



Electrolux

ELECTROLUX HOME PRODUCTS PTY LTD

ABN 51 004 762 341

Technical Publication N° CE645.docx

Issue: 1

Date: 11/13

ELECTROLUX

***ELECTRIC
BUILT IN OVENS***

MODEL:

EVE633SA

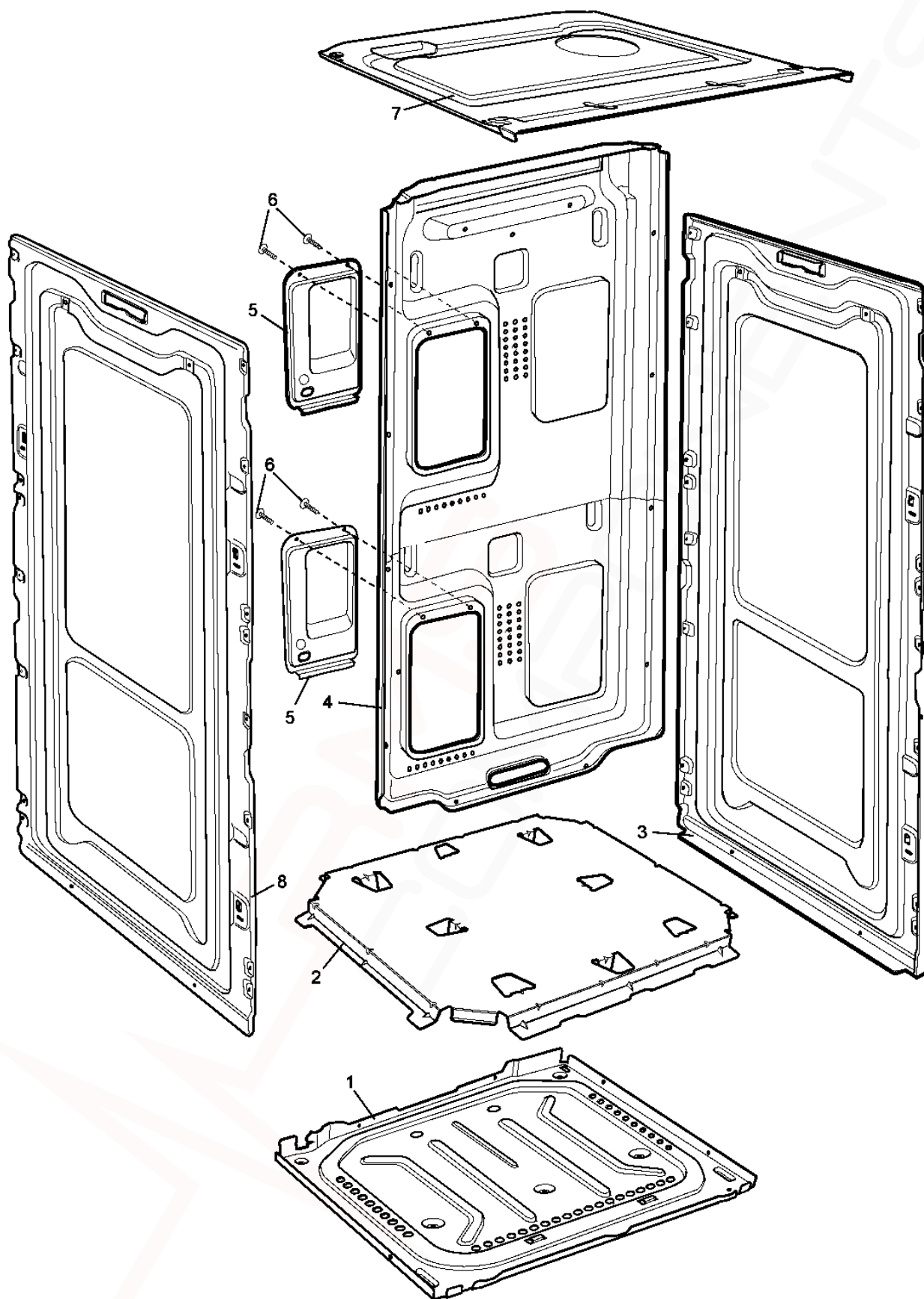
PNC 944031648

First Built Dates:	
EVE633SA	9-13

