

Electrolux

ELECTROLUX HOME PRODUCTS PTY LTD

ABN 51 004 762 341

Technical Publication N° CE1233

Issue: 1

Date: 7/18

ELECTROLUX

ELECTRIC

UNDERBENCH OVENS

MODEL

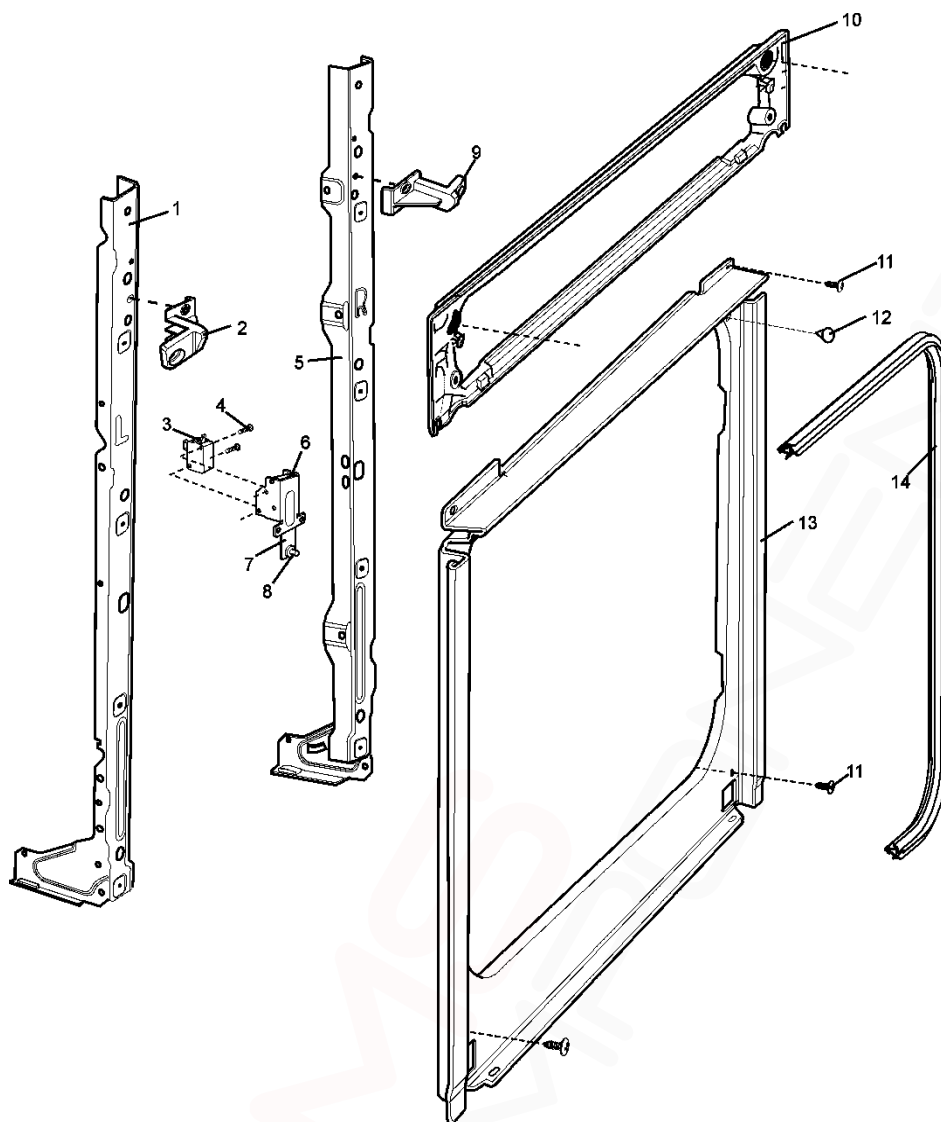
EVEP614SC

PNC

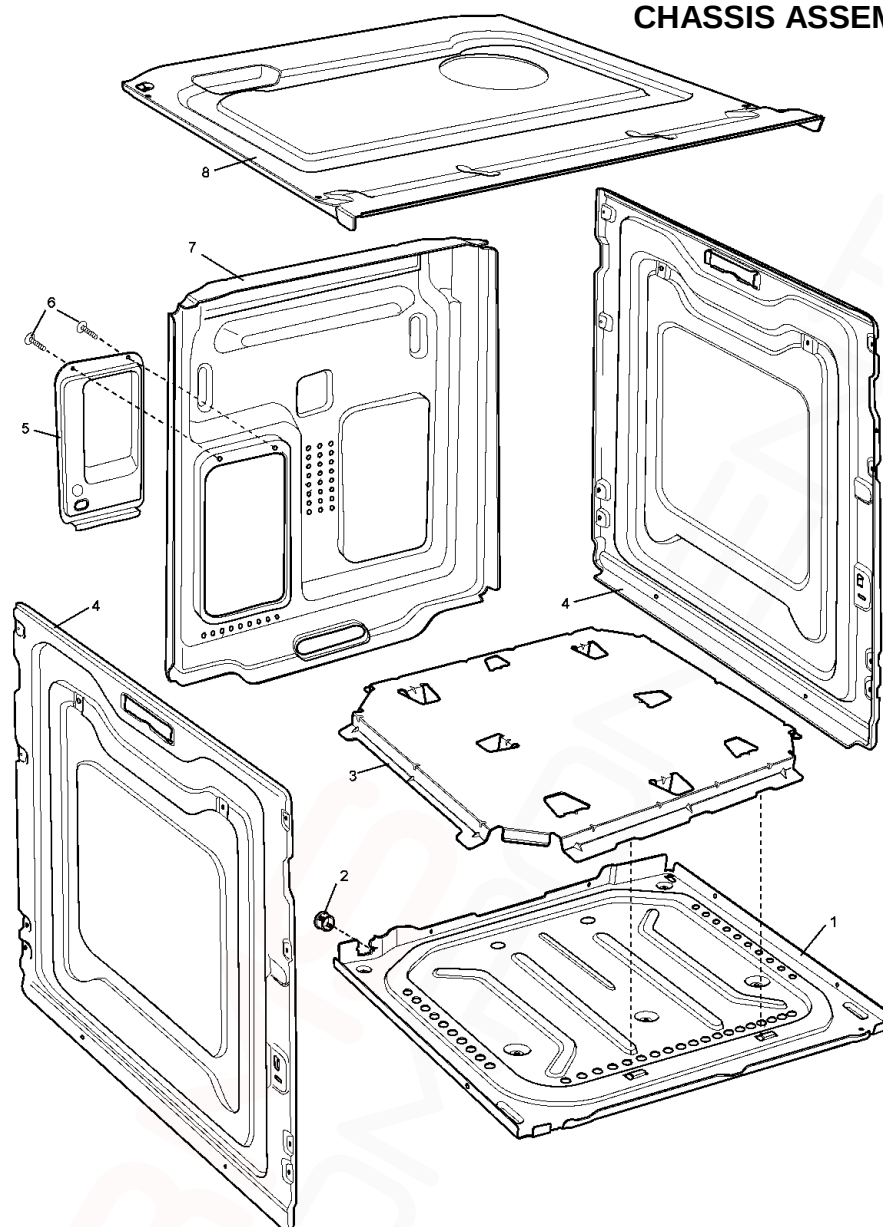
94403172632

MAINTENANCE LEVEL CHANGE SUMMARY	
32	Clean heat element

First Built Dates	
EVEP614SC	6/18

MODEL: EVEP614SC**EX. VIEW DRAWING 7714
