



Electrolux

ELECTROLUX HOME PRODUCTS PTY LTD

ABN 51 004 762 341

Technical Publication N° CE1328.docx

Issue: 1

Date: 5/19

Electrolux

Underbench Oven



EVEP614DSD



EVEP614SD

MODEL	PNC
EVEP614DSD	94403179400
EVEP614SD	94403176900

MAINTENANCE LEVEL CHANGE SUMMARY

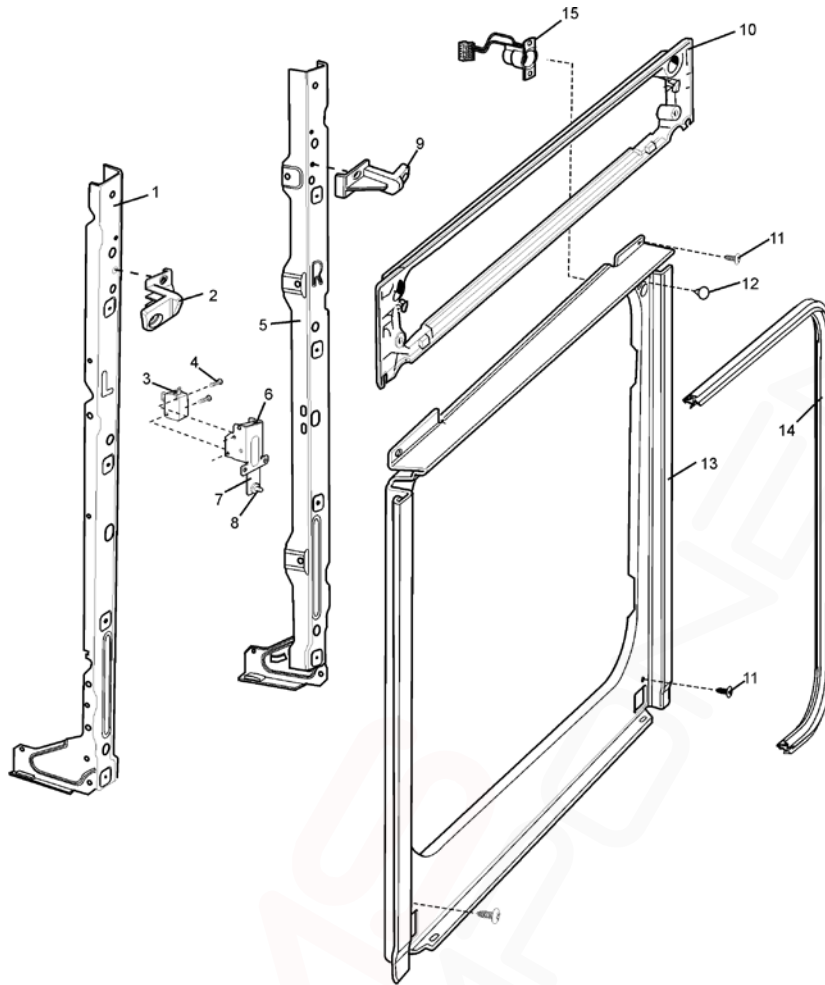
ML	Description	Product Release Date
00		02/19

