



Electrolux

ELECTROLUX HOME PRODUCTS PTY LTD

ABN 51 004 762 341

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Issue: 1

Date: 6/14

ELECTROLUX

***ELECTRIC
BUILT IN OVENS***

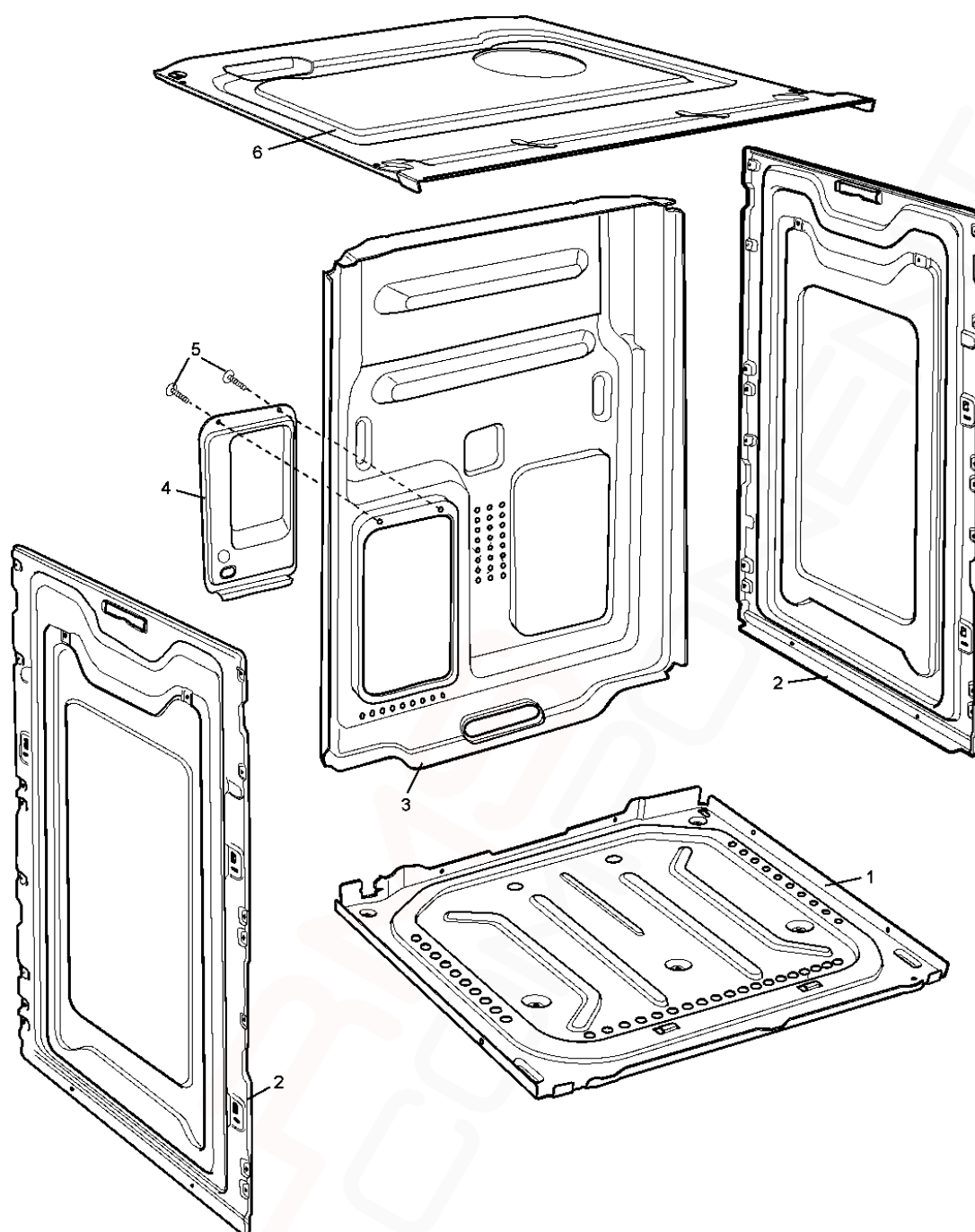
MODEL:

EVE623SA

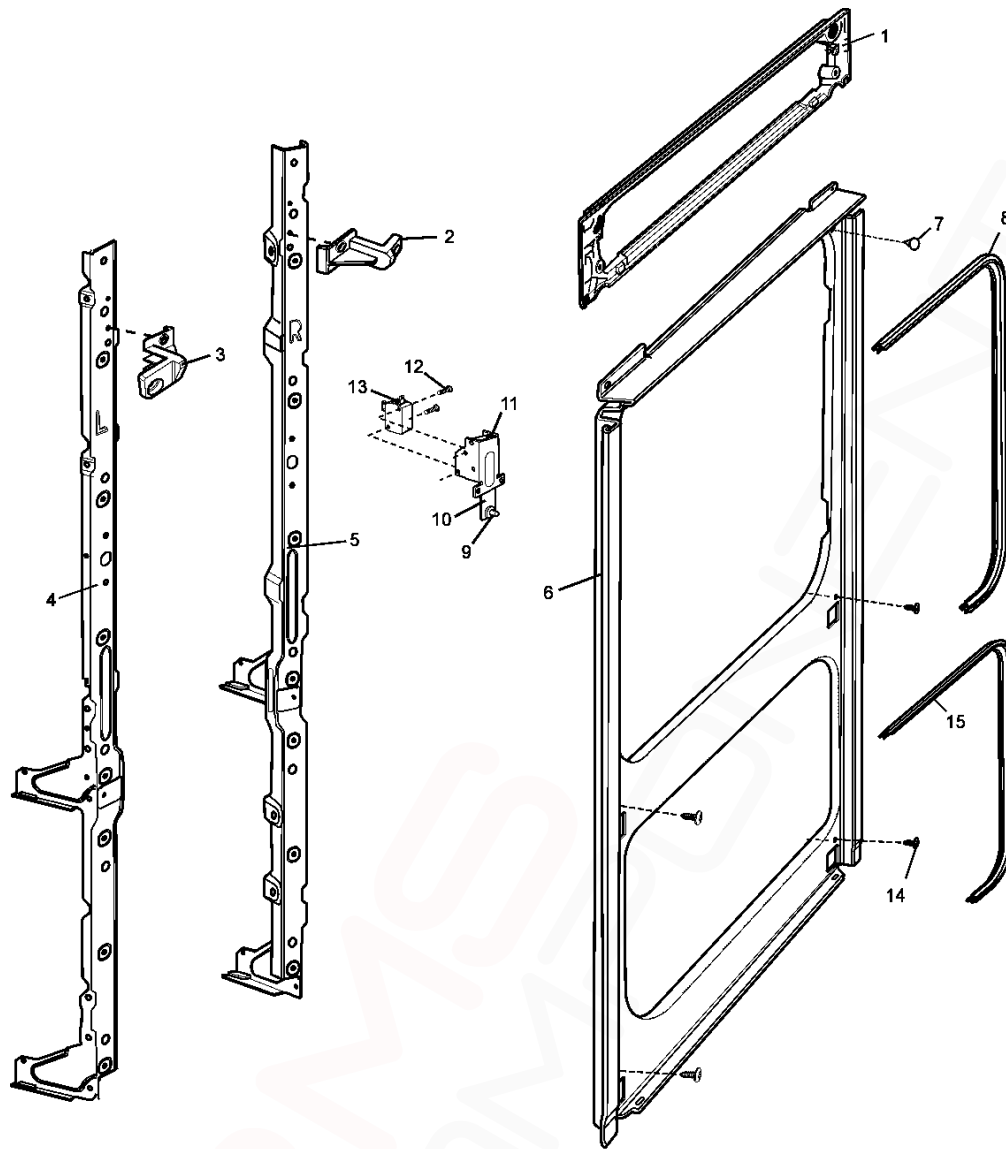
PNC 94403164712

MAINTENANCE LEVEL CHANGE SUMMARY	
ML12	Chassis assembly

First Built Dates:	
EVE623SA	7-14

MODEL: EVE623SA**EX. VIEW DRAWING 5851
CHASSIS ASSEMBLY**

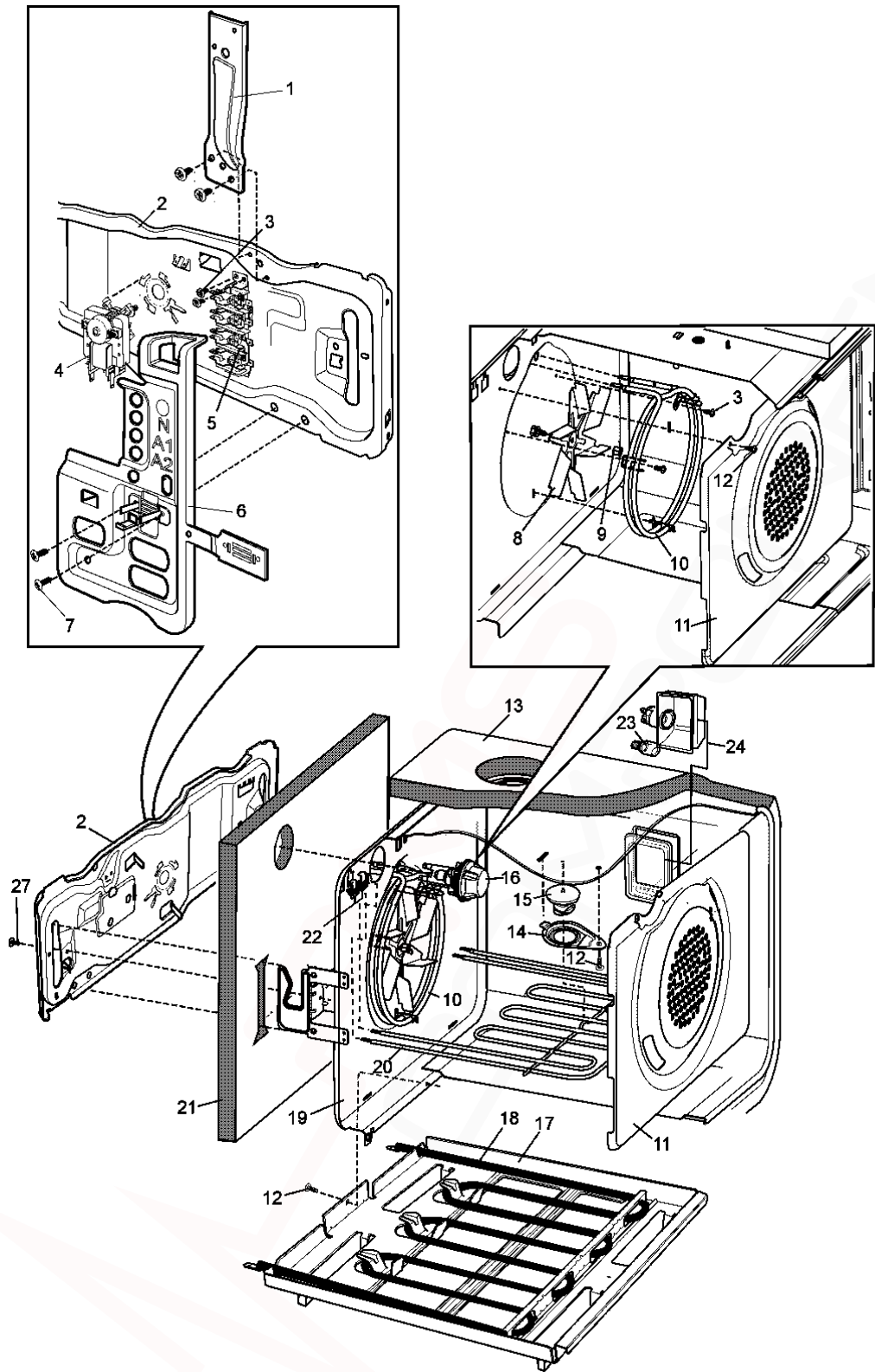
ITEM	PART N°	DESCRIPTION Ex 5851	QTY
1	0038 003 291	PANEL BASE BIOS	1
2	*N.P.A.	PANEL SIDE SGUB	1
3	*N.P.A.	PANEL COVER WIRE SGUB 36MM	1
4	0022 041 136	PLATE CVR TERM ELEC BIOS	1
5	0701 009 033	SCREW #8 X 8MM HEX/MULTI	X
6	0038 005 617	PANEL TOP BIOS	1
*MUST NOT BE SUBSTITUTED FOR ANY PREVIOUS PART			