FRONT FRAME ASSEMBLY**

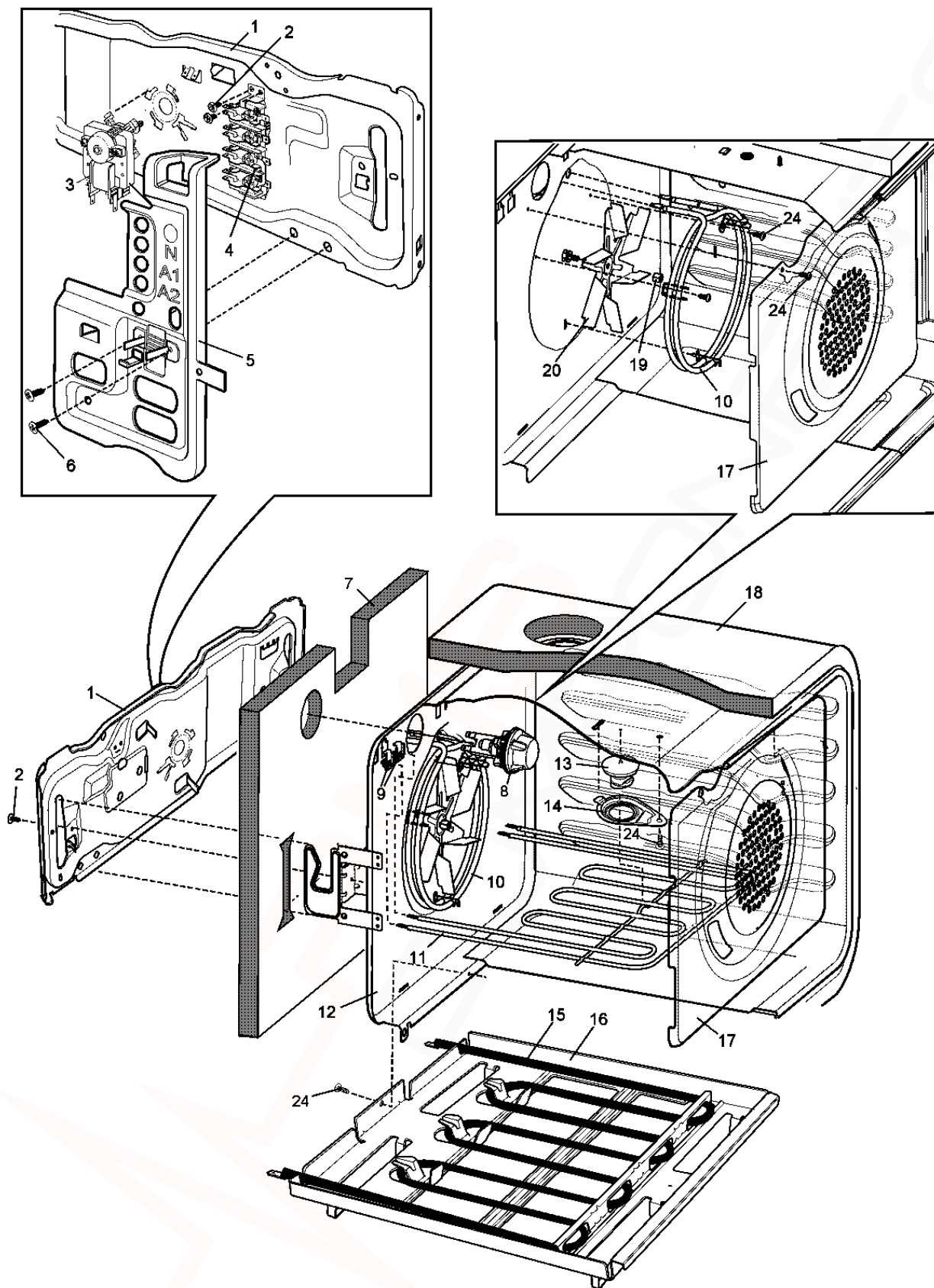
ITEM	PART N°	DESCRIPTION Ex 7714	QTY
1	0048 004 839	CHANNEL FRONT NGP UB LH	1
2	A01347702	CAP MOUNT F/FRAME 40MM RUBY RH	1
3	315 7898 00	SWITCH CHERRY-D41P-YGAA	1
4	0702 007 064	SCREW #4 X16 T25 W/HD PHIL#2	2
5	0048 004 879	CHANNEL FRONT NGP UB RH	1
6	0030 024 348	BRACKET DOOR SWITCH NGD	1
7	0534 001 745	SWITCH DOOR LIGHT MICRO LEVER	1
8	A02128101	PLUNGER DOOR SWITCH NGP FORTE	1
9	A01347701	CAP MOUNT F/FRAME 40MM RUBY LH	1
10	0545 002 971	TRIM SURROUND C/P 40MM NGP	1
11	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK	8
12	0589 001 032	BUMPER STOP BLACK OC98	2
13	0081 009 286	F/FRONT ENAM U/B 40MM NGP	1
14	0208 003 449	SEAL OVEN DOOR PYRO BIOS	1
N.I.	0030 024 405	BRACKET HINGE SUPT APOLLO	2

