RUBBER GLASS NGP	2



ITEM	PART N°	DESCRIPTION Ex 8313	QTY
1	0327 001 292	RACK SHELF OVEN ELUX EVOLVE	2
2	0037 004 039	TRAY BAKING PREMIUM ENAM BIOS	1
3	A04618201	DISH BAKING CAST BIOS	1
4	0036 001 103	DISH GRILL ENAM F/WIDTH BIOS	1
5	0028 025 393	COVER GRILL DISH S/LESS BIOS	1
6	A05097601	RACK SIDE OVEN ELUX LH	1
7	A04827601	SLIDE DOUBLE EXT LH	2
8	A04827602	SLIDE DOUBLE EXT RH	2
9	A05097701	RACK SIDE OVEN ELUX RH	1
10	AC114	PROBE FOOD ASSY 3.5MM	1
A04822101 RACK PACK 2001 + DBL SLIDES INC A04822001 RACK PACK & ITEMS 6 & 7			
A04822001 RACK PACK 292/601/701 INC 1, 4 & 7 ONLY			