

Electrolux

ELECTROLUX HOME PRODUCTS PTY LTD

ABN 51 004 762 341

Technical Publication N° CE1304

Issue: 1

Date: 10/18

ELECTROLUX

ELECTRIC

BUILT-IN OVENS

MODEL

EVE636SC

PNC

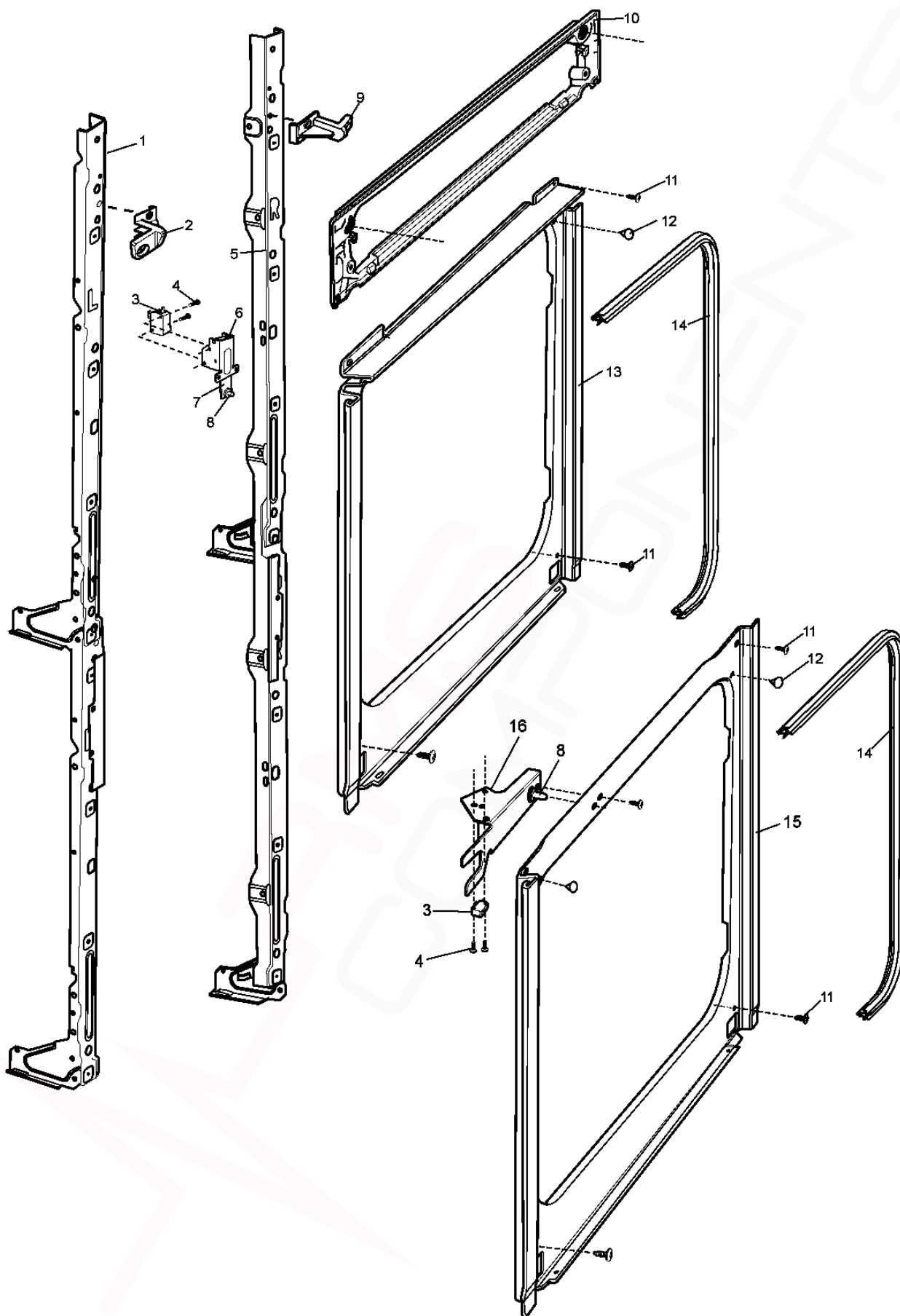
94403173633