MODEL: EVEP614SC**EX. VIEW DRAWING 5525
CHASSIS ASSEMBLY**

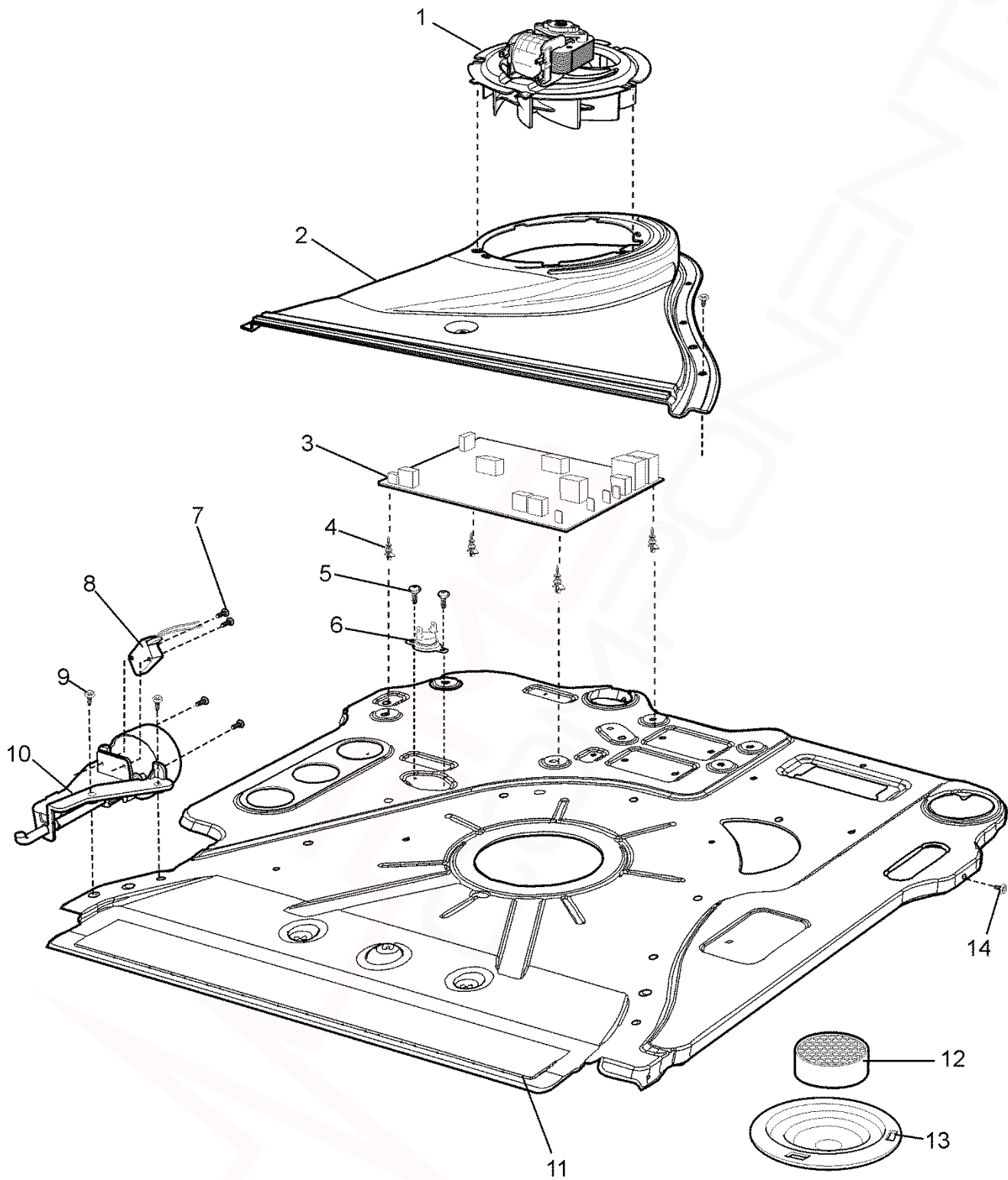
ITEM	PART N°	DESCRIPTION	Ex. 5525	QTY
1	A03915901	PANEL BASE BIOS 0.5MM		1
2	0049 001 206	PLUG DOME 2128		1
3	0028 025 404	COVER BASE PANEL SHIELD BIOS		1
4	A04862801	PANEL SIDE UB BIOS RH		1
	A04862802	PANEL SIDE UB BIOS LH		1
5	0022 041 136	PLATE CVR TERM ELEC BIOS		1
6	0701 009 033	SCREW #8 X 8MM HEX/MULTI		X
7	0038 008 163	PANEL COVER WIRE UB 40MM		1
8	0038 005 658	PANEL TOP NGP		1
N.I.	561 1671 20	HOUSING CENTRING HELP		6