MODEL NUMBER IDENTIFICATION

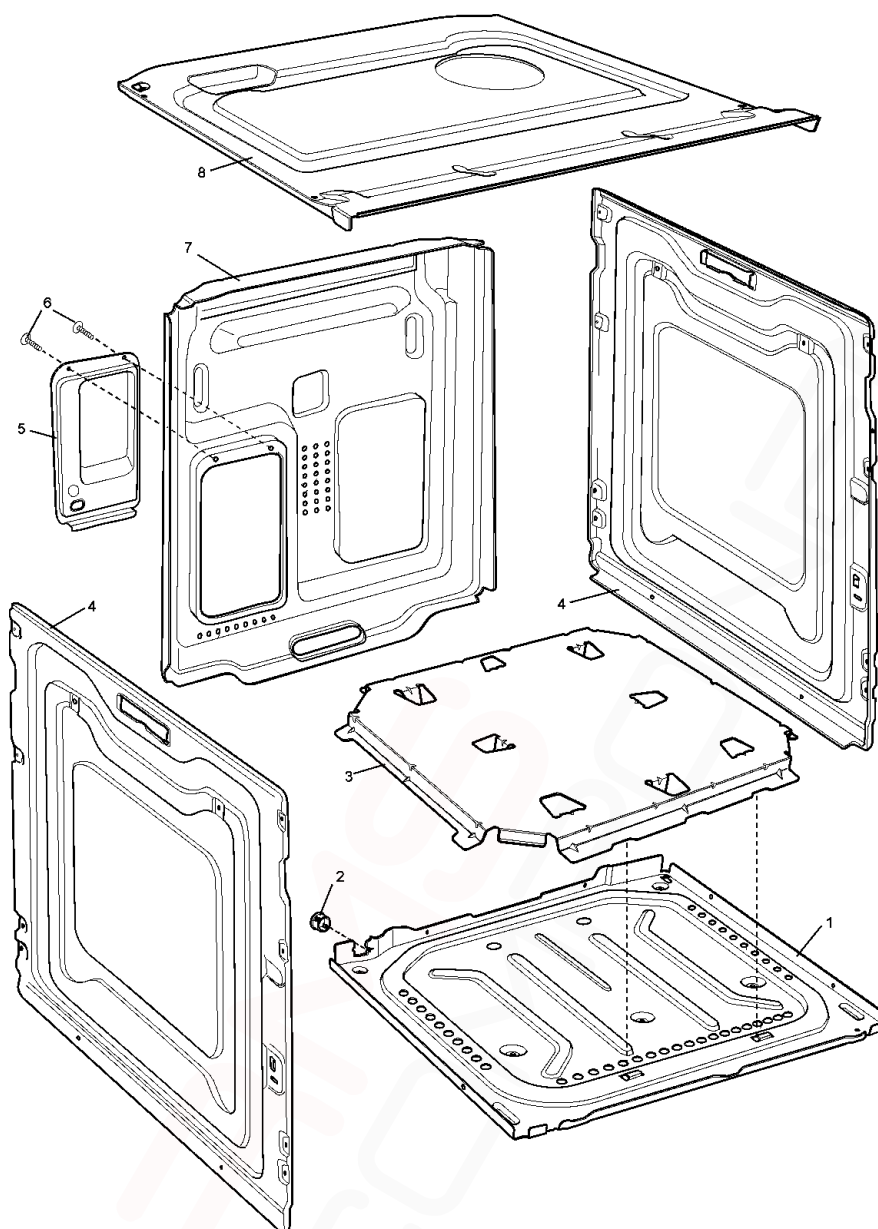
FREE STANDING COOKERS										
W Brand	B Construction	E Oven Fuel Type	S Added Features	Width	Hob Type	Specification Level	W Colour	A Series	R Side Opening Door Type	Gas Type
W = Westinghouse C = Chef E = Electrolux Z = Zanussi S = Simpson	E = Elevated Cooker F = Front Control Freestanding Cooker L = Rear Control Freestanding Cooker	E = Electric G = Gas	Leave blank for all except the below: S = Side Opening Door P = Pyro	5 = 50 - 54cm 6 = 60 - 69cm 7 = 70 - 79cm 8 = 80 - 89cm 9 = 90 - 99cm 1 = 100cm and above	IF FUEL TYPE = G 0 = No wok 1 = Wok IF FUEL TYPE = E 2 = Radiant Coil 3 = Solid 4 = Ceramic 5 = Induction 6 = Dual fuel	Even = GLO, Odd = Sep Grill 0 = Lowest Spec 1 2 3 4 5 6 7 8 9 = Highest Spec	W = White S = Stainless Steel B = Black	A = SAFR B = 1st series change C = 2nd series change etc	L = Left Hand Opening R = Right Hand Opening	LP = Liquefied Petroleum NG = Natural Gas
BUILT-IN OVENS										
W Brand	B Construction	E Oven Fuel Type	S Added Features	Width	Cavity Type	Specification Level	W Colour	A Series	Gas Type	R Side Opening Door Type