MAINTENANCE LEVEL CHANGE SUMMARY	
33	Internal pack and clean heat element

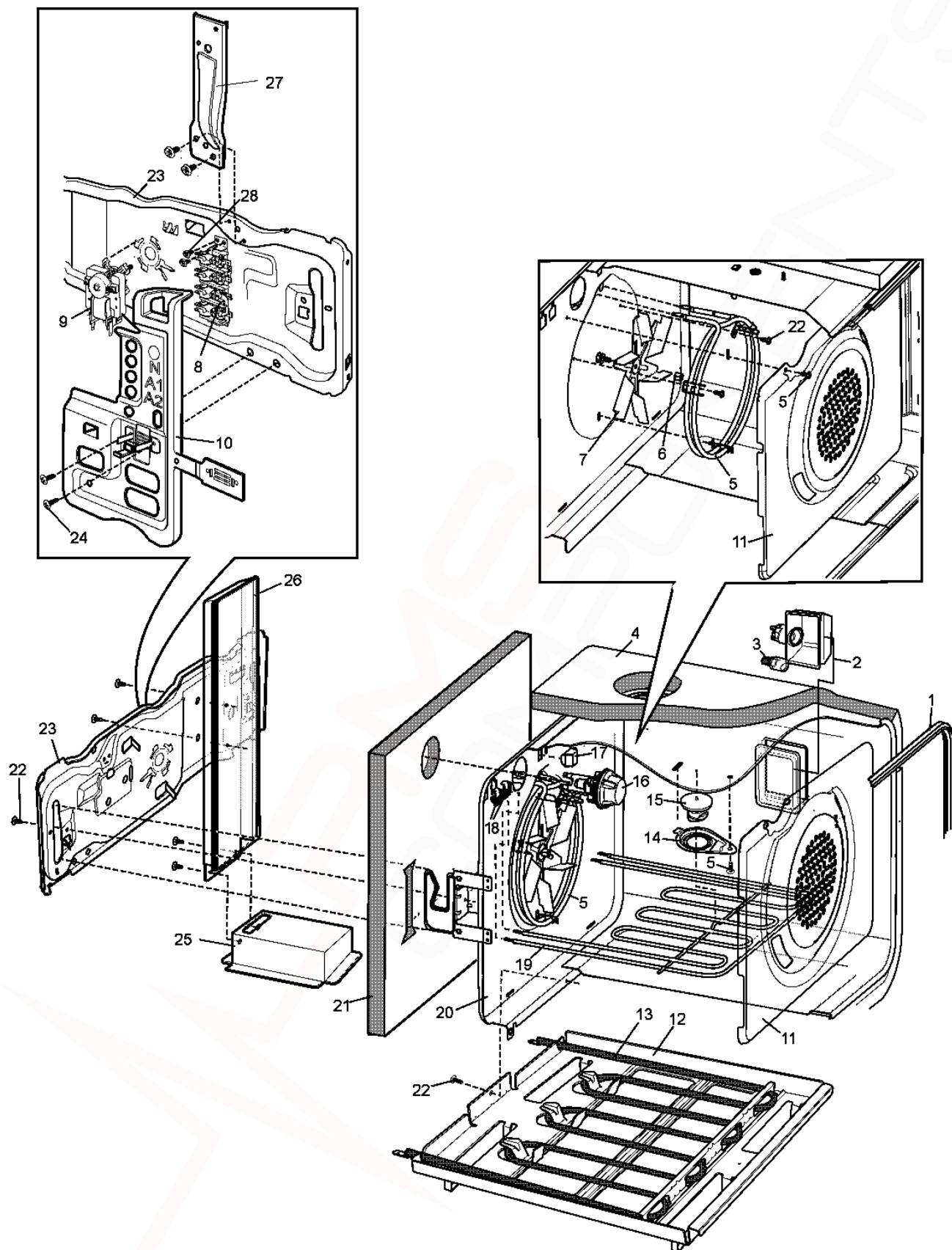
First Built Dates	
EVE636SC	10/18

MODEL: EVE636SC

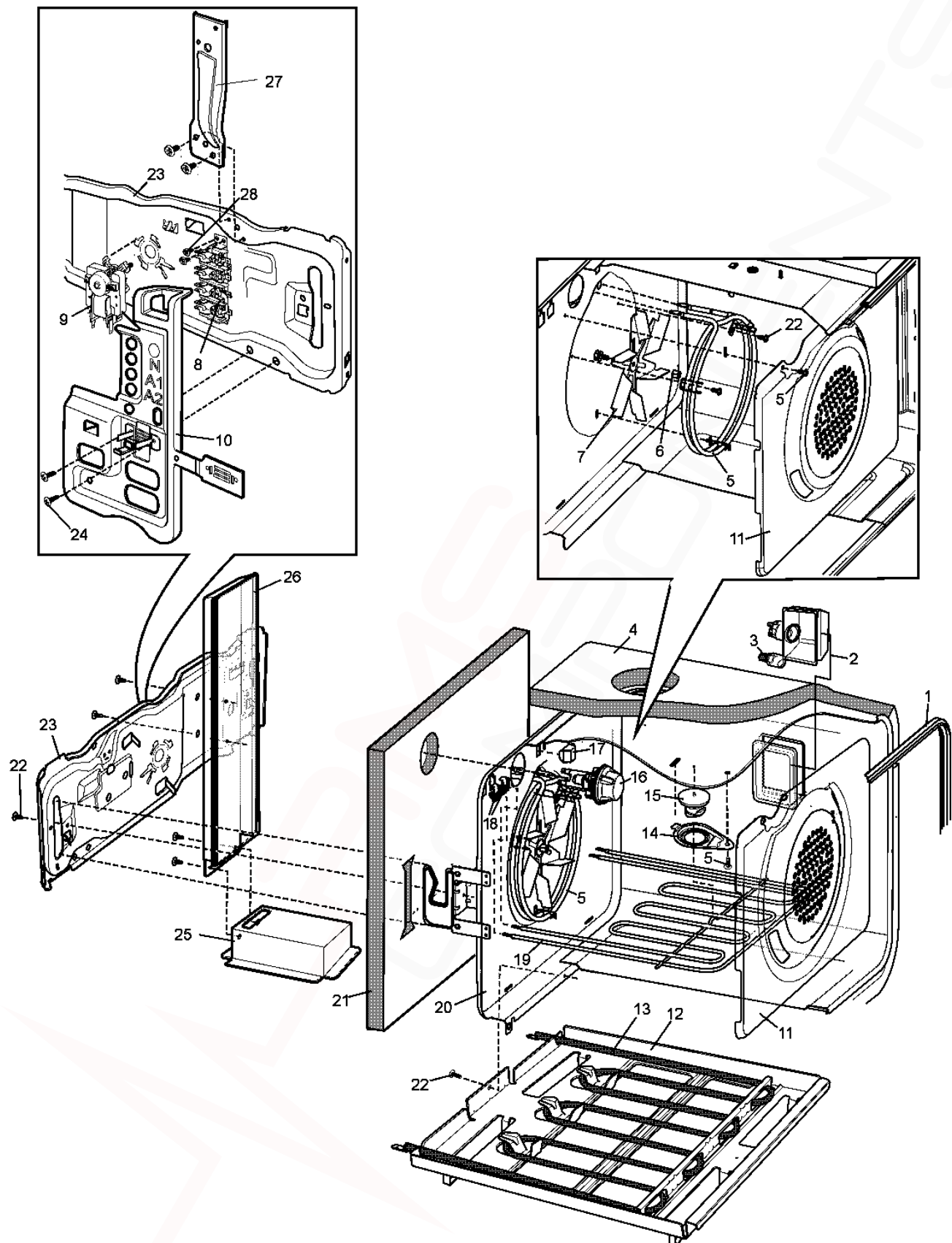
EX. VIEW DRAWING 7724
FRONT FRAME ASSEMBLY