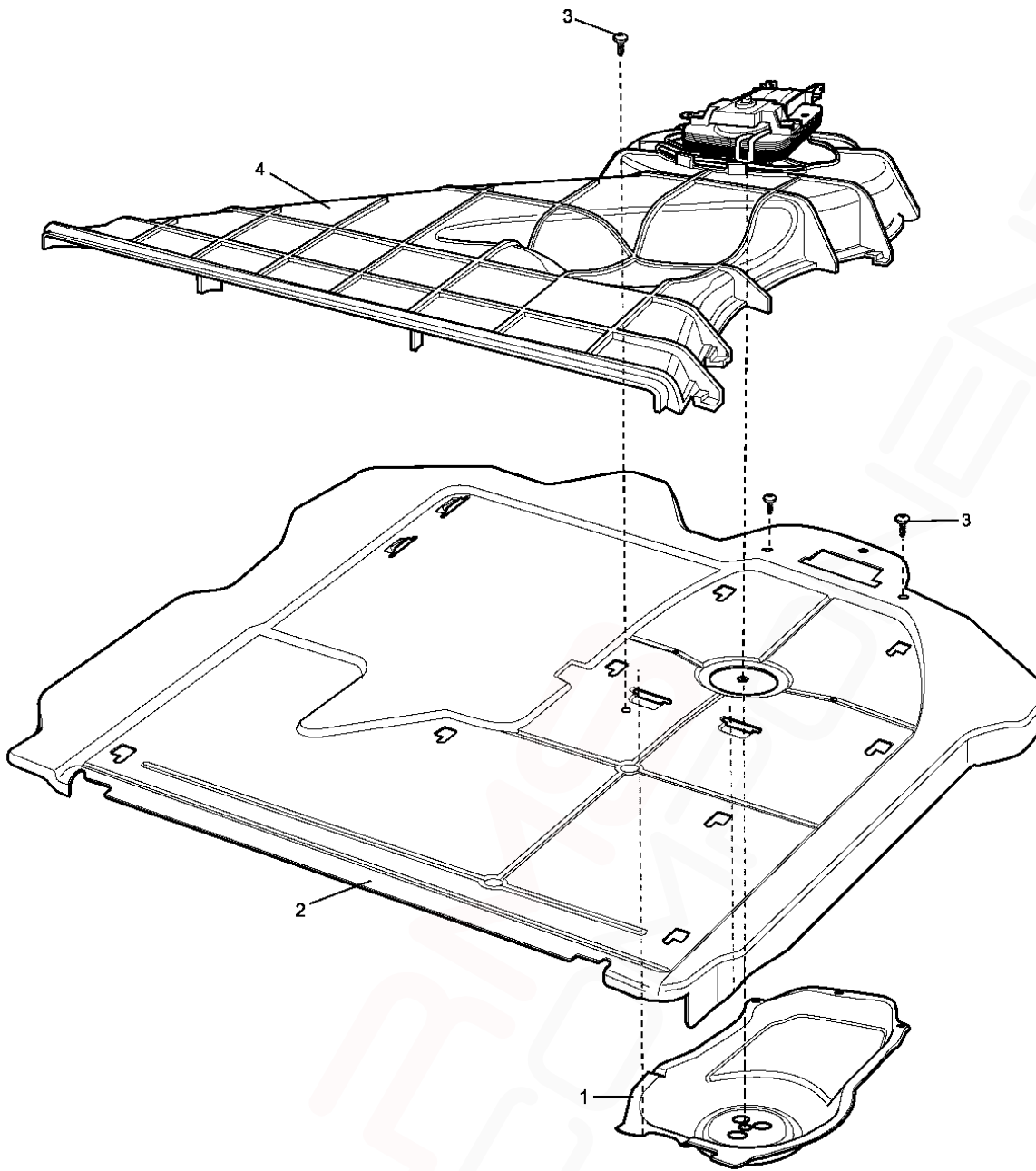
ITEM	PART N°	DESCRIPTION Ex 7608	QTY
1	0545 002 901	TRIM SURROUND C/PANEL NGD	1
2	0160 003 619	CAP MOUNT F/FRAME R/H NGD	1
3	0160 003 620	CAP MOUNT F/FRAME L/H NGD	1
4	0048 004 841	CHANNEL FRONT NGP DUO LH	1
5	0048 004 842	CHANNEL FRONT NGP DUO RH	1
6	808222802	FRAME FRONT ENAM DUO SW NGP	1
7	0589 001 032	BUMPER STOP BLACK OC98	2
8	808511801	SEAL OVEN MODULAR PROFILE	1
9	0469 001 002	PLUNGER DOOR SWITCH NGD	1
10	0534 001 745	SWITCH DOOR LIGHT MICRO LEVER	1
11	0030 024 348	BRACKET DOOR SWITCH NGD	1
12	0702 007 064	SCREW #4 X16 T25 W/HD PHIL#2	2
13	0534 001 766	SWITCH DOOR LIGHT MICRO NGD	1
14	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK	X
15	0208 003 457	SEAL DUO OVEN BIOS	1