W = Westinghouse C = Chef E = Electrolux Z = Zanussi S = Simpson	V = Built-in oven	E = Electric G = Gas	Leave blank for all except the below: S = Side Opening Door M = Microwave P = Pyro	3 = 30cm - 39cm 4 = 40cm - 49cm 5 = 50cm - 59cm 6 = 60cm - 69cm 7 = 70cm - 79cm 8 = 80cm - 89cm 9 = 90cm - 99cm 1 = 100cm - 110cm 2 = 120 cm +	1 = Single 2= Duo 3 = Double 4 = Combo Oven 5 = Sep grill and bench 6 = Sep grill wall oven 7 = Compact	0 = Lowest Spec 1 2 3 4 5 6 7 8 9 = Highest Spec	W = White S = Stainless Steel B = Black	A = SAFR B = 1st series change C = 2nd series change etc	LP = Liquefied Petroleum NG = Natural Gas	L = Left Hand Opening R = Right Hand Opening
BUILT-IN HOBS										
W Brand	B Construction	H Hob Type	Width	No. Burners/Zones	Specification Level	W Colour	A Series			
W = Westinghouse C = Chef E = Electrolux Z = Zanussi S = Simpson	H = Hob	IF ELECTRIC HOB: S = Solid C = Ceramic I = Induction R = Radiant Coil M = Mix IF GAS HOB: G = Gas D = Dual Fuel	3 = 30cm or below 4 = 40cm - 49cm 5 = 50cm - 59cm 6 = 60cm - 69cm 7 = 70cm - 79cm 8 = 80cm - 89cm 9 = 90cm - 99cm 1 = 100cm - 110cm 2 = 120 cm and above	1 2 3 4 5 6 7 8 9	0 = Lowest Spec 1 2 3 4 5 6 7 8 9 = Highest Spec	W = White S = Stainless Steel B = Black	A = SAFR B = 1st series change C = 2nd series change etc			