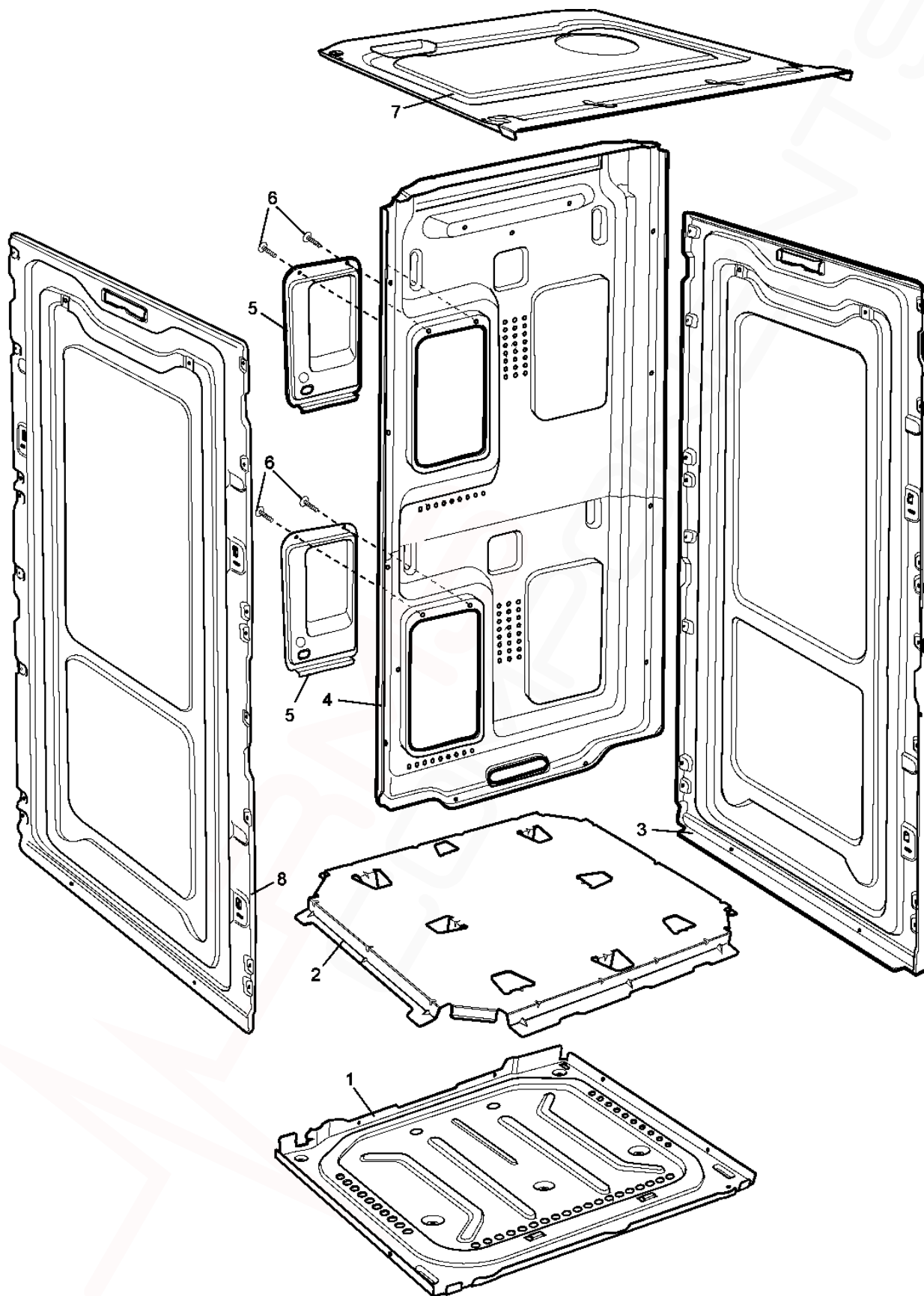
ITEM	PART N°	DESCRIPTION Ex 7724	QTY
1	0048 004 855	CHANNEL FRONT DWO ASSY LH NGP	1
2	0160 003 620	CAP MOUNT F/FRAME L/H NGD	1
3	315 7898 00	SWITCH CHERRY D41P-Y5AA	2
4	0702 007 064	SCREW #4 X16 T25 PH PHIL#2	2
5	0048 004 854	CHANNEL FRONT DWO ASSY RH NGP	1
6	0030 024 348	BRACKET DOOR SWITCH NGD	1
7	0534 001 745	SWITCH DOOR LIGHT MICRO LEVER	1
8	A02128101	PLUNGER DOOR SWITCH NGP FORTE	1
9	0160 003 619	CAP MOUNT F/FRAME R/H NGD	1
10	0545 002 901	TRIM SURROUND C/PANEL NGD	1
11	0701 009 051	SCREW #8 X 1/2 MUSH #2PH AB BK	X
12	0589 001 032	BUMPER STOPN BLACK	4
13	808222002	F/FRONT PAINT ELE UB SW NGP	1
14	808511801	SEAL OVEN MODULAR PROFILE	2
15	808222402	F/FRONT PAINT DO LWR SW NGP	1
16	0030 024 360	BRACKET DOOR SWITCH DO NGD	1
N.I.	0534 001 746	SWITCH DOOR LIGHT LEVER DO	1
N.I.	0545 002 999	TRIM DOUBLE WALL OVEN PAINTED	1