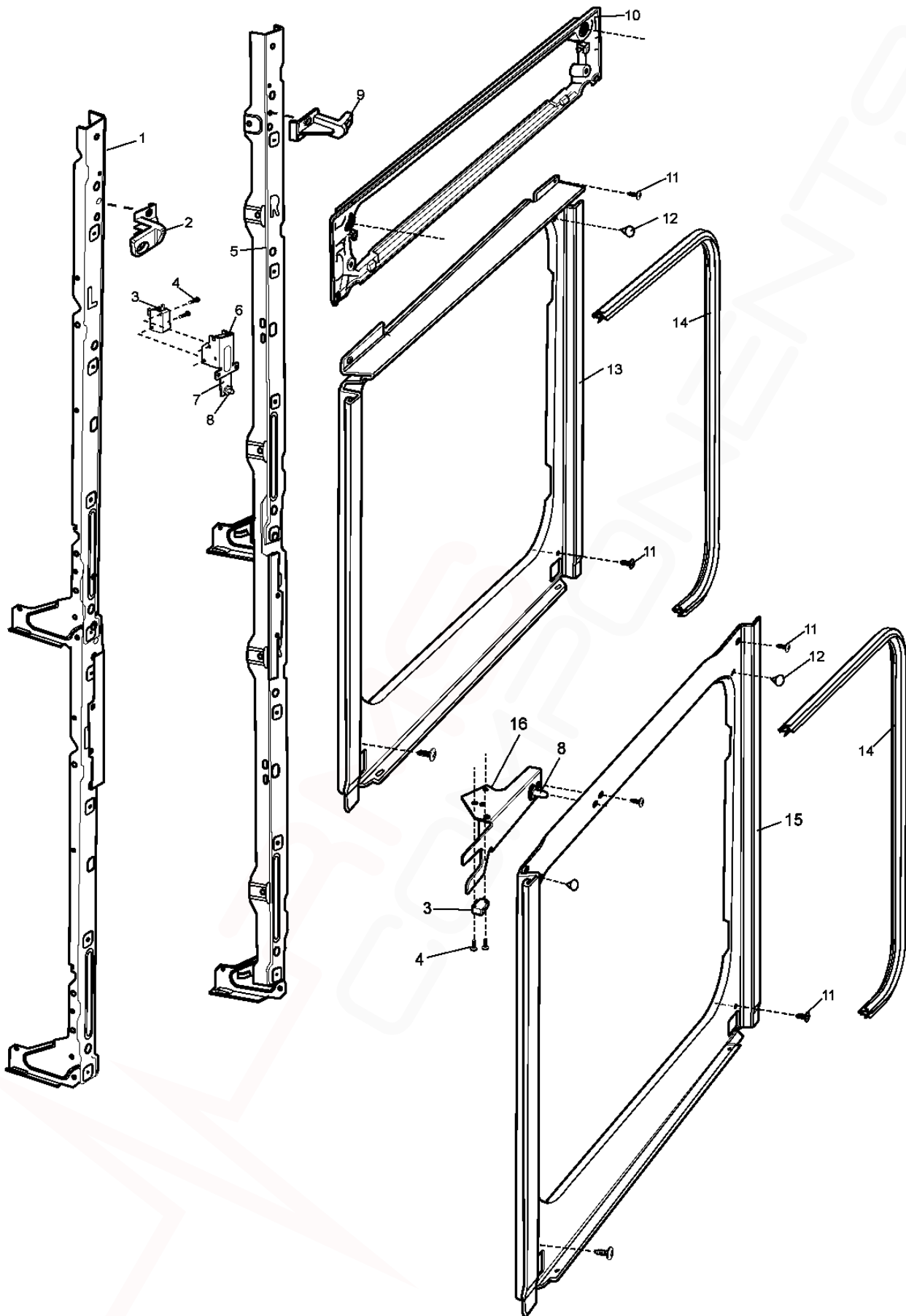
CONTENTS	PAGE N°
FIRST BUILT DATES	2
CONTENTS	3
CHASSIS ASSEMBLY	4 - 5
FRONT FRAME ASSEMBLY	6 - 7
OVEN ASSEMBLY (UPPER)	8 - 9
OVEN ASSEMBLY (LOWER)	10 - 11
PANEL DECK ASSEMBLY	12
CONTROL PANEL ASSEMBLY	13
OVEN DOOR ASSEMBLY	14
INTERNAL PACK	15
CIRCUIT DIAGRAM	16