MODEL: EVEP614SC

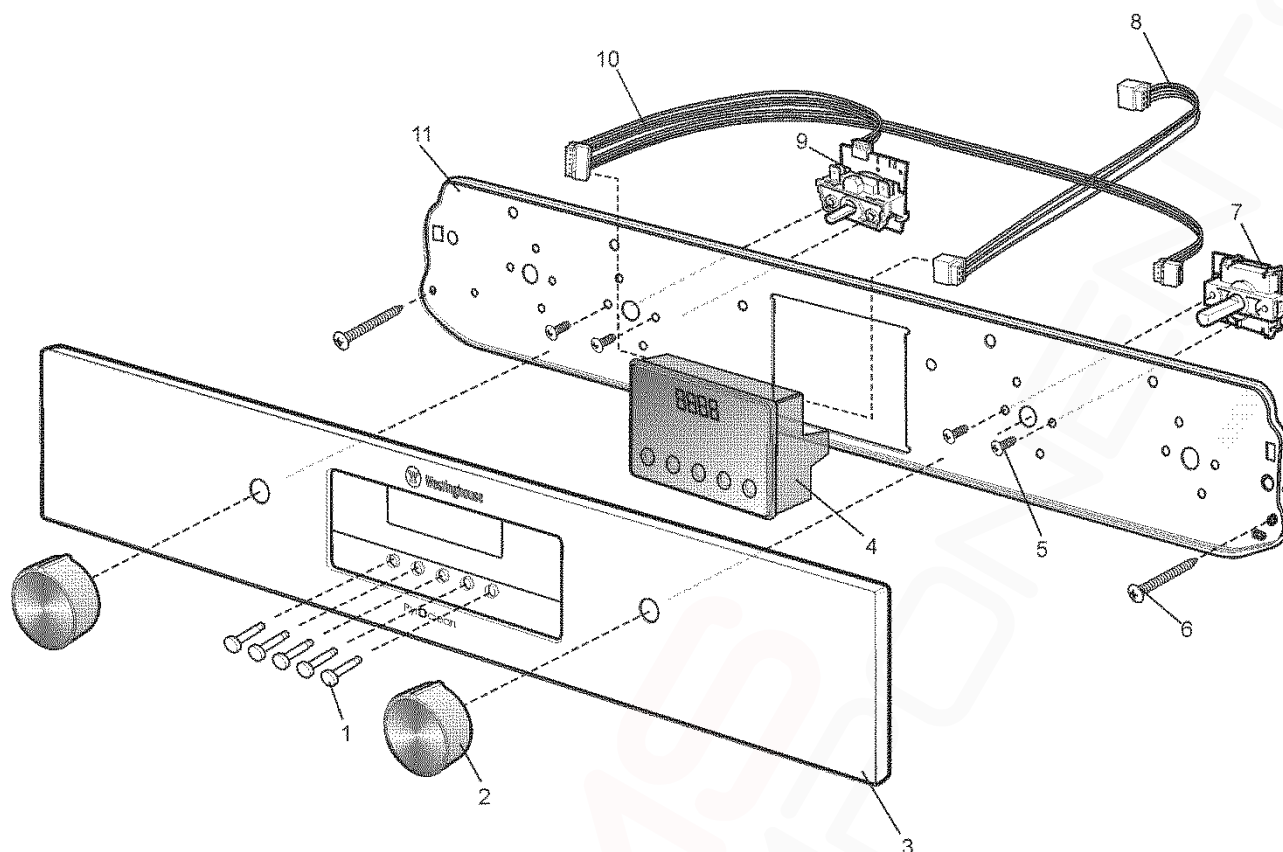
EX. VIEW DRAWING 7888
OVEN ASSEMBLY



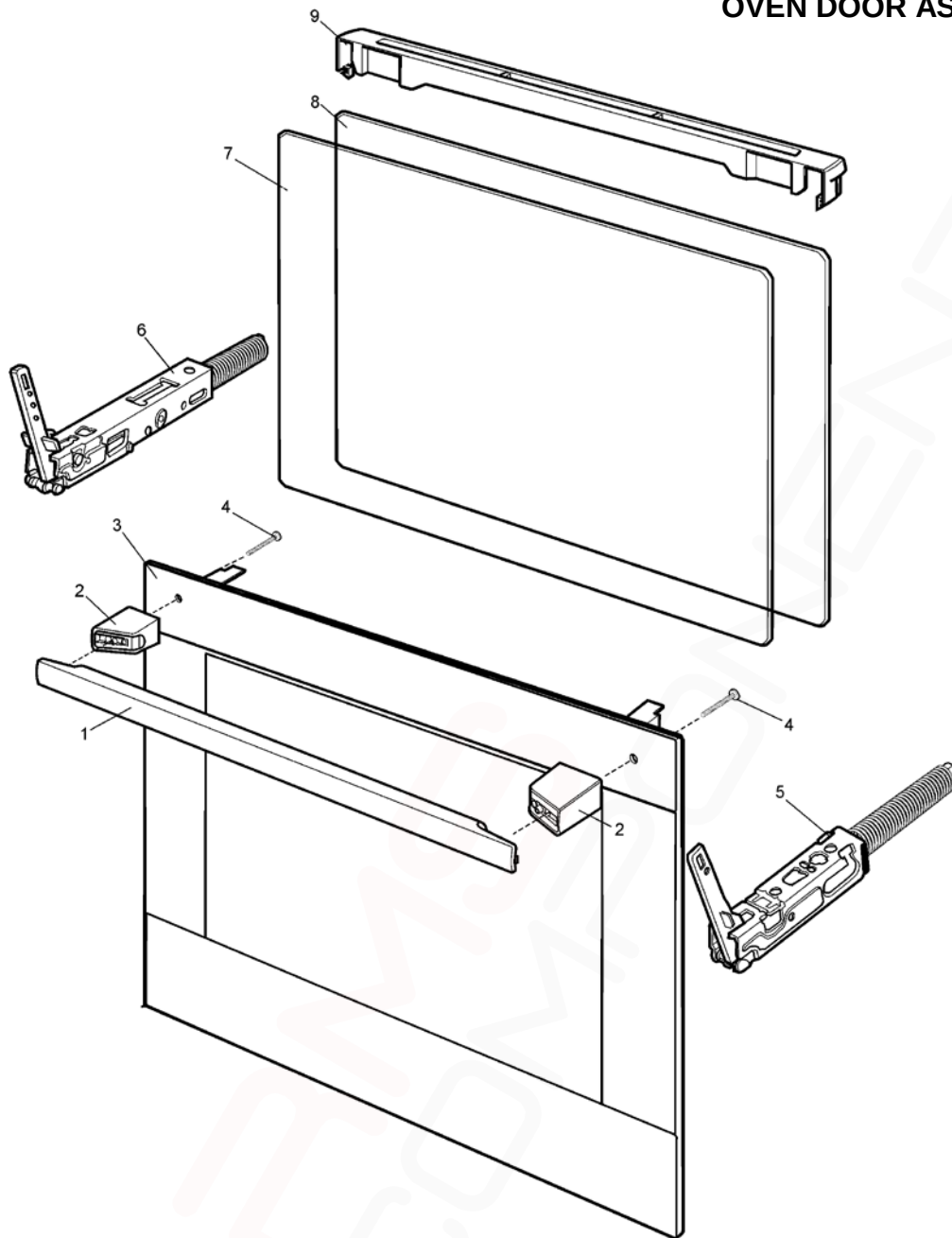
ITEM	PART N°	DESCRIPTION Ex 7888	QTY
1	0489 001 174	BRACE OVEN REAR B/I BIOS	1
2	0701 009 033	SCREW #8 X 8MM HEX/MULTI	2
3	0214 002 118	MOTOR FAN OVEN - BIOS	1
4	0003 012 590	BAR CONNECTOR W/EARTH BIOS	1
5	0349 001 376	SHIELD WIRING TERMINAL BIOS	1
6	0701 002 133	SCREW #6 4.2X28 HILO PAN	X
7	0374 005 304	INSULATION OVEN BACK PYRO BIOS	1
8	387 9376 91	HOLDER LAMP REAR PYRO BIOS	1
	ES6023	LAMP G9 PYRO 240V 25W (PT OF ITEM 8)	1
9	0125 008 409	CLIP ELEMENT MOUNT	4
10	0122 004 574	ELEMENT FAN RING EGO	1
11	0122 004 573	ELEMENT G/BOOST 3000W - PYRO	1
12	N.P.A.	OVEN ENAM	1
13	0046 001 029	LATCH ELEMENT SUPPORT SINTERED	1
14	0028 025 403	COVER RETAINING LATCH	1
15	A12362701	ELEMENT BASE 1000W E100 (NOT AS ILLUSTRATED)	1
16	A06196202	COVER CLEAN HEAT	1
17	0038 016 777	PANEL FAN COVER ELEC ENAM BIOS	1
18	0374 005 303	INSULATION OVEN WRAP PYRO NGP	1
19	0065 009 265	NUT M6 L/H FAN MOTOR	1
20	0026 001 042	FAN IMPELLER OVEN BIOS	1
24	0701 009 051	SCREW #8 X 1/2 MUSH #2PH AB BK	3
N.I.	0374 005 304	INSULATN INSERT BACK PYRO BIOS	1