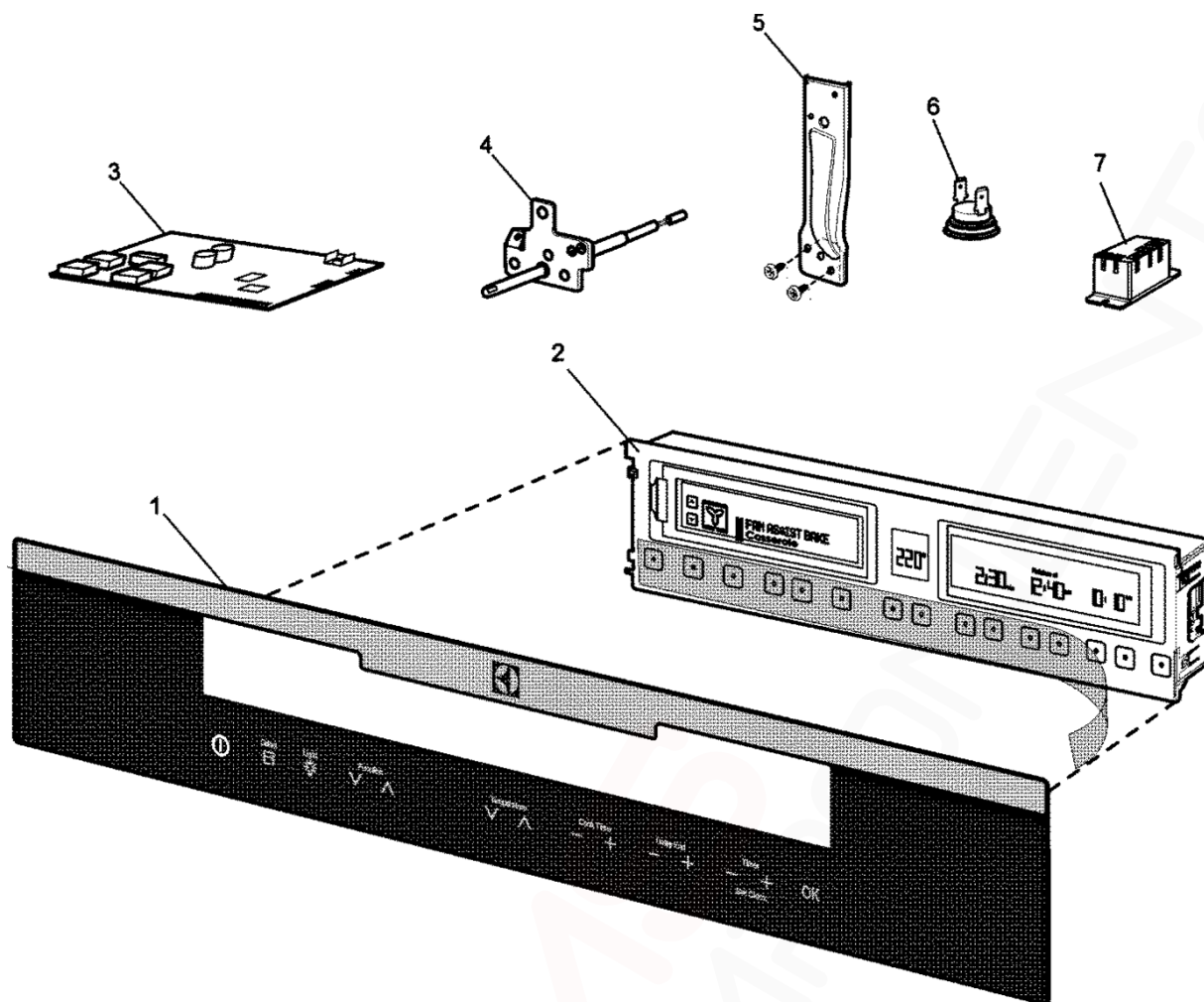
ITEM	PART N°	DESCRIPTION Ex 7723	QTY
1	808511801	SEAL OVEN MODULAR PROFILE	1
2	A12239001	HOLDER LAMP SIDE ASSY G9 (INC ITEM 2)	2
3	ES6023	LAMP 25W 240V G9 PYRO HALOPIN (PART OF ITEM 1)	2
4	0374 005 259	INSULATION OVEN WRAP ELEC BIOS	1
5	0122 004 574	ELEMENT FAN RING EGO	1
6	0065 009 265	NUT M6 L/H FAN MOTOR	1
7	0026 001 042	FAN IMPELLER OVEN BIOS	1
8	0003 012 590	BAR CONNECTOR W/EARTH BIOS	1
9	0214 002 118	MOTOR FAN OVEN - BIOS	1
10	0349 001 376	SHIELD WIRING TERMINAL BIOS	1
11	0038 016 778	PANEL FAN COVER CAT BIOS	1
12	A06196202	COVER CLEAN HEAT	1
13	A12362701	ELEMENT BASE 1000W E100 (NOT AS ILLUSTRATED)	1
14	0028 025 403	COVER RETAINING LATCH	1
15	0046 001 024	LATCH ELEMENT SUPPORT BIOS	1
16	387 9376 91	HOLDER LAMP ASSY BIOS	1
	ES6023	LAMP G9 PYRO 240V 25W (PT OF ITEM 16)	1
17	0125 008 371	CLIP THERMOSTAT BIOS	1
18	0125 008 409	CLIP ELEMENT MOUNT	6
19	0122 004 543	ELEMENT G/BOOST 3000W - BIOS	1
20	N.P.A.	OVEN EN ELE MF SDLT3 K AR NGD	1
21	0374 005 260	INSULATION OVEN BACK 80 NGD	1
22	0701 009 033	SCREW #8 X 8MM HEX/MULTI	7
23	0489 001 174	BRACE OVEN REAR B/I BIOS	1
24	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	2
25	0559 001 093	DUCT DOUBLE OVEN ASSY	1
26	0559 001 066	DUCT DOUBLE OVEN ASSY BIOS	1
27	0030 024 212	BRACKET KRONOS PROBE MOUNT BIO	1
28	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK	4
N.I.	0541 001 258	THERMAL CUTOUT 190 DEG N.C.	1



ITEM	PART N°	DESCRIPTION Ex 7723	QTY
1	808511801	SEAL OVEN MODULAR PROFILE	1
2	A12239001	HOLDER LAMP SIDE ASSY G9 (INC ITEM 2)	2
3	ES6023	LAMP 25W 240V G9 PYRO HALOPIN (PART OF ITEM 1)	2
4	0374 005 259	INSULATION OVEN WRAP - KNAUF	1
5	0122 004 574	ELEMENT FAN RING EGO	1
6	0065 009 265	NUT M6 L/H FAN MOTOR	1
7	0026 001 042	FAN IMPELLER OVEN BIOS	1
8	0003 012 590	BAR CONNECTOR W/EARTH BIOS	1
9	0214 002 118	MOTOR FAN OVEN - BIOS	1
10	0349 001 376	SHIELD WIRING TERMINAL BIOS	1
11	0038 016 778	PANEL FAN COVER CAT BIOS	1
12	A06196202	COVER CLEAN HEAT	1
13	A12362701	ELEMENT BASE 1000W E100 (NOT AS ILLUSTRATED)	1
14	0028 025 403	COVER RETAINING LATCH	1
15	0046 001 024	LATCH ELEMENT SUPPORT BIOS	1
16	387937691	HOLDER LAMP REAR PYRO BIOS	1
	ES6023	LAMP G9 PYRO 240V 25W (PT OF ITEM 16)	
17	0125 008 371	CLIP THERMOSTAT BIOS	1
18	0125 008 409	CLIP ELEMENT MOUNT OC98/UC20	6
19	0122 004 543	ELEMENT G/BOOST 3000W - BIOS	1
20	N.P.A.	OVEN EN ELE MF SDLT3 K AR NGD	1
21	0374 005 260	INSULATION OVEN BACK- KNAUF	1
22	0701 009 033	SCREW #8 X 8MM HEX/MULTI	7
23	0489 001 174	BRACE OVEN REAR B/I BIOS	1
24	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	2
25	N.P.A.	DUCT DOUBLE OVEN ASSY	1
26	N.P.A.	DUCT DOUBLE OVEN ASSY BIOS	1
27	0030 024 212	BRACKET KRONOS PROBE MOUNT BIO	1
28	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK	4