NOTE: In Parts Listings

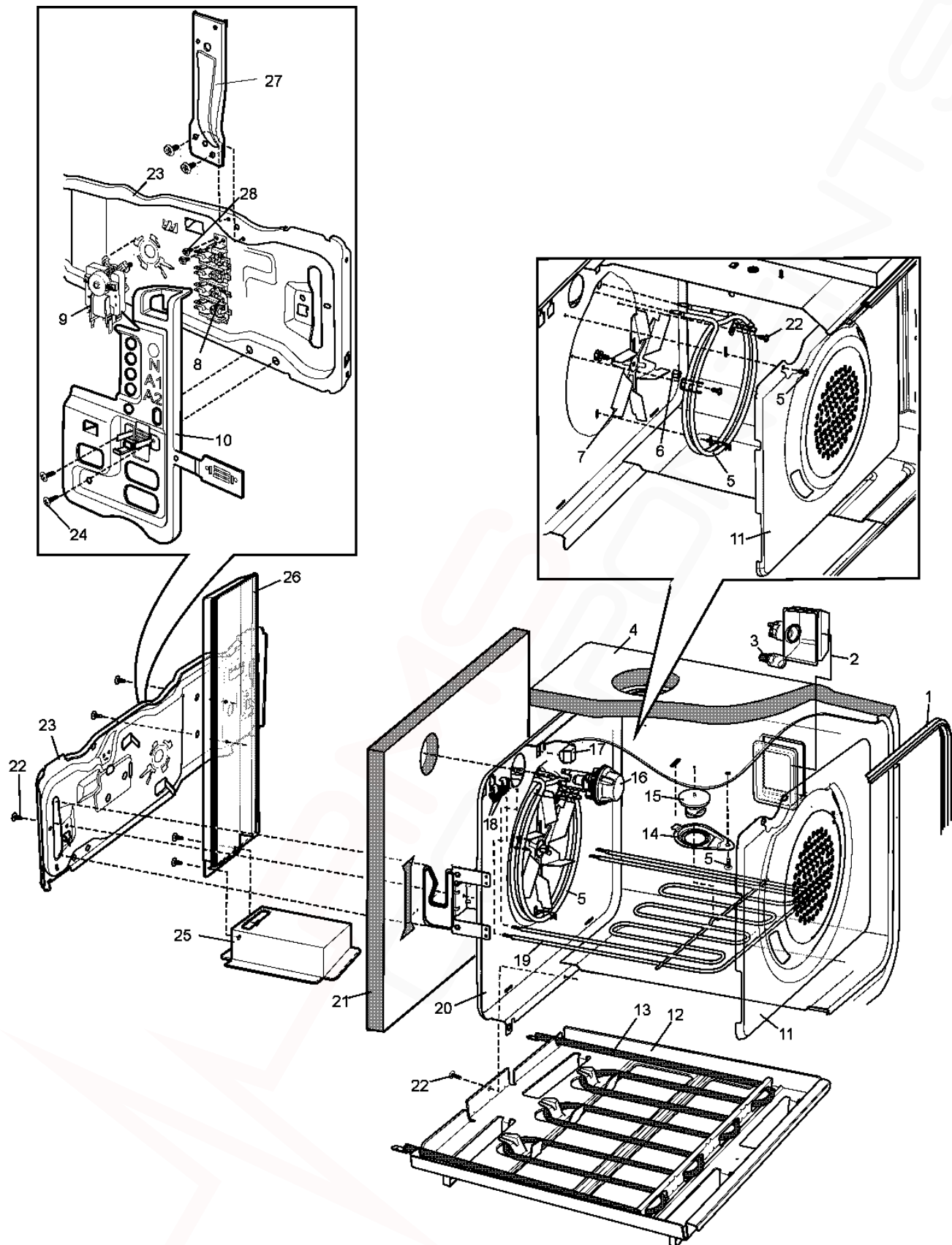
N.I. = Not Illustrated
N.P.A. = No Part Available
N.P.N. = Not Used on this Model



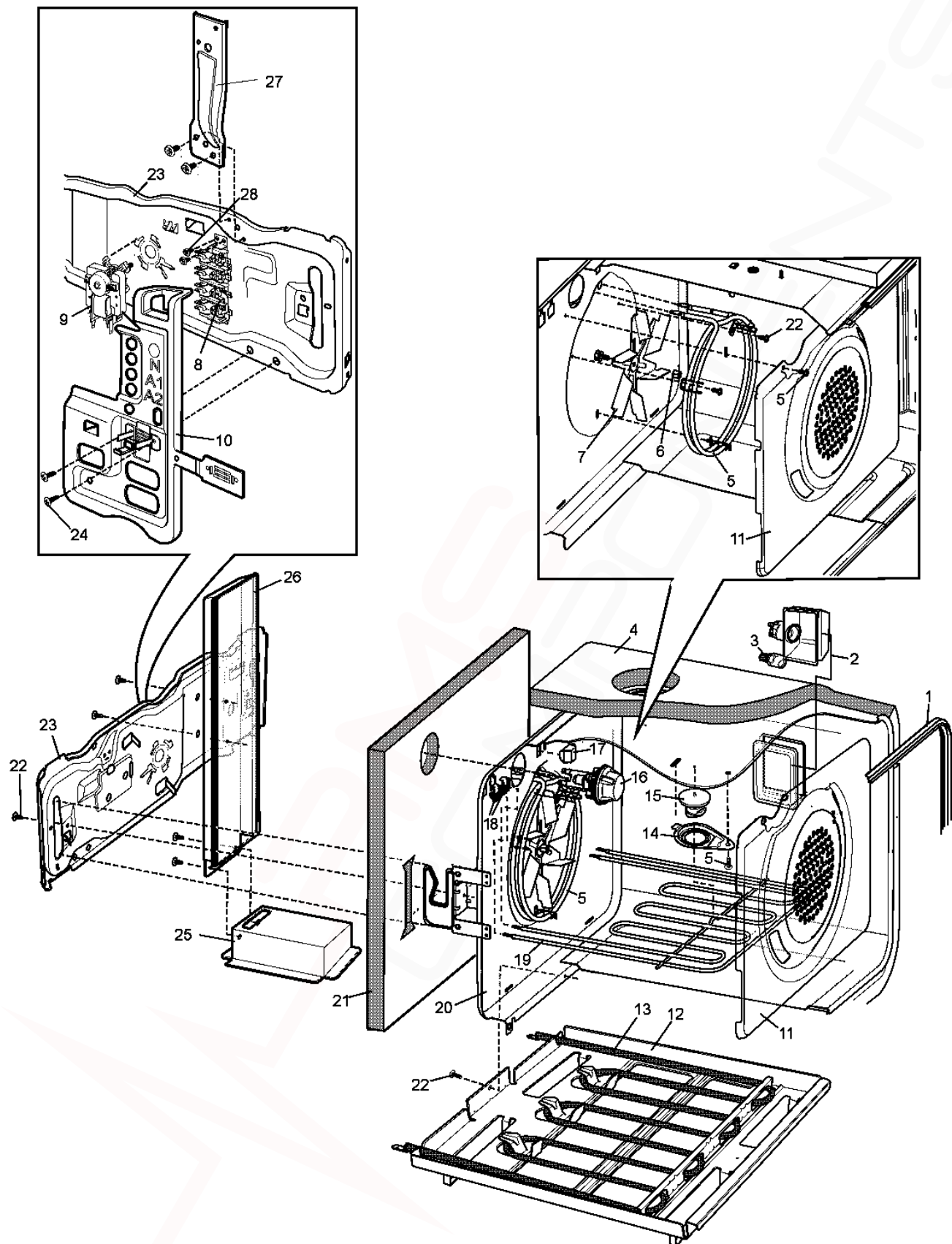
ITEM	PART N°	DESCRIPTION Ex 7721	QTY
1	0038 003 291	PANEL BASE BIOS	1
2	0028 025 404	COVER BASE PANEL SHIELD BIOS	1
3	0038 006 946	PANEL SIDE D/O NGP R/H	1
4	0038 008 176	PANEL COVER WIRE D/O 36MM	1
5	0022 041 136	PLATE CVR TERM ELEC BIOS	2
6	0701 009 033	SCREW #8 X 8MM HEX/MULTI	X
7	0038 005 658	PANEL TOP NGP	1
8	0038 006 945	PANEL SIDE D/O NGP L/H	1
N.I.	0049 001 206	PLUG DOME 2128	1