MODELS: EVEP614DSD**EVEP614SD****FRONT FRAME**

Ex 8311

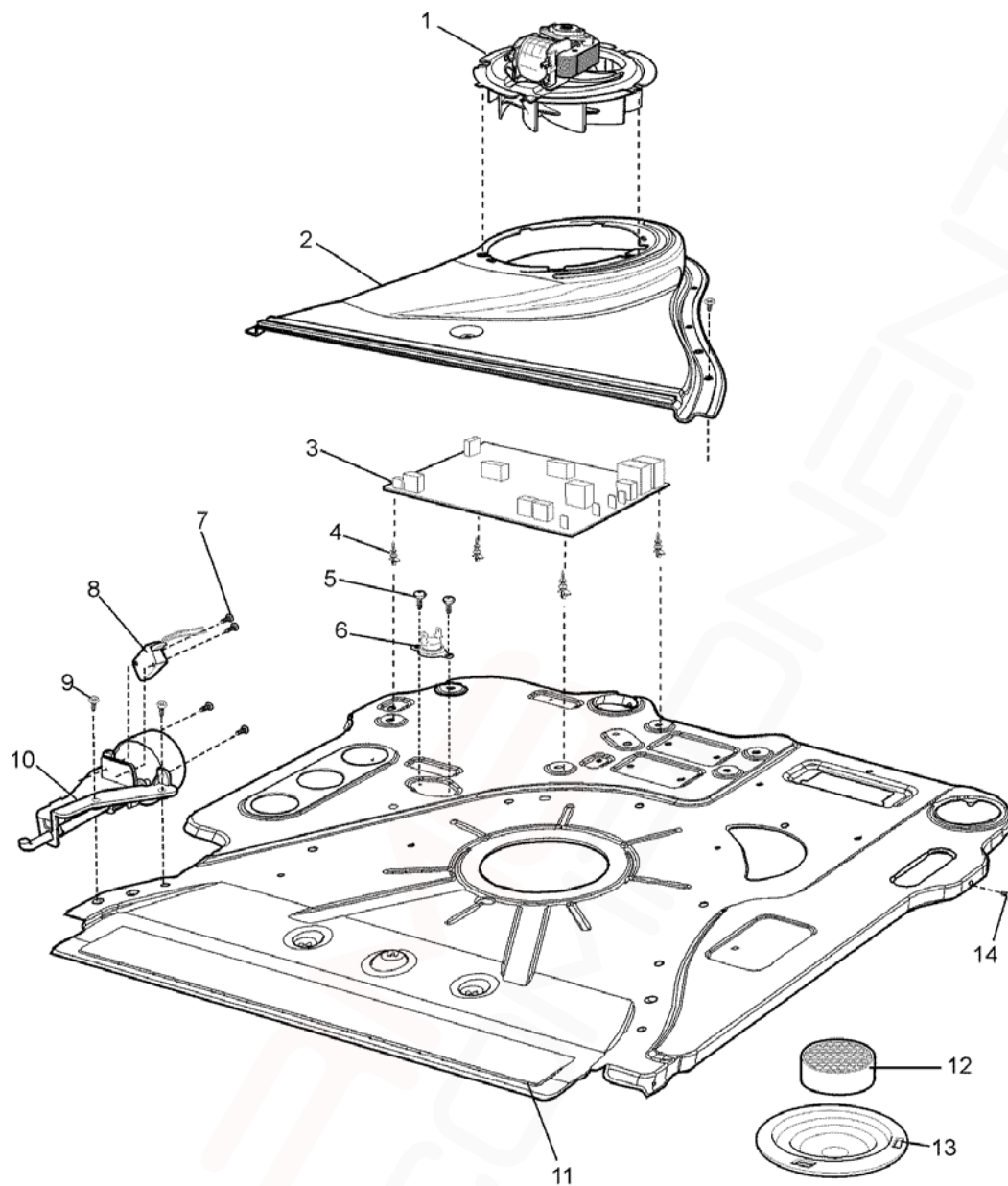


ITEM	PART N°	DESCRIPTION Ex 8311	QTY
1	0048 004 839	CHANNEL FRONT NGP UB LH	1
2	A01347702	CAP MOUNT F/FRAME 40MM RUBY RH	1
3	315 7898 00	SWITCH CHERRY D41P-Y5AA	1
4	0702 007 064	SCREW #4 X16 T25 PH PHIL#2	2
5	0048 004 879	CHANNEL FRONT NGP UB RH	1
6	0030 024 348	BRACKET DOOR SWITCH NGD	1
7	0534 001 745	SWITCH DOOR LIGHT MICRO LEVER	1
8	A02128101	PLUNGER DOOR SWITCH NGP FORTE	1
9	A01347701	CAP MOUNT F/FRAME 40MM RUBY LH	1
10	0545 002 971	TRIM SURROUND C/P 40MM NGP	1
11	0702 005 002	SCREW #8 X1/2 PH2 NYLON WASH	X
12	0589 001 032	BUMPER STOP BLACK OC98	2
13	A04930701	F/FRONT ENAM 40MM PYRO UB FP	1
14	0208 003 449	SEAL OVEN DOOR PYRO BIOS	1
15	A04804001	RECEPTACLE ASSY FOOD PROBE	1
N.I.	0030 024 405	BRACKET HINGE SUPT APOLLO	2