MODEL: EVE623SA

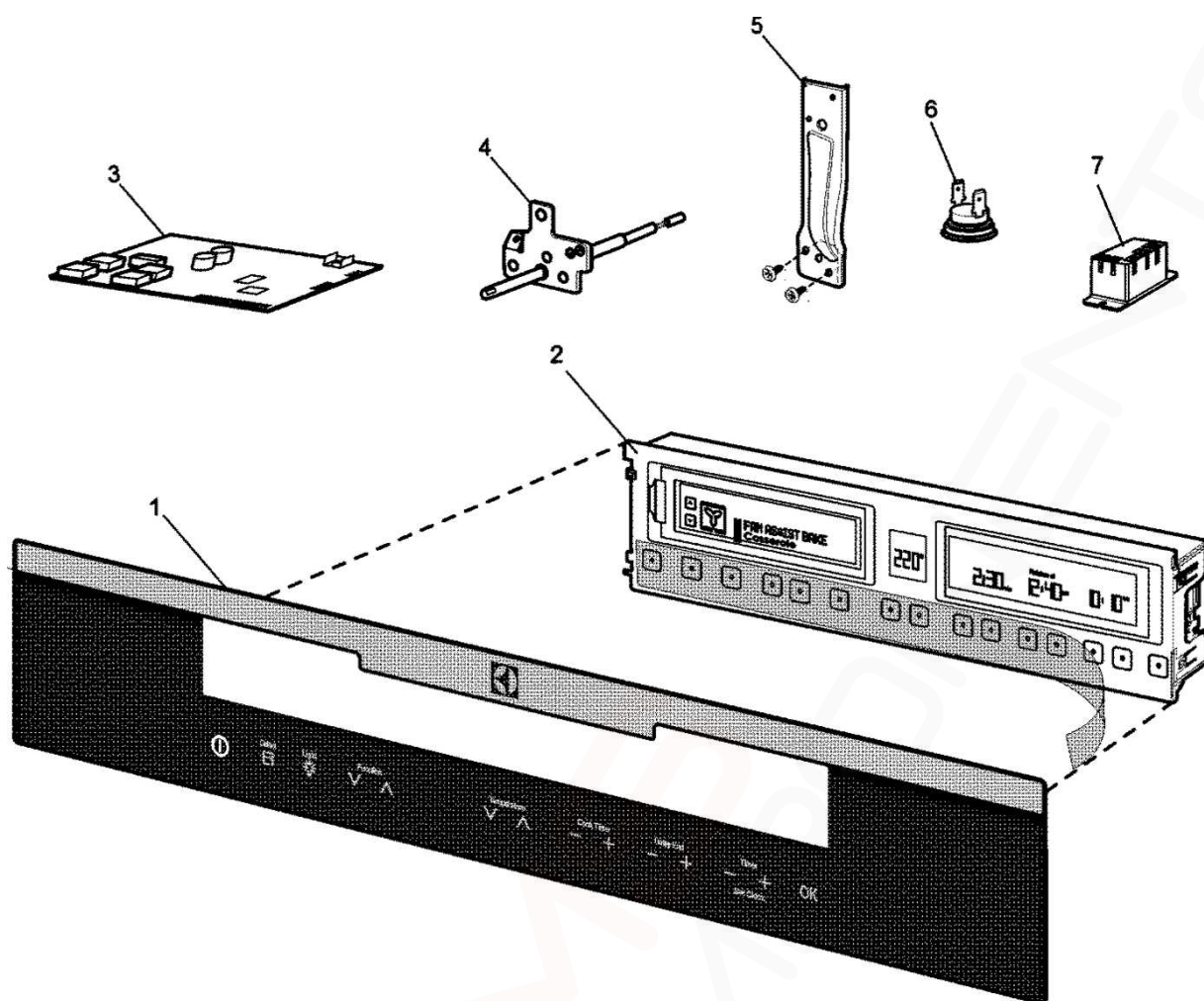
EX. VIEW DRAWING 7716
OVEN ASSEMBLY



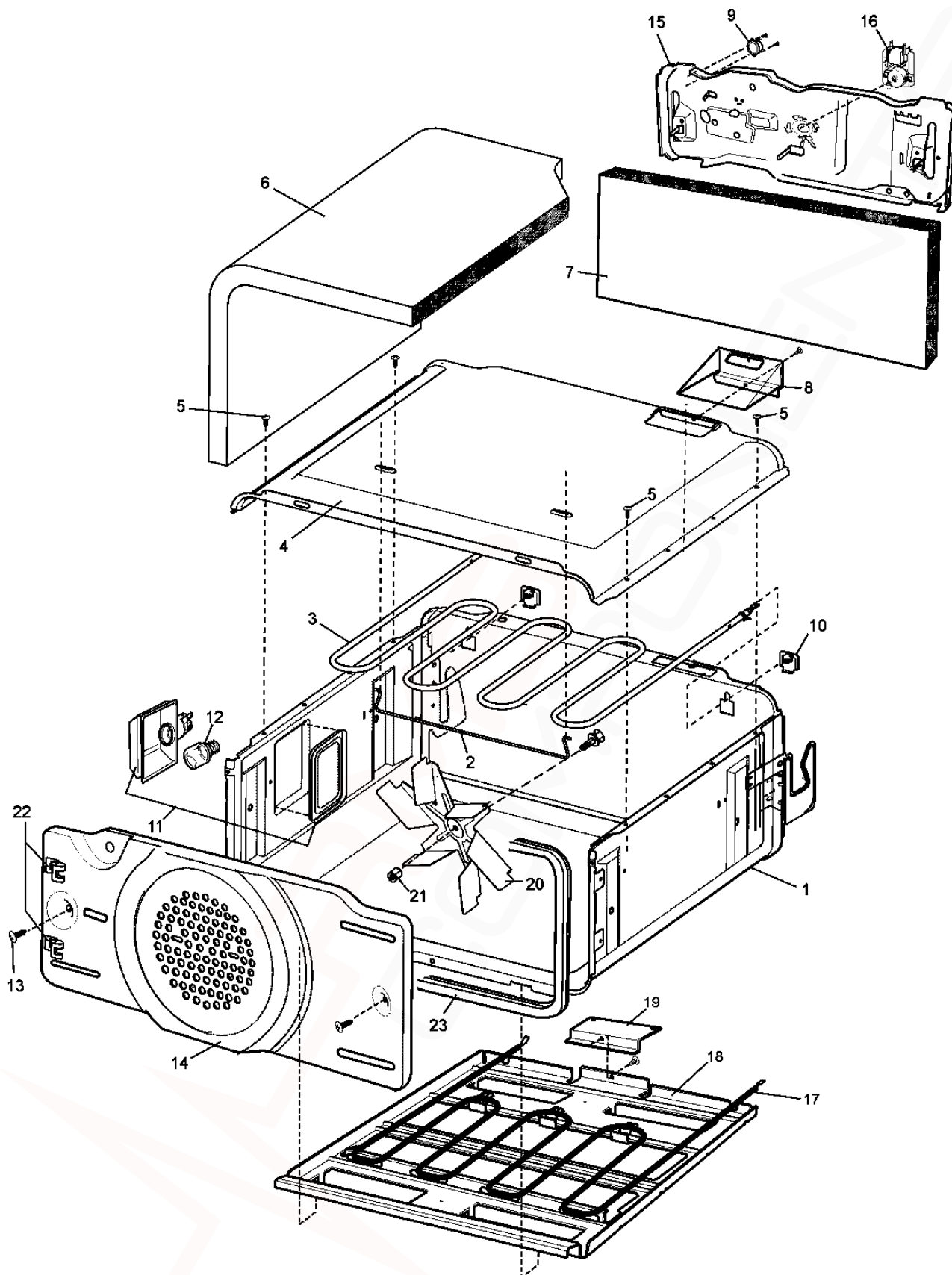
ITEM	PART N°	DESCRIPTION Ex 7716	QTY
1	0030 024 212	BRACKET KRONOS MOUNT BIOS	1
2	0489 001 174	BRACE OVEN REAR B/I BIOS	1
3	0701 009 033	SCREW #8 X 8MM HEX/MULTI	2
4	0214 002 118	MOTOR FAN OVEN - BIOS	1
5	0003 012 590	BAR CONNECTOR W/EARTH BIOS	1
6	0349 001 376	SHIELD WIRING TERMINAL BIOS	1
7	0701 002 133	SCREW #6 X 28 HILO PAN PH	2
8	0026 001 042	FAN IMPELLER OVEN BIOS	1
9	0065 009 265	NUT M6 L/H FAN MOTOR	1
10	0122 004 574	ELEMENT FAN RING EGO	1
11	0038 016 778	PANEL FAN COVER CAT BIOS	1
12	0701 009 051	SCREW #8 X 1/2 MUSH #2PH AB BK	1
13	0374 005 259	INSULATION OVEN WRAP - KANAUF	1
14	0028 025 403	COVER RETAINING LATCH	1
15	0046 001 024	LATCH ELEMENT SUPPORT BIOS	1
16	0212 002 107	HOLDER LAMP ASSY BIOS	1