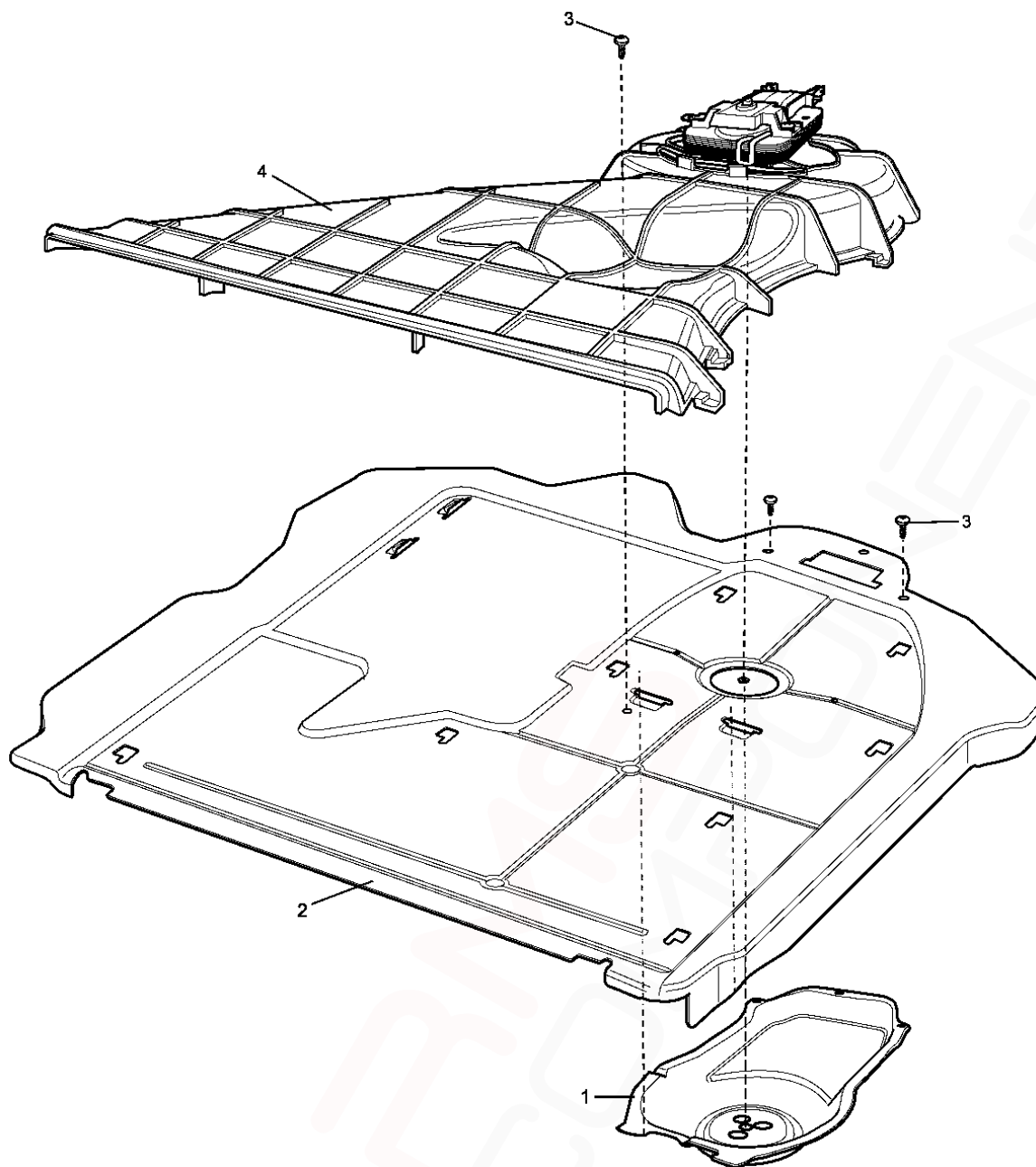
ITEM	PART N°	DESCRIPTION Ex 7724	QTY
1	0048 004 855	CHANNEL FRONT DWO ASSY LH NGP	1
2	0160 003 620	CAP MOUNT F/FRAME L/H NGD	1
3	315789800	CHERRY-D41P-YGAA	2
4	0702 007 064	SCREW #4 X16 T25 W/HD PHIL#2	4
5	0048 004 854	CHANNEL FRONT DWO ASSY RH NGP	1
6	0030 024 348	BRACKET DOOR SWITCH NGD	1
7	0534 001 745	SWITCH DOOR LIGHT MICRO LEVER	1
8	0469 001 002	PLUNGER DOOR SWITCH NGD	2
9	0160 003 619	CAP MOUNT F/FRAME R/H NGD	1
10	0545 002 901	TRIM SURROUND C/PANEL NGD	1
11	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK	14
13	0081 010 096	FRAME FRONT PNTD ELE UB SW NGP	1
14	0208 003 452	SEAL OVEN MK2 BIOS 55769	1
15	0081 010 109	FRAME FRONT PAIN DO LWR SW NGP	1
16	0030 024 360	BRACKET DOOR SWITCH DO NGD	1
N.I.	0534 001 746	SWITCH DOOR LIGHT LEVER DO	1