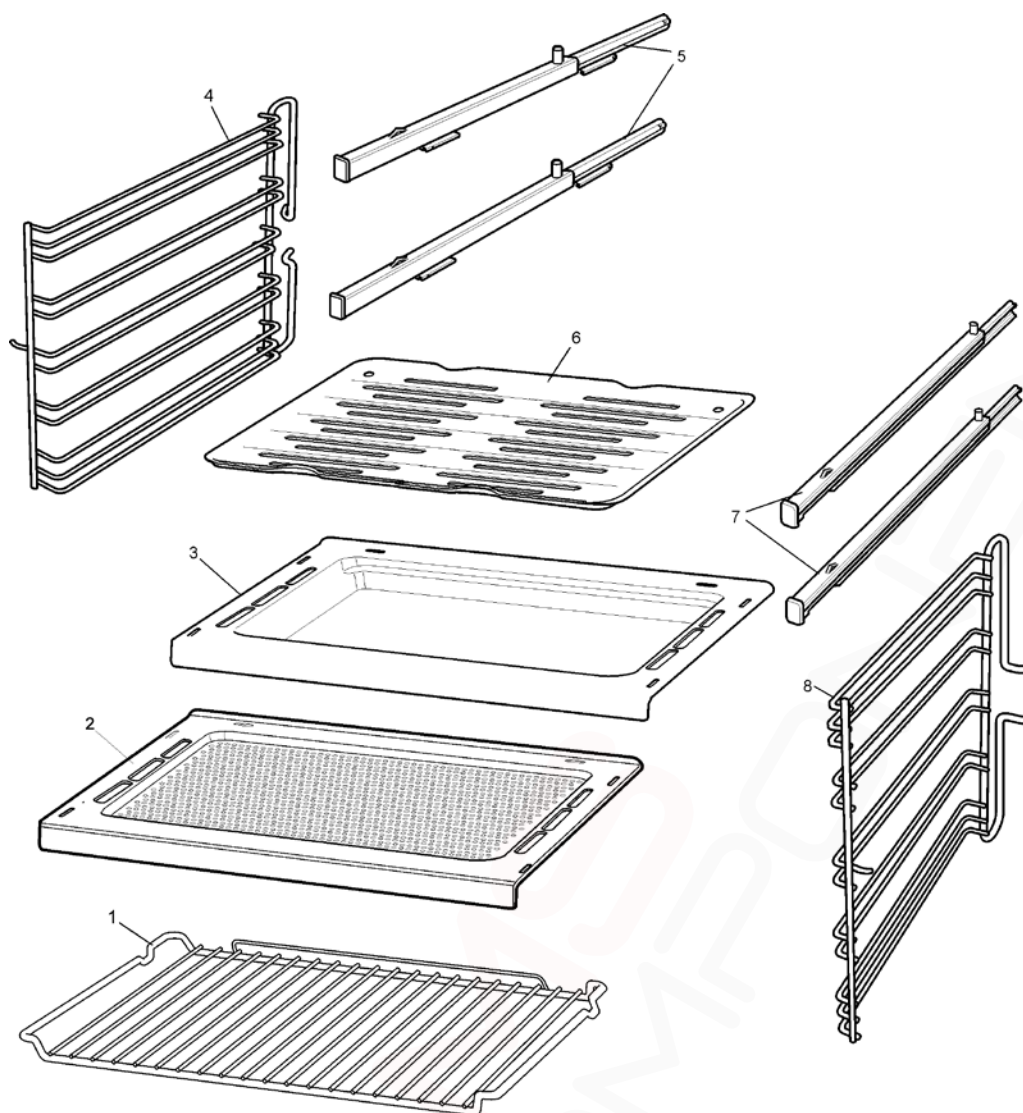
ITEM	PART N°	DESCRIPTION Ex 8154	QTY
1	808767901	COOLING FAN MOTOR ASSEMBLY	1
2	0559 001 118	DUCT PLATE TOP PYRO NGP	1
3	387 8401 06	POWERBOARD OVC 3000 - EOS	1
4	0627 001 002	CLIP POWERBOARD STANDOFF	4
5	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	2
6	0541 001 269	THERMAL CUTOUT 120D (16A 250V) KLIXON	1
7	0702 007 064	SCREW #4 X16 T25 PH PHIL#2	2
8	387 8011 00	MICROSWITCH CHERRY (PART OF ITEM 10)	1
9	0702 007 064	SCREW #4 X16 T25 PH PHIL#2	2
10	0478 001 004	LOCK DOOR ASSY CAST PYRO NGP (INC ITEM 8)	1
11	0559 001 128	DUCT PLATE MID PYRO UB NGP	1
12	337 0874	CATALYSER	1
13	0125 008 407	RETAINER PYRO CATALYSE NGP	1
14	0701 009 033	SCREW #8 X 8MM HEX/MULTI	X
N.I.	389 0818 01	TEMPERATURE SENSOR PT500	1
N.I.	0173 100 437	SENSOR CABLE - 500MM	1
N.I.	0030 024 212	BRACKET KRONOS PROBE MOUNT BIO	1
N.I.	0559 001 120	DUCT PLATE BOTTOM PYRO NGP	1
N.I.	0173 100 388	HARNESS OVC3000 USER INT-F	1
N.I.	0173 100 622	WIRE HARNESS NGP DOOR SW	1
N.I.	809202701	HARNESS ADAPTOR DOOR LOCK OVC3	1