17	0028 025 418	COVER CLEAN HEAT FULL GALV BIO	1
18	0122 004 577	ELEMENT C/HEAT 1800W NO EARTH	1
19	N.P.A.	OVEN EN ELE MF SDLT3 K AR NGD	1
20	0122 004 543	ELEMENT G/BOOST 3000W - BIOS	1
21	0374 005 245	INSULATION OVEN BACK 80 NGD	1
22	0125 008 345	CLIP ELEMENT MOUNT OC98/UC20	4
23	LM003	LAMP 25W SES E14 300C CLEAR (PT OF ITEM 24 & 16)	3
24	0212 002 108	HOLDER LAMP SIDE ASSY	2
N.I.	0541 001 232	THERMAL CUTOUT 145 DEG N.C.	1
N.I.	0559 001 113	DUCT GRILL DUO ASSY NGD	1
N.I.	0625 001 296	LINER OVEN TOP BIOS	1
N.I.	0125 008 371	CLIP THERMOSTAT BIOS	1



ITEM	PART N°	DESCRIPTION Ex 7602	QTY
1	0092 001 206	FLUE DUCT OVEN DUO BIOS	1
2	0038 003 292	PANEL DECK INTER ELEC BIOS	1
3	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK	3
4	0257 001 041	CANOPY FAN ASSEMBLY U/B NGD	1
N.I.	0541 001 242	THERMAL CUTOUT 120 DEG N.C.	1