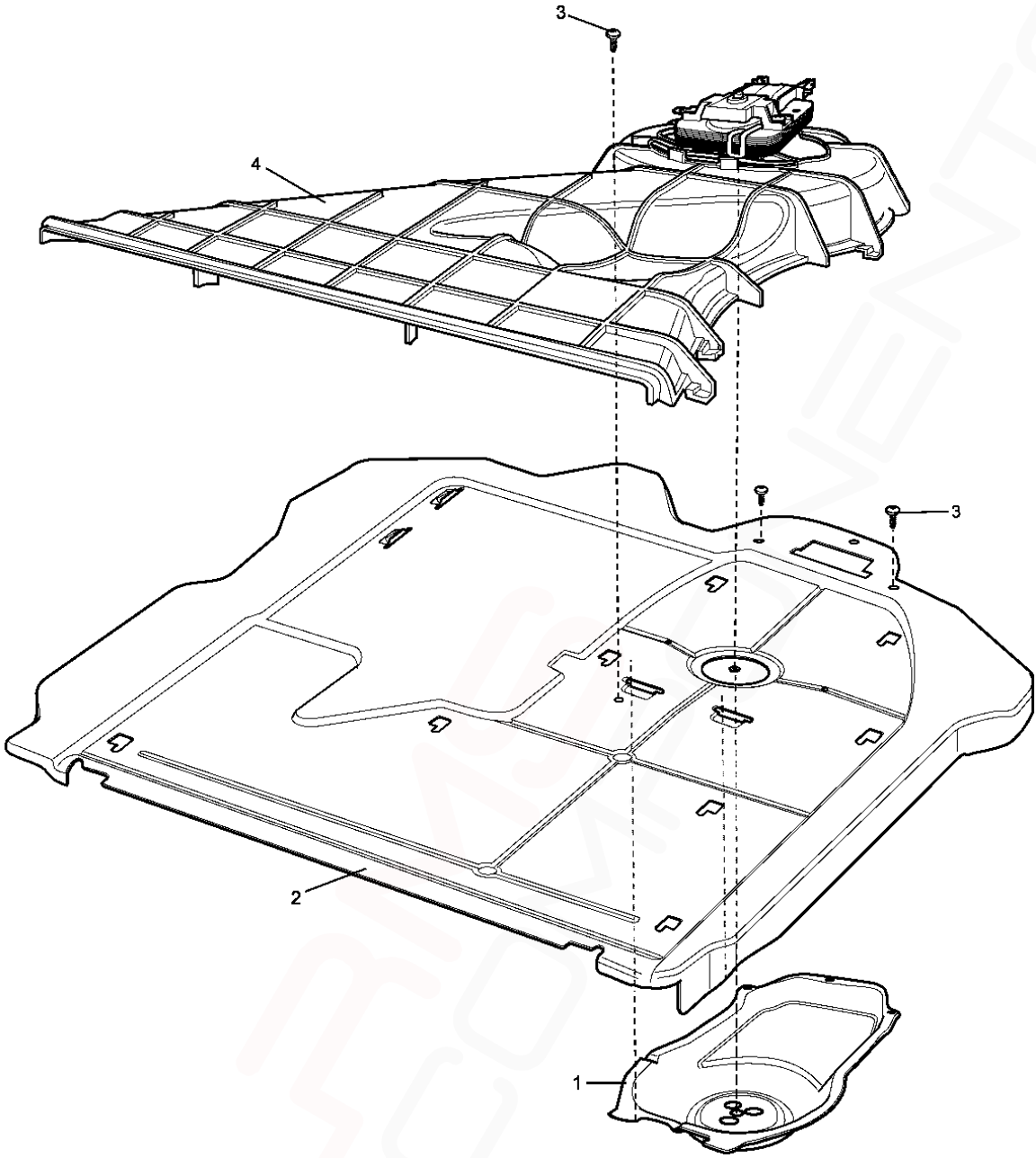
ITEM	PART Nº	DESCRIPTION Ex 7721	QTY
1	0038 003 291	PANEL BASE BIOS	1
2	0028 025 404	COVER BASE PANEL SHIELD BIOS	1
3	0038 006 946	PANEL SIDE D/O NGP R/H	1
4	0038 008 176	PANEL COVER WIRE D/O 36MM	1
5	0022 041 136	PLATE CVR TERM ELEC BIOS	2
6	0701 009 033	SCREW #8 X 8MM HEX/MULTI	X
7	0038 005 658	PANEL TOP NGP	1
8	0038 006 945	PANEL SIDE D/O NGP L/H	1
N.I.	0049 001 206	PLUG DOME 2128	1