ITEM	PART N°	DESCRIPTION Ex 7723	QTY
1	0208 003 452	SEAL OVEN MK 2 BIOS 55769	1
2	0212 002 082	HOLDER LAMP SIDE ASSY (INC ITEM 3)	2
3	LM003	LAMP 25W SES E14 300° C CLEAR (PT OF ITEM 16 & 2)	3
4	0374 005 197	INSULATION OVEN WRAP ELEC BIOS	1
5	0122 004 574	ELEMENT FAN RING EGO	1
6	0065 009 265	NUT M6 L/H FAN MOTOR	1
7	0026 001 042	FAN IMPELLER OVEN BIOS	1
8	0003 012 590	BAR CONNECTOR W/EARTH BIOS	1
9	0214 002 118	MOTOR FAN OVEN - BIOS	1
10	0349 001 376	SHIELD WIRING TERMINAL BIOS	1
11	0038 016 778	PANEL FAN COVER CAT BIOS	1
12	0028 025 418	COVER CLEAN HEAT FULL GALV BIO	1
13	0122 004 577	ELEMENT C/HEAT 1800W NO EARTH	1
14	0028 025 403	COVER RETAINING LATCH	1
15	0046 001 024	LATCH ELEMENT SUPPORT BIOS	1
16	0212 002 107	HOLDER LAMP ASSY BIOS (INC ITEM 3)	1
17	0125 008 371	CLIP THERMOSTAT BIOS	1
18	0125 008 345	CLIP ELEMENT MOUNT OC98/UC20	6
19	0122 004 543	ELEMENT G/BOOST 3000W - BIOS	1
20	N.P.A.	OVEN EN ELE MF SDLT3 K AR NGD	1
21	0374 005 245	INSULATION OVEN BACK 80 NGD	1
22	0701 009 033	SCREW #8 X 8MM HEX/MULTI	7
23	0489 001 146	BRACE OVEN REAR B/I BIOS	1
24	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	2
25	0559 001 093	DUCT DOUBLE OVEN ASSY	1
26	0559 001 066	DUCT DOUBLE OVEN ASSY BIOS	1
27	0030 024 212	BRACKET KRONOS PROBE MOUNT BIO	1
28	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK	4
N.I.	0541 001 258	THERMAL CUTOOUT 190 DEG N.C.	1
N.I.	0625 001 264	LINER OVEN TOP BIOS	1