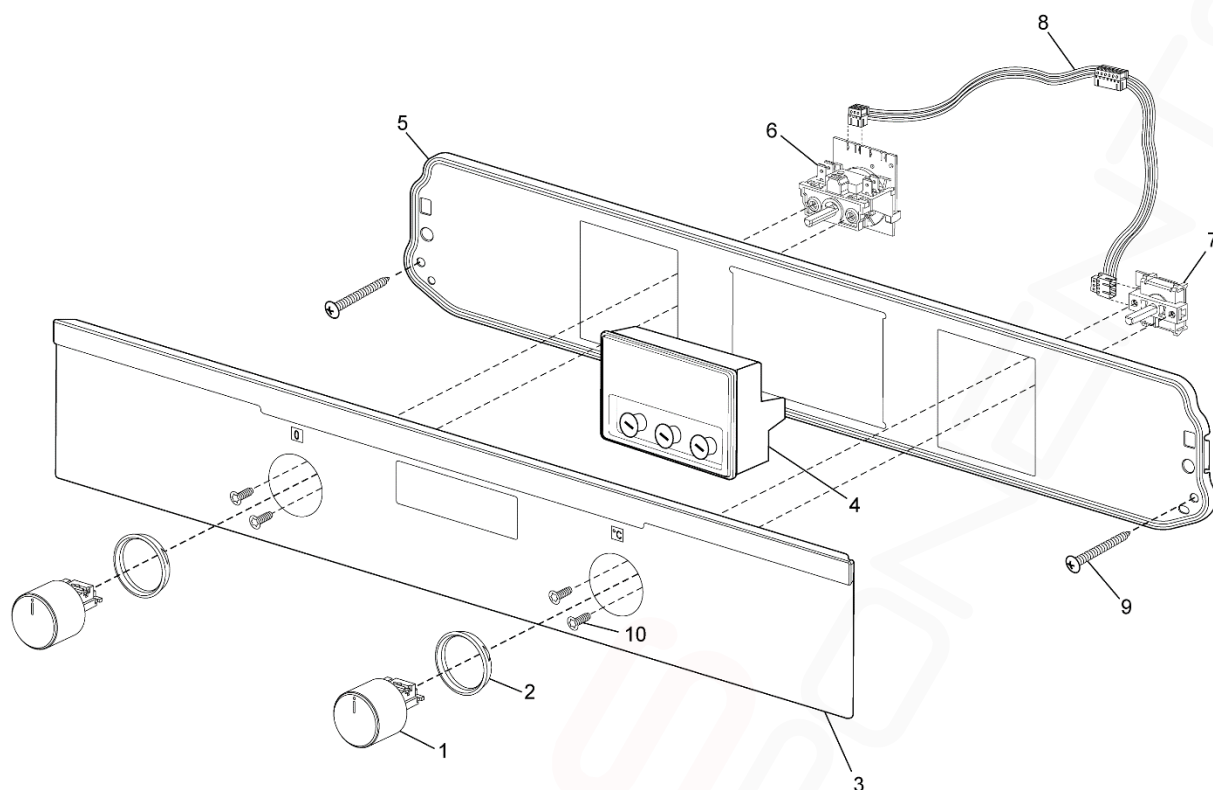


ITEM	PART N°	DESCRIPTION	QTY
1	A05196201	PANEL BASE BIOS 0.5MM	1
2	N.P.A.		
3	0028 025 404	COVER BASE PANEL SHIELD BIOS	1
4	A04862801	PANEL SIDE UB BIOS RH	1
	A04862802	PANEL SIDE UB BIOS LH	1
5	0022 041 136	PLATE CVR TERM ELEC BIOS	
6	0701 009 033	SCREW #8 X 8MM HEX/MULTI	X
7	N.P.A.		
8	A05107201	PANEL TOP CHEF SELECT MOD	1
N.I.	561 1671 20	HOUSING CENTRING HELP	4