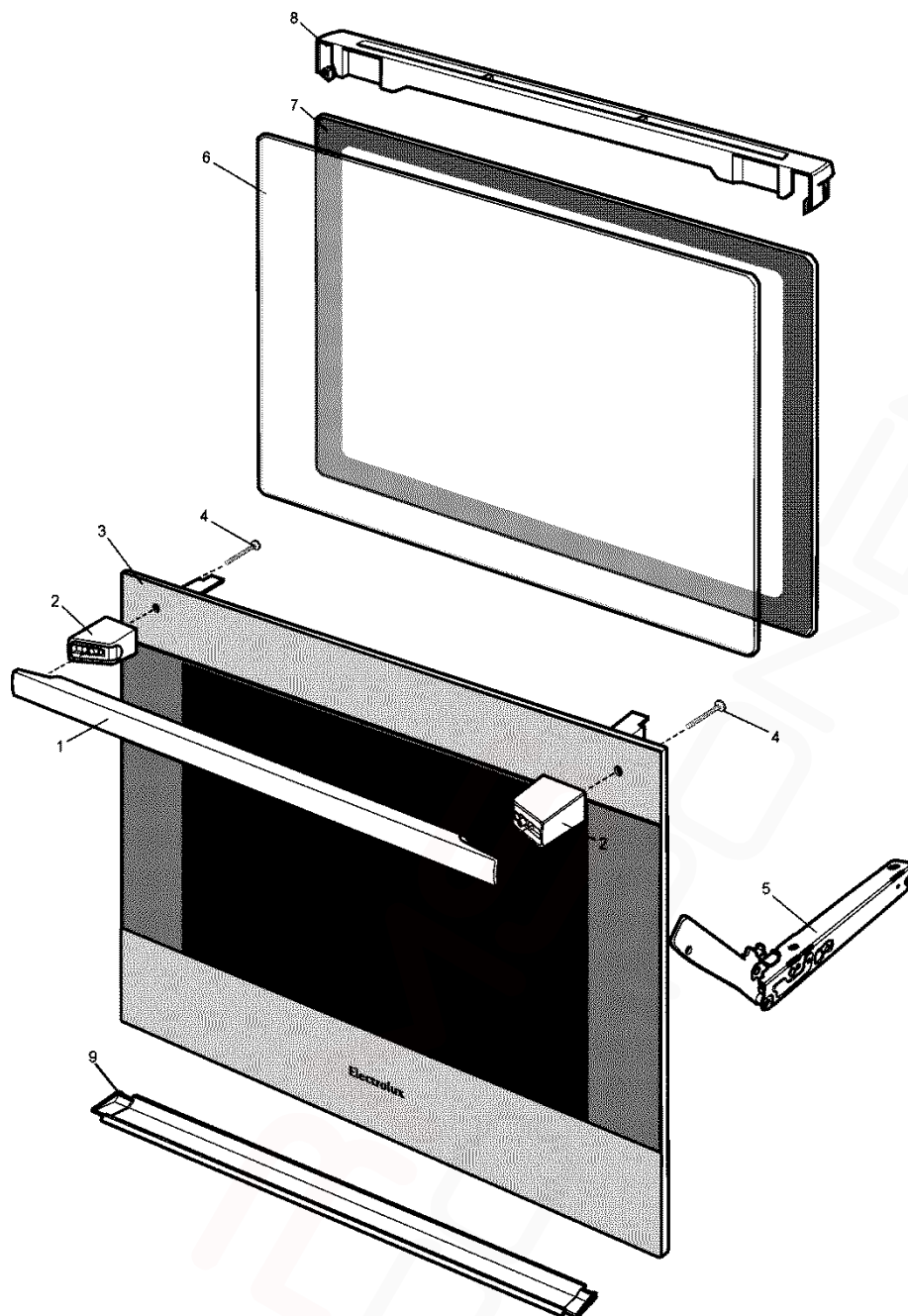
MODEL: EVE623SA**EX. VIEW DRAWING 8085
CONTROL PANEL ASSEMBLY**

ITEM	PART N°	DESCRIPTION Ex 8085	QTY
1	0255 004 120	GLASS & CLIPS EVE623SA RUBY	1
2	0628 001 098	CONTROL IOI GEN3 PROG EVE623SA	1
3	387 6730 03	POWERBOARD - OVC2000 DUAL CAV	1
4	389 0818 01	TEMPERATURE SENSOR PT500	2
5	0030 024 212	BRACKET KRONOS PROBE MOUNT BIO	1
6	0541 001 242	THERMAL CUTOUT 120 DEG N.C.	1
7	0633 001 001	RELAY 30A SINGLE POLE 240V	1
N.I.	0173 100 437	SENSOR CABLE - 500MM	1
N.I.	0173 100 438	SENSOR CABLE - 900MM	1
N.I.	0173 100 467	HARNESS K2 INTERFACE 783/883	1
N.I.	0173 100 248	WIRE HARNESS BIOS DOOR SWITCH	1