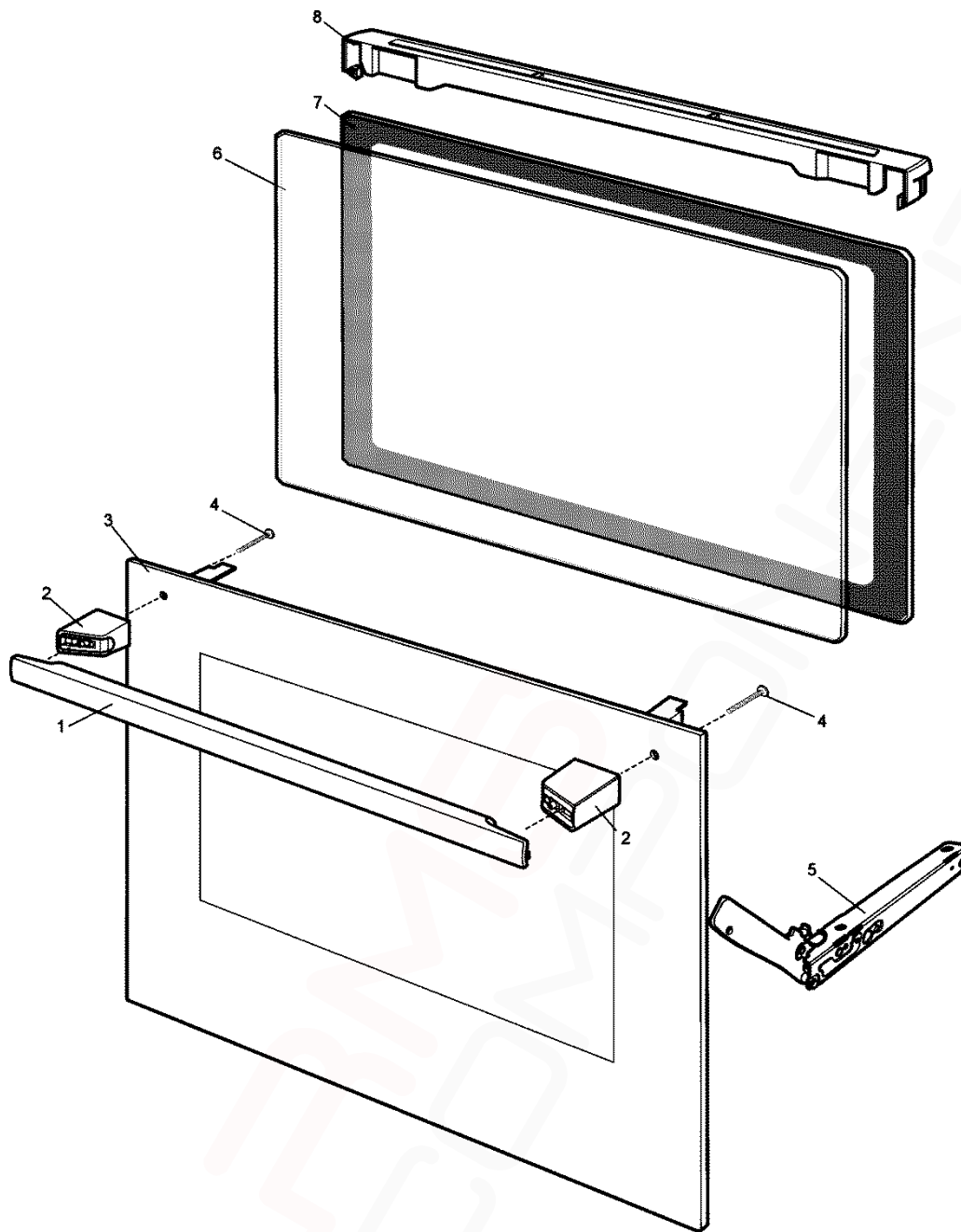
ITEM	PART N°	DESCRIPTION Ex 8085	QTY
1	0255 004 122	GLASS & CLIPS RUBY	1
2	A04952201	CONTROL IOI GEN3 PROG EVE636SC	1
3	387 6730 03	POWERBOARD OVC2000 DUAL CAV	1
4	389 0818 01	TEMPERATURE SENSOR PT500	2
5	0030 024 212	BRACKET KRONOS PROBE MOUNT BIO	2
6	0541 001 242	THERMAL CUTOUT 120 DEG N.C.	1
7	0633 001 001	RELAY 30A SINGLE POLE 240V	3
N.I.	0173 100 438	SENSOR CABLE - 900MM	1
N.I.	0173 100 437	SENSOR CABLE - 500MM	1
N.I.	0173 100 284	WIRING HARNESS IOI INT/FACE PY	1
N.I.	0173 100 248	WIRE HARNESS BIOS DOOR SWITCH	1
N.I.	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	X

MODEL: EVE636SC

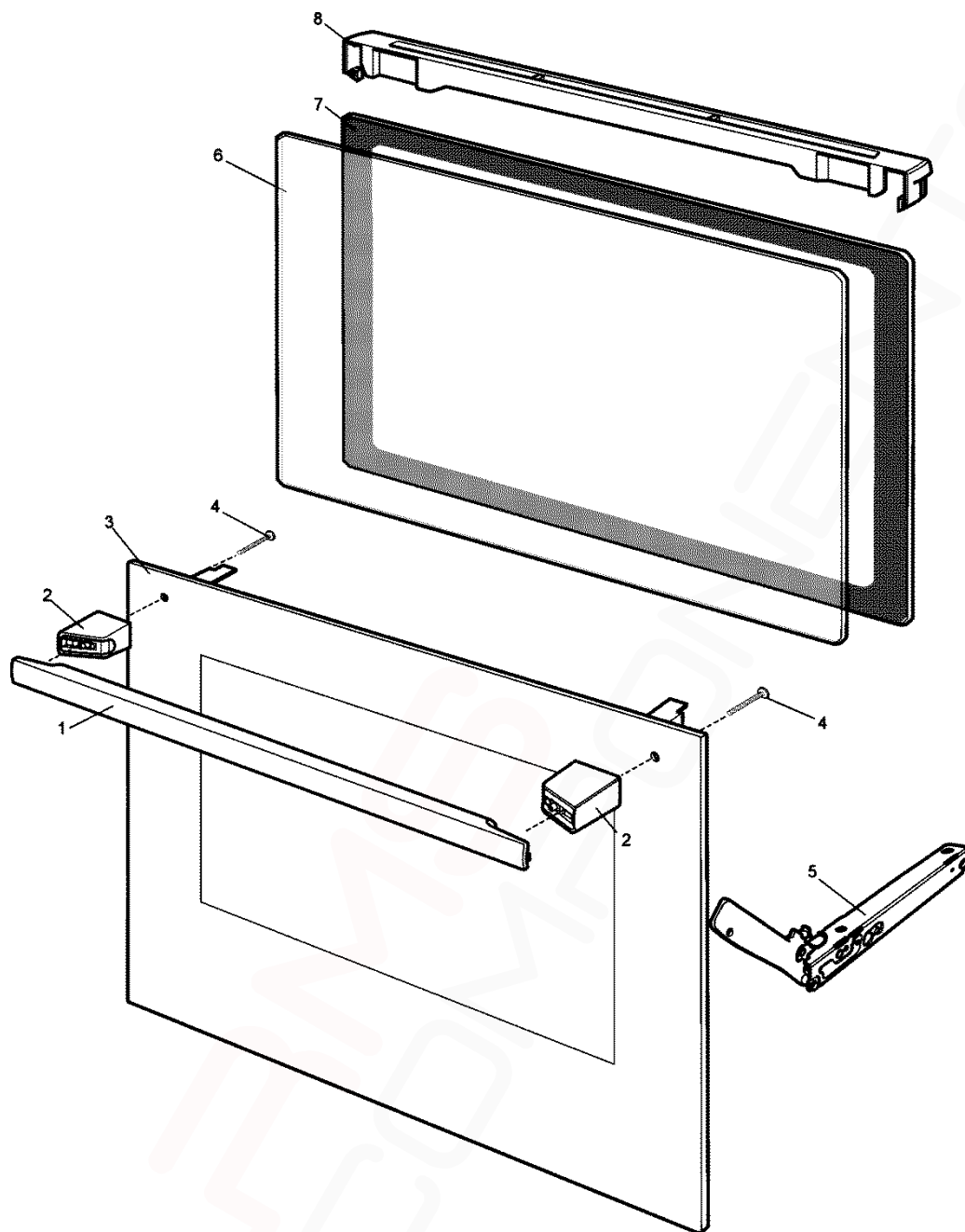
EX. VIEW DRAWING 7602
PANEL DECK ASSEMBLY