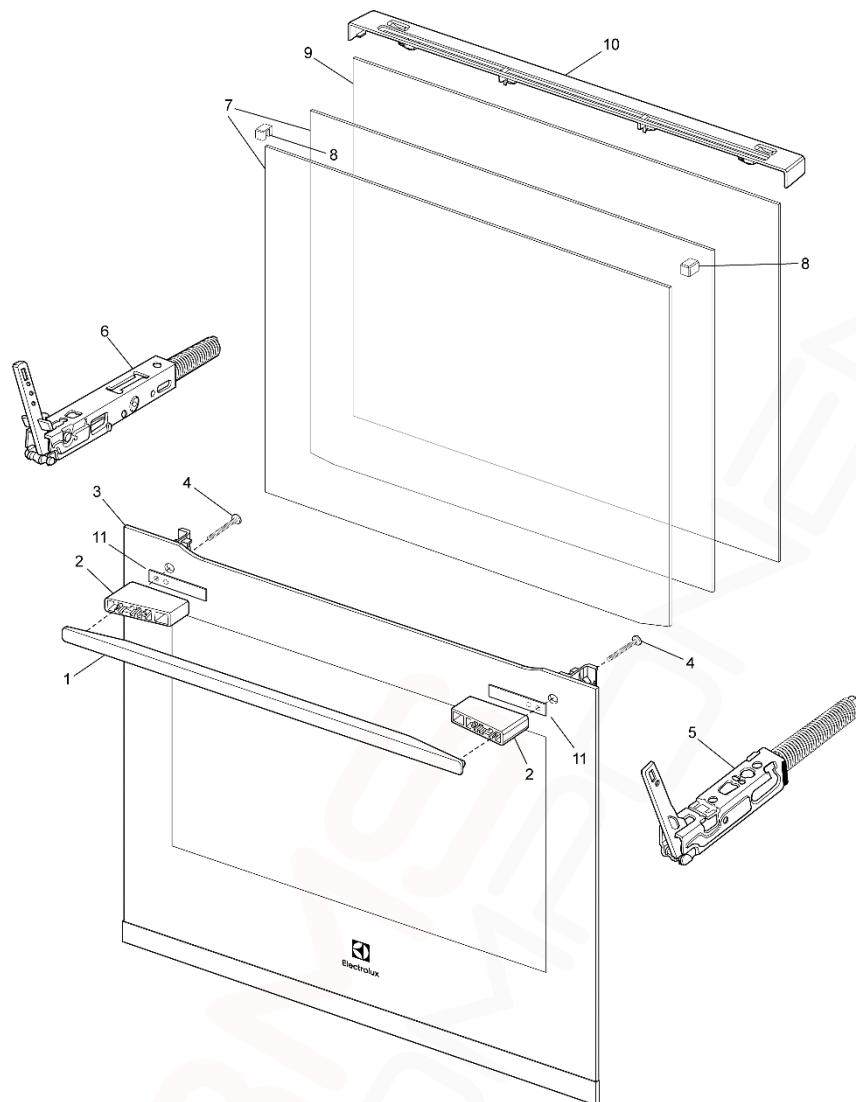
ITEM	PART N°	DESCRIPTION Ex 8461	QTY
1	0489 001 174	BRACE OVEN REAR B/I BIOS	1
2	0701 009 033	SCREW #8 X 8MM HEX/MULTI	2
3	0214 002 118	MOTOR FAN OVEN - BIOS	1
4	0003 012 590	BAR CONNECTOR W/EARTH BIOS	1
5	0349 001 376	SHIELD WIRING TERMINAL BIOS	1
6	0701 002 133	SCREW #6 3.5X28 HILO PAN PH	1
7	A13743501	HOLDER LAMP SIDE ASSY G9 PYRO	1
8	387 9376 93	LAMP OVEN ROUND PYRO BIOS	1
	ES6023	LAMP G9 PYRO 240V 25W (PT OF ITEM 7 & 8)	2
9	0125 008 409	CLIP ELEMENT MOUNT	4
10	0122 004 574	ELEMENT FAN RING	1
11	0122 004 573	ELEMENT G/BOOST 3000W - PYRO	1
12	0701 009 051	SCREW #8 X 1/2 MUSH #2PH AB BK	1
13	0046 001 029	LATCH ELEMENT SUPPORT SINTERED	1
14	0028 025 403	COVER RETAINING LATCH	1
15	A12362801	ELEMENT DUAL C/HEAT STEAM E100	1
16	A06196202	COVER CLEAN HEAT	1
17	0038 016 777	PANEL FAN COVER ELEC ENAM BIOS	1
18	A11898801	INSULATION OVEN WRAP PYRO E100	1
19	0065 009 265	NUT M6 L/H FAN MOTOR	1
20	A11806901	IMPELLER OVEN FAN 160 MM	1
21	0374 005 282	INSULATION OVEN BACK PYRO BIOS	1
N.I.	A05981601	INSULATION INS BACK PYRO 25MM	1
N.I.	561485201	CLIP SIDEGRIDS	2