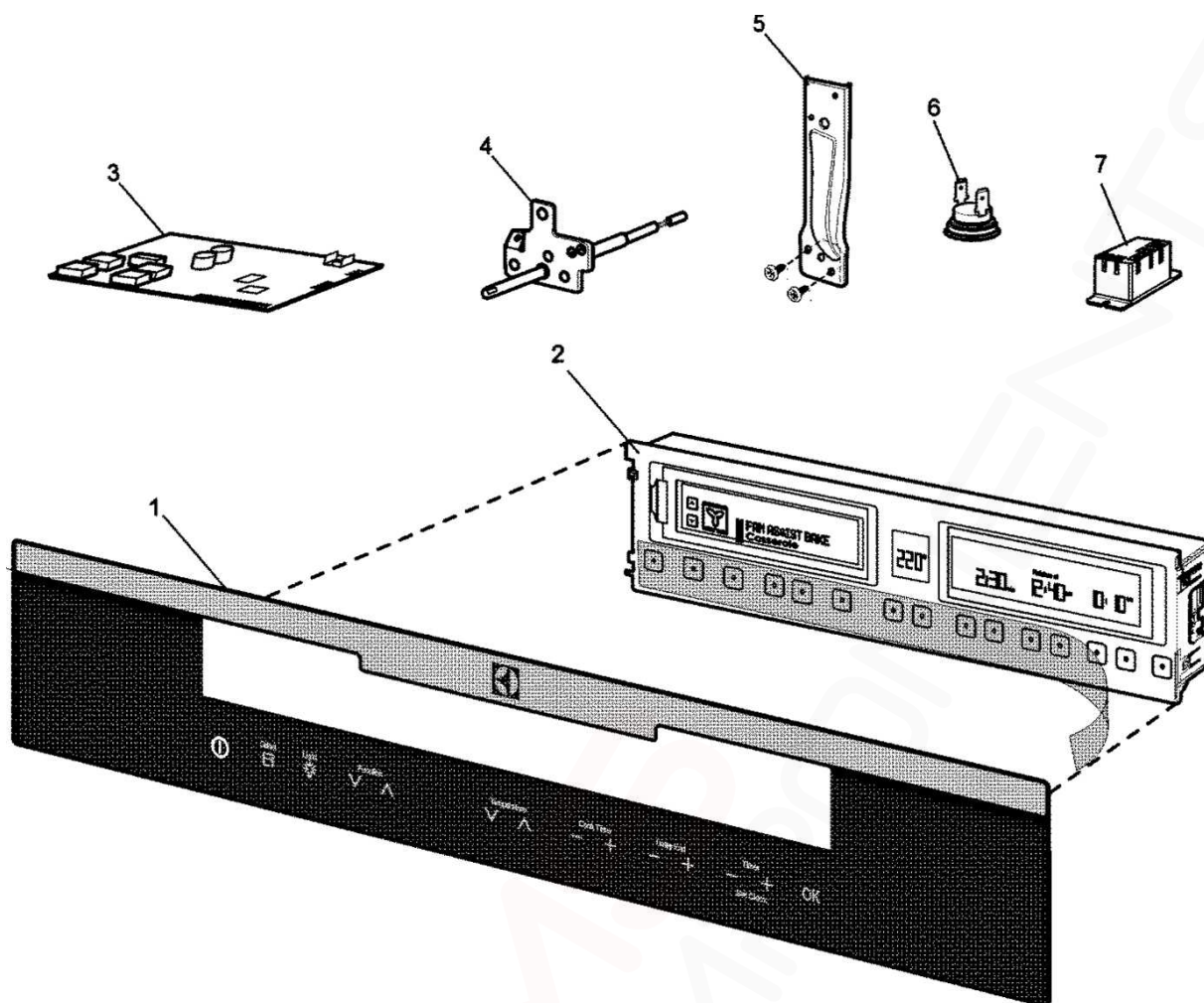


ITEM	PART N°	DESCRIPTION Ex 7723	QTY
1	0208 003 452	SEAL OVEN MK 2 BIOS 55769	1
2	0212 002 082	HOLDER LAMP SIDE ASSY (INC ITEM 3)	2
3	LM003	LAMP 25W SES E14 300° C CLEAR (PT OF ITEM 16 & 2)	3
4	0374 005 197	INSULATION OVEN WRAP ELEC BIOS	1
5	0122 004 574	ELEMENT FAN RING EGO	1
6	0065 009 265	NUT M6 L/H FAN MOTOR	1
7	0026 001 042	FAN IMPELLER OVEN BIOS	1
8	0003 012 590	BAR CONNECTOR W/EARTH BIOS	1
9	0214 002 118	MOTOR FAN OVEN - BIOS	1
10	0349 001 376	SHIELD WIRING TERMINAL BIOS	1
11	0038 016 778	PANEL FAN COVER CAT BIOS	1
12	0028 025 418	COVER CLEAN HEAT FULL GALV BIO	1
13	0122 004 577	ELEMENT C/HEAT 1800W NO EARTH	1
14	0028 025 403	COVER RETAINING LATCH	1
15	0046 001 024	LATCH ELEMENT SUPPORT BIOS	1
16	0212 002 107	HOLDER LAMP ASSY BIOS (INC ITEM 3)	1
17	0125 008 371	CLIP THERMOSTAT BIOS	1
18	0125 008 345	CLIP ELEMENT MOUNT OC98/UC20	6
19	0122 004 543	ELEMENT G/BOOST 3000W - BIOS	1
20	N.P.A.	OVEN EN ELE MF SDLT3 K AR NGD	1
21	0374 005 245	INSULATION OVEN BACK 80 NGD	1
22	0701 009 033	SCREW #8 X 8MM HEX/MULTI	7
23	0489 001 146	BRACE OVEN REAR B/I BIOS	1
24	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	2
25	N.P.A.	DUCT DOUBLE OVEN ASSY	1
26	N.P.A.	DUCT DOUBLE OVEN ASSY BIOS	1
27	0030 024 212	BRACKET KRONOS PROBE MOUNT BIO	1
28	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK	4
N.I.	0541 001 258	THERMAL CUTOOUT 190 DEG N.C.	1
N.I.	0625 001 264	LINER OVEN TOP BIOS	1