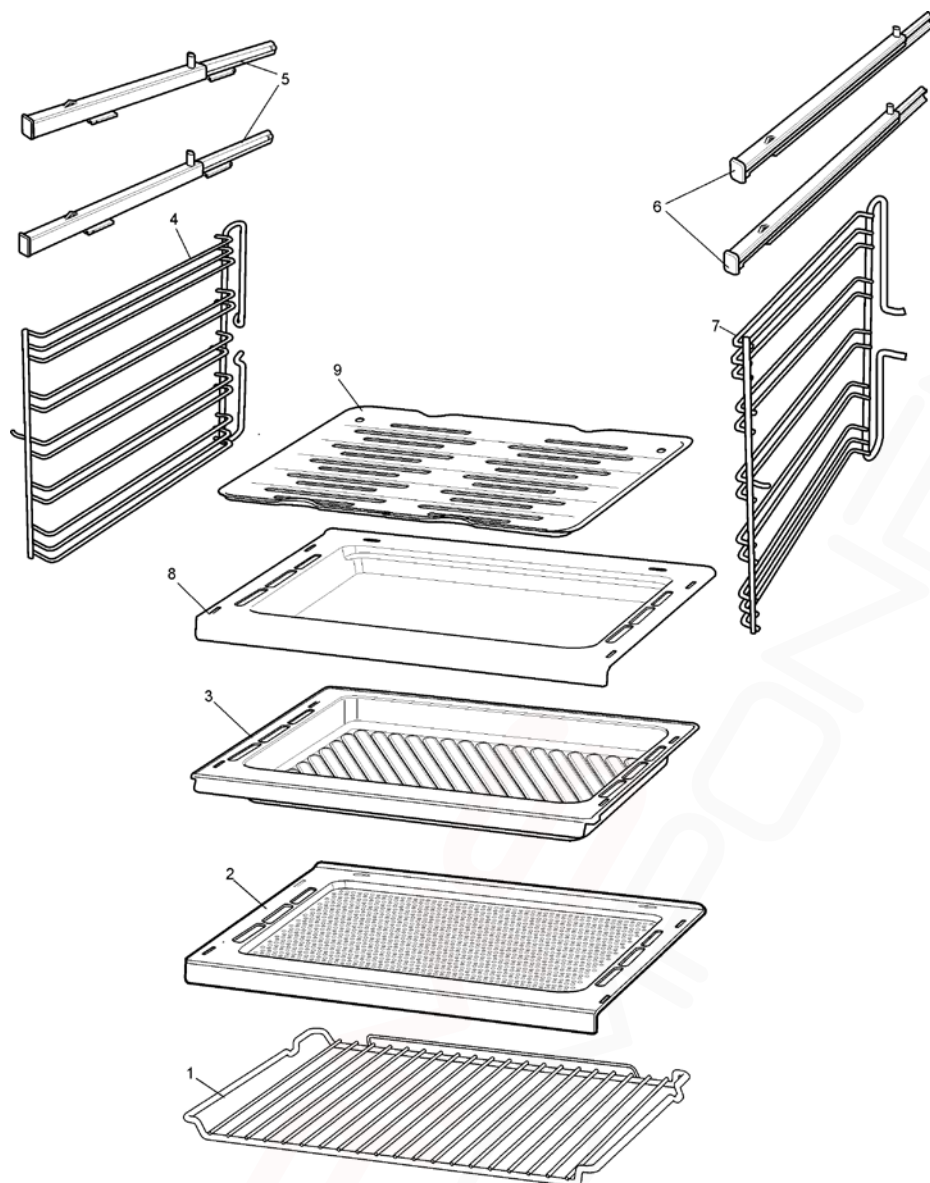
ITEM	PART N°	DESCRIPTION Ex 7602	QTY
1	809138502	FLUE DUCT OVEN DUO BIOS	1
2	0038 003 292	PANEL DECK INTER ELEC BIOS	1
3	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK	3
4	0257 001 041	CANOPY FAN ASSEMBLY U/B NGD	1
N.I.	0541 001 242	THERMAL CUTOUT 120 DEG N.C.	1