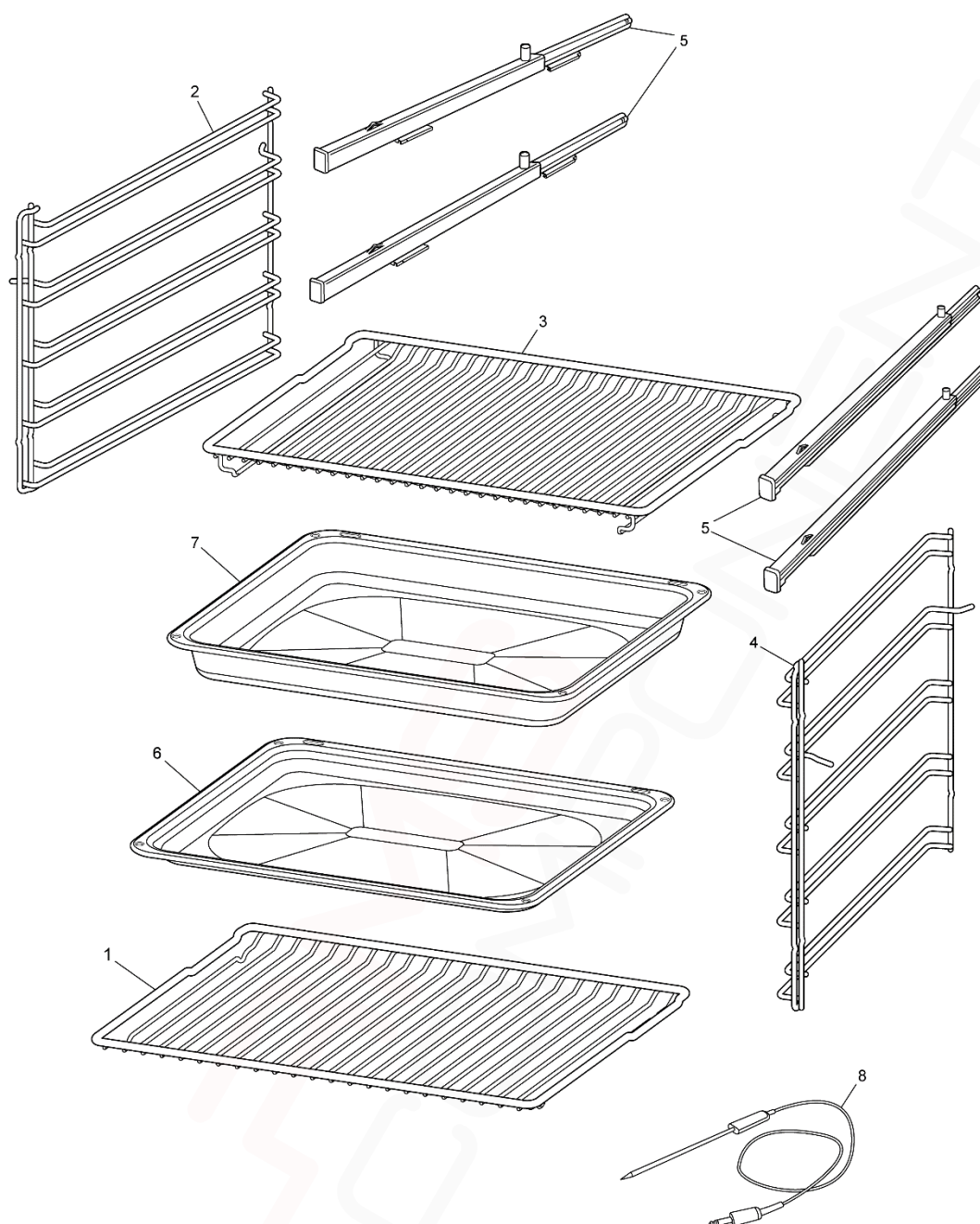
ITEM	PART N°	DESCRIPTION Ex 8154	QTY
1	808767901	COOLING FAN MOTOR ASSEMBLY	1
2	0559 001 118	DUCT PLATE TOP PYRO NGP	1
3	A16617501	POWERBOARD OVC-R5000 SC	1
4	0627 001 002	CLIP STANDOFF-LCBS-4-19-SP	5
5	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	2
6	0541 001 269	THERMAL CUTOUT 120 DEG N.C.16A	1
7	0702 007 064	SCREW #4 X16 T25 PH PHIL#2	2
8	0534 001 801	CHERRY D4KS-Y5AA	1
9	0701 009 051	SCREW #8 X 1/2 MUSH #2PH AB BK	2
10	0478 001 004	LOCK DOOR ASSY CAST PYRO NGP	1
11	N.P.A.		
12	337 0874	CATALYSER	1
13	0125 008 407	RETAINER PYRO CATALYSE NGP	1
14	0701 009 033	SCREW #8 X 8MM HEX/MULTI	X
N.I.	A13624101	HARNESS HEX OVC5000 USR INT-F	1
N.I.	809202704	HARNESS ADAPTOR DOOR LOCK OVC5	1
N.I.	0030 024 212	BRACKET KRONOS PROBE MOUNT BIO	1
N.I.	389 0818 03	TEMPERATURE SENSOR PT500 575MM	1