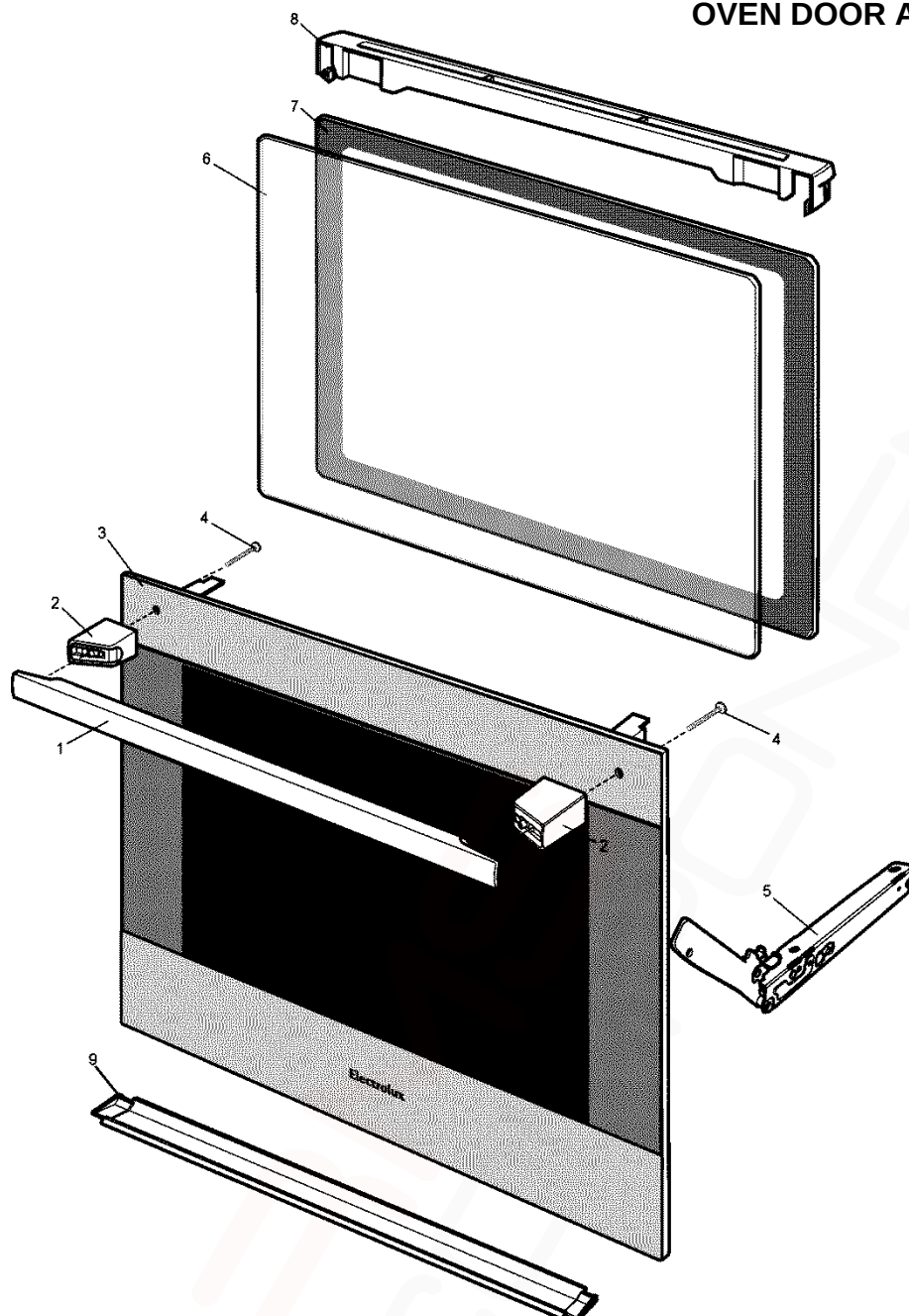
ITEM	PART N°	DESCRIPTION Ex 7602	QTY
1	0092 001 206	FLUE DUCT OVEN DUO BIOS	1
2	0038 003 292	PANEL DECK INTER ELEC BIOS	1
3	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK	3
4	0257 001 041	CANOPY FAN ASSEMBLY U/B NGD	1
N.I.	0541 001 242	THERMAL CUTOUT 120 DEG N.C.	1