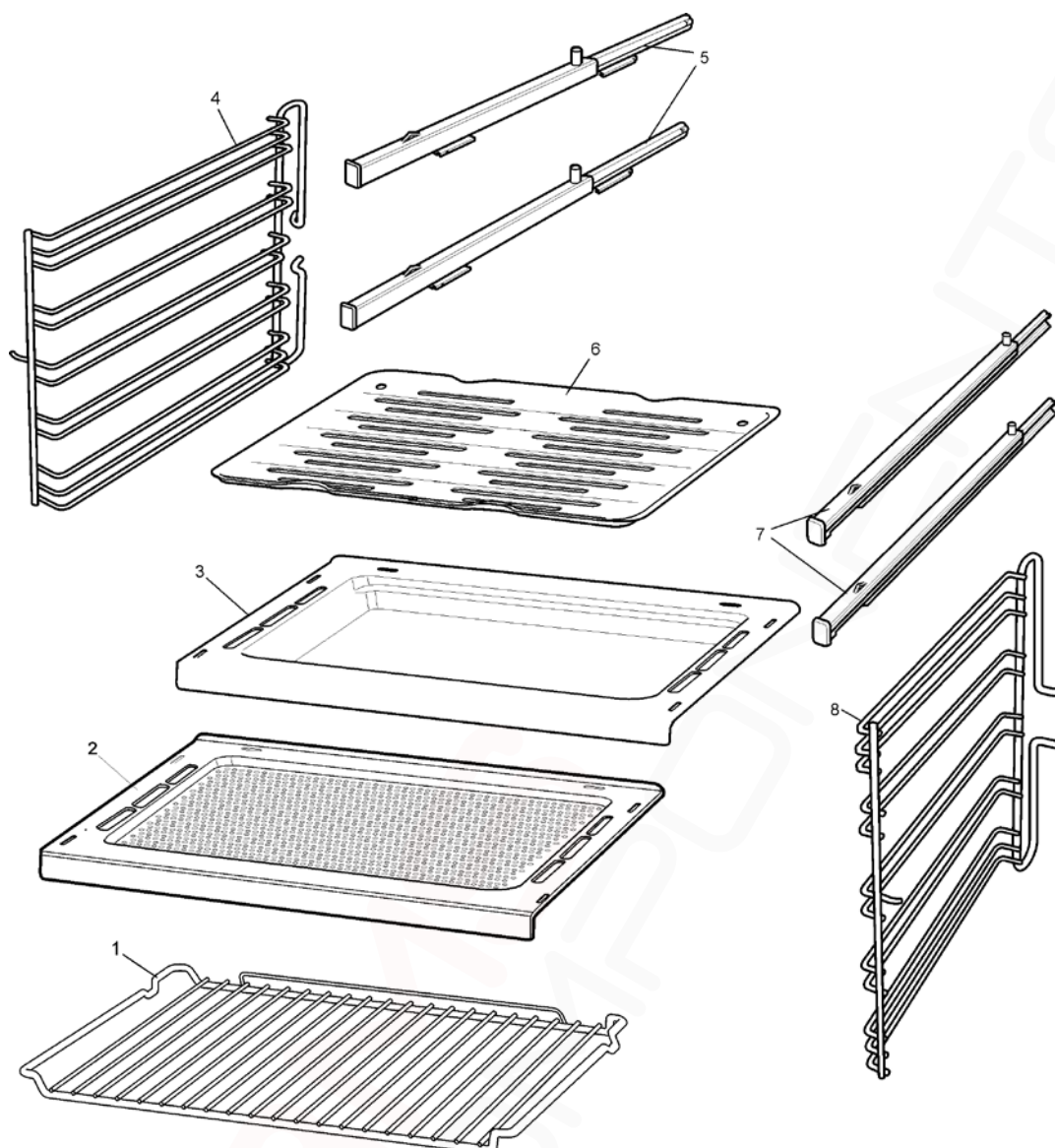
ITEM	PART N°	DESCRIPTION Ex 8051	QTY
1	0050 010 803	HANDLE DOOR RUBY	1
2	0271 001 368	SPACER HANDLE RUBY PREM PYRO	2
3	A05948701	PNL OV DR OUT AS RUBY 36 PREM	1
4	A04670601	SCREW, M4x0.7x53 TX20	2
5	387 0770 03	HINGE 3-L OVEN DOOR NGD	2
6	0255 003 900	GLASS OV DR MID PLAIN NGD	1
7	0255 004 178	GLS OV DR IN WEST FORTE	1
8	0545 002 748	TRIM DOOR TOP CAP NGD	1
N.I.	0545 002 751	TRIM DOOR SEAL LOWER	1
N.I.	0271 001 374	SPACER HANDLE GLS DR NGP	2



ITEM	PART N°	DESCRIPTION Ex 8051	QTY
1	0050 010 803	HANDLE DOOR RUBY	1
2	0271 001 368	SPACER HANDLE RUBY PREM PYRO	2
3	A04827301	PNL OV DR OUT AS RUBY 36 K16	1
4	A04670601	SCREW, M4x0.7x53 TX20	2
5	387 0770 03	HINGE 3-L OVEN DOOR NGD	2
6	0255 003 900	GLASS OV DR MID PLAIN NGD	1
7	0255 004 178	GLS OV DR IN WEST FORTE	1
8	0545 002 748	TRIM DOOR TOP CAP NGD	1
N.I.	0545 002 751	TRIM DOOR SEAL LOWER	1
N.I.	0271 001 374	SPACER HANDLE GLS DR NGP	2

MODEL: EVE636SC**EX. VIEW DRAWING 8310
INTERNAL PACK**

ITEM	PART N°	DESCRIPTION Ex 8310	QTY
1	0327 001 292	RACK SHELF OVEN ELUX EVOLVE	2
2	0037 004 039	TRAY BAKING PREMIUM ENAM BIOS	1
3	A04618201	DISH BAKING CAST BIOS	1
4	A13466702	RACK SIDE OVN W/HOUSE STEAM LH	1
5	561185312	SLIDE DOUBLE EXT 2 SETS	1
6			
7	A13466701	RACK SIDE OVN W/HOUSE STEAM RH	1
8	0036 001 103	DISH GRILL ENAM F/WIDTH BIOS	1
9	0028 025 393	COVER GR DISH ENAM S/LESS BIOS	1
A14289201 RACK PACK ELUX W100 INC 1, 4 & 7			



ITEM	PART N°	DESCRIPTION Ex 8307	QTY
1	0327 001 292	RACK SHELF OVEN ELUX EVOLVE	2
2	0036 001 103	DISH GRILL ENAM F/WIDTH BIOS	1
3	0037 004 039	TRAY BAKING PREMIUM ENAM BIOS	1
4	A13466702	RACK SIDE OVN W/HOUSE STEAM LH	1
5	561185312	SLIDE DOUBLE EXT 2 SETS	1
6	0028 025 393	COVER GR DISH ENAM S/LESS BIOS	1
7	561185312	SLIDE DOUBLE EXT 2 SETS	1
8	A13466701	RACK SIDE OVN W/HOUSE STEAM RH	1
A14289201 RACK PACK ELUX W100 INC ITEM 1, 4 & 8			