ITEM	PART N°	DESCRIPTION	Ex 8467	DS	S
1	A15622401	KNOB PIPO DARK SS E100		2	
	561848920	RETRACTABLE KNOB PRINTED			2
2	387043820	KNOB HOLE COVER		2	2
3	A11459901	GLASS GLUED ASSY HEX PYRO E100		1	
	A11459902	GLASS GLUED ASSY HEX PYRO E100			1
4	A15588901	CONTROLLER HEX WHITE TOUCH PRG		1	1
5	A11460001	PLATE MTG SW HEX E100		1	1
6	387 4542 05	SWITCH 0+10 POSITION		1	1
7	387 1311 07	SHUTTLE +/-		1	1
8	0173 100 390	HARNESS HEXAGON CTRL INPUT		1	1
9	0701 009 053	SCREW #8 X 50 PAN #2PH		2	2
10	354 3221 15	SCREW M4 X 7 T20 ZINC		4	4



ITEM	PART N°	DESCRIPTION Ex 8305	DS	S
1	A07572001	HANDLE DOOR E100 DARK S/S	1	
	A07572004	HANDLE DOOR E100 BRIGHT S/S		1
2	A07571901	SPACER HANDLE E100 DARK S/S	2	
	A07571902	SPACER HANDLE E100 BRIGHT S/S		2
3	A11695101	PANEL OV DR OUT ASSY PYRO E100	1	
	A11695102	PANEL OV DR OUT ASSY PYRO E100		1
4	561231150	SCREW M4 X 50 PAN GENESYS	2	2
5	A05916608	HINGE STD 8.8-9.5 KG 4 LAY BI	1	1
6	A05916705	HINGE SC 8.8 - 9.5 KG 4 LAY BI	1	1
7	0255 004 052	GLASS OVEN DOOR MID PYRO NGP	2	2
8	0271 001 373	SPACER RUBBER GLASS NGP	2	2
9	0255 004 051	GLASS OVEN DOOR IN PYRO NGP	1	1
10	0545 002 936	TRIM VENT DOOR ASSY 40MM NGP	1	1
11	A10068801	HANDLE PAD E100	2	2



ITEM	PART N°	DESCRIPTION	Ex 8474	QTY
1	A11769901	RACK SHELF OVEN ELUX E100		2
2	A10927602	RACK SIDE OVEN EASY LH E100		1
3	A11753301	GRILL SHELF OVEN E100		1
4	A10927601	RACK SIDE OVEN EASY RH E100		1
5	561185312	SLIDE DOUBLE EXT 2 SETS		1
6	A12492001	DISH GRILL ENAM E100		1
7	A12492201	TRAY BAKING PREMIUM ENAM E100		1
8	807822604	PROBE FOOD ASSY 3.5MM		1
A12189101 RACK PACK ELUX (INC ITEM 1, 2, 3 & 4)				

Publication Version Control Chart		
Issue Number	Reason	Date
1	Original Document	1/2/2019
2	Added Circuit Diagram & Separate Service Instruction	