MODEL: EVE633SA

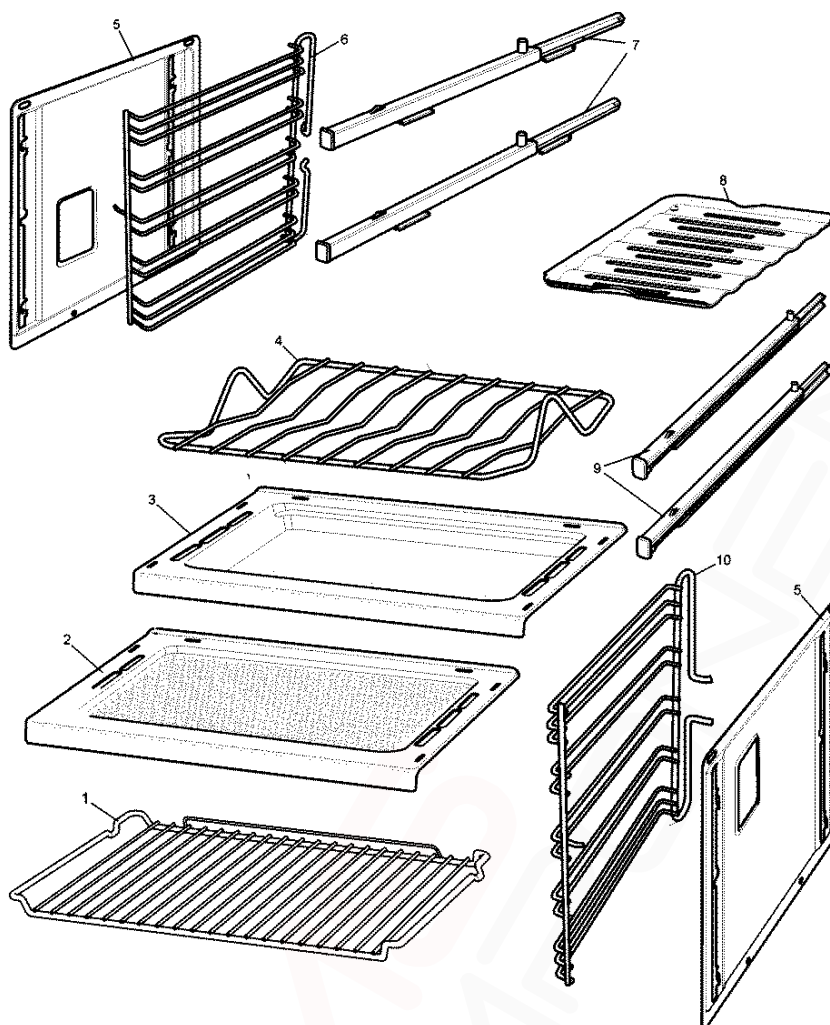
EX. VIEW DRAWING 8085
CONTROL PANEL ASSEMBLY

ITEM	PART N°	DESCRIPTION Ex 8085	QTY
1	0255 004 120	GLASS & CLIPS RUBY	1
2	0628 001 100	CONTROL IOI GEN3 PROG EVE633SA	1
3	387 6730 03	POWERBOARD OVC2000 DUAL CAV	1
4	389 0818 01	TEMPERATURE SENSOR PT500	1
	389 0818 01	TEMPERATURE SENSOR PT500	1
5	0030 024 212	BRACKET KRONOS PROBE MOUNT BIO	1
6	0541 001 242	THERMAL CUTOUT 120 DEG N.C.	1
7	0633 001 001	RELAY 30A SINGLE POLE 240V	1
N.I.	0173 100 438	SENSOR CABLE - 900MM	1
N.I.	0173 100 437	SENSOR CABLE - 500MM	1
N.I.	0173 100 284	WIRING HARNESS IOI INT/FACE PY	1
N.I.	0173 100 248	WIRE HARNESS BIOS DOOR SWITCH	1
N.I.	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	X

MODEL: EVE633SA

EX. VIEW DRAWING 8055
OVEN DOOR ASSEMBLY

ITEM	PART N°	DESCRIPTION Ex 8055	U	L
1	0050 010 803	HANDLE DOOR RUBY	1	1
2	0271 001 360	SPACER HANDLE RUBY CORE 36MM	2	2
3	0038 002 913	PNL OV DR OUT AS D/O 36MM RUBY	1	
	0038 002 915	PNL OV DR OUT NO L 36MM RUBY C		1
4	0750 003 043	SCREW M4X0.7X53 PAN HEAD	2	2
5	387 0770 03	HINGE 3-L OVEN DOOR NGD	2	2
6	0255 003 900	GLASS OV DR MID PLAIN NGD	1	1
7	0255 003 899	GLASS OV DR IN REFL NGD	1	1
8	0545 002 748	TRIM DOOR TOP CAP NGD	1	1
9	0545 002 751	TRIM DOOR SEAL LOWER	1	1
N.I.	0271 001 366	SPACER HANDLE GLS DR RUBY	2	2

MODEL: EVE633SA**EX. VIEW DRAWING 7715
INTERNAL PACK**

ITEM	PART N°	DESCRIPTION	Ex 7715	QTY
1	0327 001 292	RACK SHELF OVEN ELUX EVOLVE		2
2	ABT600	TRAY BAKING PREMIUM ENAM BIOS		1
3	0036 001 117	DISH ROASTING DEEP ENAM NGD		1
4	0327 001 332	RACK INSERT ROASTING WIRE		1
5	0625 001 295	LINER OVEN PAIR WITH LIGHT		1
6	0327 001 293	RACK SIDE OVEN SLIDE ELUX LHS		1
7	0024 010 115	SLIDE OVEN HETTICH LHS		2
8	0028 025 444	COVER GRILL DISH SPLIT ENAMEL		2
9	0024 010 116	SLIDE OVEN HETTICH RHS		2
10	0327 001 294	RACK SIDE OVEN SLIDE ELUX RHS		1
N.I.	0701 003 073	SCREW #8 X 5/8 CSK #2PH AB BK		2
N.I.	0701 003 080	SCREW #8-10X35 PAN PH2 P/B BK		2
N.I.	0701 002 133	SCREW #8 4.2 X 28 HILO PAN PH		2
N.I.	0712 015 032	BUSH MOUNT F/FRAME V2 NGD		2
NOTE: 0327 001 329 RACK PACK 334 + SLIDES INC 0327 001 334 & ITEMS 1, 4, 6, 7, 9 & 10				
NOTE: 0327 001 334 RACK PACK 292/293/294/332 INC ITEMS 1, 4, 6 & 10				