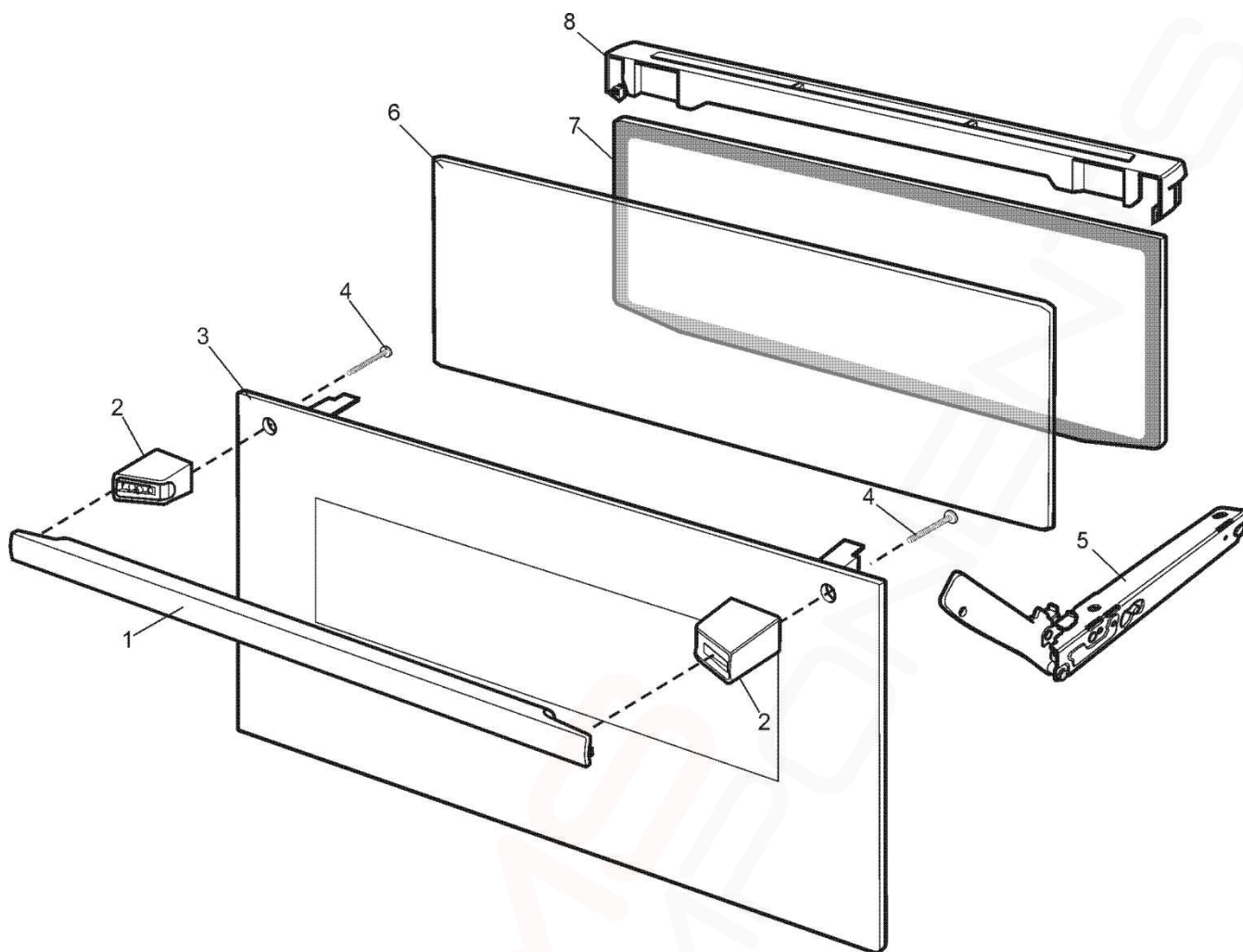
MODEL: EVE623SA**EX. VIEW DRAWING 5808
GRILL/OVEN ASSEMBLY**

ITEM	PART N°	DESCRIPTION Ex 5808	QTY
1	N.P.A.	GRILL BOX ENAM DUO	1
2	0012 018 695	SUPPORT ELEMENT GRILL BIOS	1
3	0122 004 538	ELEMENT GRILL 2200W S/S321	1
4	0038 005 624	PNL GRILL TOP DUO ENAM BIOS	1
5	0701 009 033	SCREW #8 X 8MM HEX/MULTI	4
6	0374 005 220	INSULATION OVEN WRAP DUO BIOS	1
7	0374 005 250	INSUL OVEN BACK DUO 13MM THICK	1
8	0559 001 076	DUCT GRILL W/O BIOS	1
9	0541 001 232	THERMAL CUTOUT 145 DEG N.C.	1
10	0125 008 345	CLIP ELEMENT MOUNT OC98/UC20	4
11	0212 002 108	HOLDER LAMP SIDE ASSY	1
12	LM003	LAMP 25W SES E14 300° C CLEAR (PT OF ITEM 11)	1
13	0701 009 051	SCREW #8 X 1/2 MUSH #2PH AB BK	2
14	0038 016 797	PANEL FAN COVER DUO CAT BIOS	1
15	0489 001 177	OVEN BRACE BI ASSY	1
16	0214 002 118	MOTOR FAN OVEN - BIOS	1
17	0122 004 576	ELEMENT 1000W CLEAN HEAT	1
18	0028 025 418	COVER CLEAN HEAT FULL GALV BIO	1
19	0030 024 217	BRACKET CLEANHEAT MNT DUO BIOS	1
20	0026 001 042	FAN IMPELLER OVEN BIOS	1
21	0065 009 265	NUT M6 L/H FAN MOTOR	1
22	0707 018 003	CLIP THERMOSTAT	2
23	0208 003 457	SEAL DUO OVEN BIOS	1
N.I.	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	2