MODEL: EVEP614SC**EX. VIEW DRAWING 8141
CONTROL PANEL ASSEMBLY**

ITEM	PART N°	DESCRIPTION Ex 8141	QTY
1	0574 001 255	BUTTON CLCK BLK 3-B DIEHL	5
2	0019 008 192	KNOB CONTROL ASSY RUBY PREM	2
3	0255 004 102	GLASS & CLIPS HEX PYRO RUBY	1
4	561 0791 99	CONTROLLER HEXAGON WHITE PYRO	1
5	0150 005 259	SCREW M4 X 5 PAN #2PH SMALL HD	4
6	0701 009 040	SCREW #8 X 45 PAN QUADREX	2
7	387 1311 07	SHUTTLE +/-	1
8	0173 100 388	HARNESS OVC3000 USER INT-F	1
9	387 4542 01	SWITCH 0 +10 POSITION	1
10	0173 100 390	HARNESS HEXAGON CTRL INPUT	1
11	0022 041 118	PLATE MTG SW DIEHL BIOS	1
N.I.	0126 001 002	SLEEVE CLOCK BUTTON	2
N.I.	0701 009 033	SCREW #8 X 8MM HEX/MULTI	2



ITEM	PART N°	DESCRIPTION Ex 8305	QTY
1	0050 010 803	HANDLE DOOR RUBY	1
2	0271 001 364	SPACER HANDLE RUBY PREM 40MM	2
3	A05371801	PANEL OV DR OUT ASSY PYRO 40MM	1
4	0750 003 043	SCREW, M4X0.7X53 PAN HEAD	2
5	A00485611	HINGE 40MM 4 LAYER NGP	1
6	A00485704	HINGE LEFT SOFTCLOSE 4-L PYRO	1
7	0255 004 052	GLASS OVEN DOOR MID PYRO NGP	2
8	0255 004 051	GLASS OVEN DOOR IN PYRO NGP	1
9	0545 002 936	TRIM VENT DOOR ASSY 40MM NGP	1
N.I.	0271 001 373	SPACER RUBBER GLASS NGP	2

MODEL: EVEP614SC**EX. VIEW DRAWING 8307
INTERNAL PACK**

ITEM	PART N°	DESCRIPTION Ex 8307	QTY
1	0327 001 292	RACK SHELF OVEN ELUX EVOLVE	2
2	0037 004 039	TRAY BAKING PREMIUM ENAM BIOS	1
3	0036 001 117	DISH ROASTING DEEP ENAM NGD	1
4	A05097601	RACK SIDE OVEN ELUX LH	1
5	A04827601	SLIDE DOUBLE EXT LH	2
6	0028 025 393	COVER GR DISH ENAM S/LESS BIOS	1
7	A04827602	SLIDE DOUBLE EXT RH	2
8	A05097701	RACK SIDE OVEN ELUX RH	1
A04822101 RACK PACK 2001 + DBL SLIDES INC RACK PACK A04822001 & ITEMS 5 & 7			
A04822001 RACK PACK 292/601/701 INC ITEMS 1, 4 & 8 ONLY			