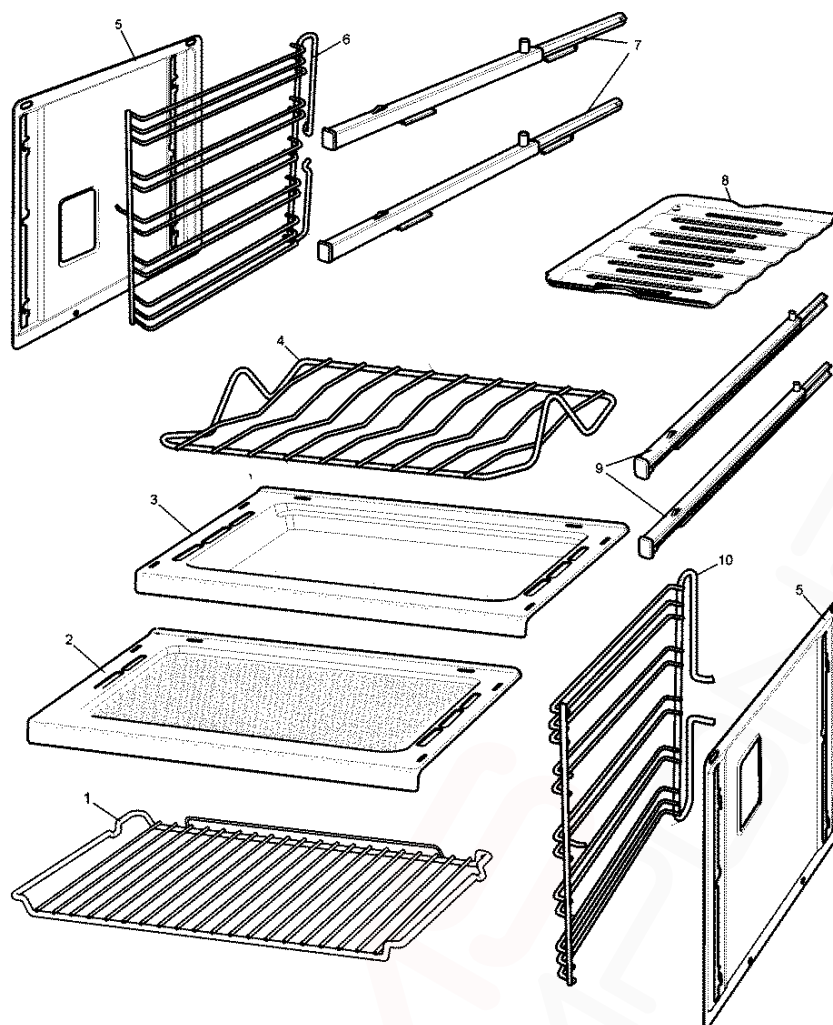
MODEL: EVE623SA

EX. VIEW DRAWING 8055
OVEN DOOR ASSEMBLY

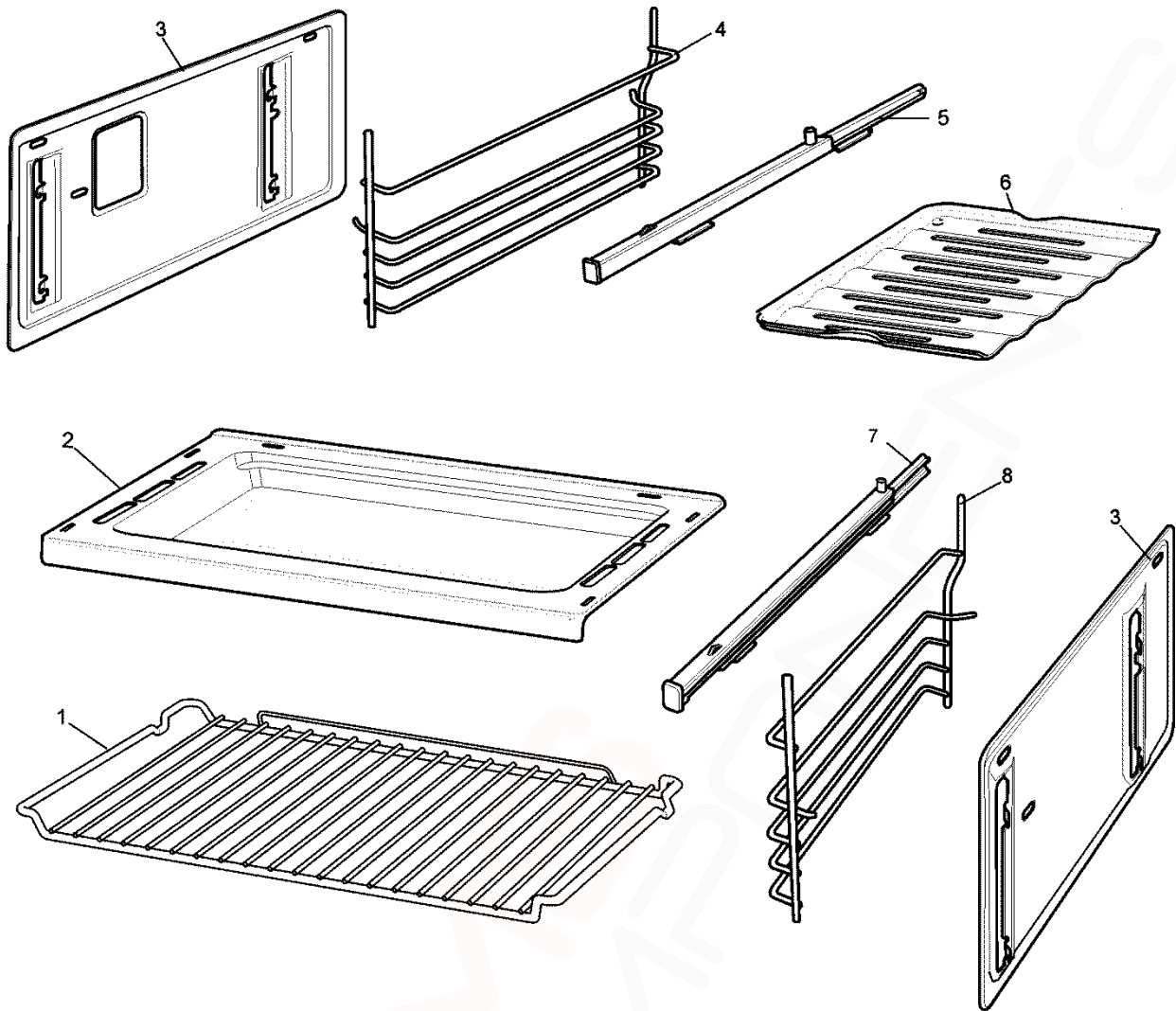
ITEM	PART N°	DESCRIPTION Ex 8055	QTY
1	0050 010 803	HANDLE DOOR RUBY	1
2	0271 001 360	SPACER HANDLE RUBY CORE 36MM	2
3	0038 002 913	PNL OV DR OUT AS D/O 36MM RUBY	1
4	0750 003 043	SCREW M4X0.7X53 PAN HEAD	2
5	387 0770 03	HINGE 3-L OVEN DOOR NGD	2
6	0255 003 900	GLASS OV DR MID PLAIN NGD	1
7	0255 003 899	GLASS OV DR IN REFL NGD	1
8	0545 002 748	TRIM DOOR TOP CAP NGD	1
9	0545 002 751	TRIM DOOR SEAL LOWER	1
N.I.	0271 001 366	SPACER HANDLE GLS DR RUBY	2



ITEM	PART N°	DESCRIPTION Ex 8082A	QTY
1	0050 010 803	HANDLE DOOR RUBY	1
2	0271 001 360	SPACER HANDLE RUBY CORE 36MM	2
3	0038 002 902	PNL DUO DR OUT AS CORE RUBY36	1
4	0750 003 043	SCREW, M4x0.7x53 PAN HEAD	2
5	0045 001 103	HINGE 3-L DUO DOOR NGD	2
6	0255 003 695	GLASS DUO MID PLAIN NGD	1
7	0255 003 694	GLASS DUO DR IN WEST NGD	1
8	0545 002 748	TRIM DOOR TOP CAP NGD	1
N.I.	0271 001 366	SPACER HANDLE GLS DR RUBY	2

MODEL: EVE623SA**EX. VIEW DRAWING 7715
INTERNAL PACK**

ITEM	PART N°	DESCRIPTION	Ex 7715	QTY
1	0327 001 292	RACK SHELF OVEN ELUX EVOLVE		2
2	ABT600	TRAY BAKING PREMIUM ENAM BIOS		1
3	0036 001 117	DISH ROASTING DEEP ENAM NGD		1
4	0327 001 332	RACK INSERT ROASTING WIRE		1
5	0625 001 295	LINER OVEN PAIR WITH LIGHT		1
6	0327 001 293	RACK SIDE OVEN SLIDE ELUX LHS		1
7	0024 010 115	SLIDE OVEN HETTICH LHS		2
8	0028 025 444	COVER GRILL DISH SPLIT ENAMEL		2
9	0024 010 116	SLIDE OVEN HETTICH RHS		2
10	0327 001 294	RACK SIDE OVEN SLIDE ELUX RHS		1
N.I.	0701 003 073	SCREW #8 X 5/8 CSK #2PH AB BK		2
N.I.	0701 003 080	SCREW #8-10X35 PAN PH2 P/B BK		2
N.I.	0701 002 133	SCREW #8 4.2 X 28 HILO PAN PH		2
N.I.	0712 015 032	BUSH MOUNT F/FRAVE V2 NGD		2
NOTE: 0327 001 329 RACK PACK 334 + SLIDES INC 0327 001 334 & ITEMS 1, 4, 6, 7, 9 & 10				
NOTE: 0327 001 334 RACK PACK 292/293/294/332 INC ITEMS 1, 4, 6 & 10				



ITEM	PART N°	DESCRIPTION	Ex 7718	QTY
1	0327 001 292	RACK SHELF OVEN ELUX EVOLVE		1
2	0036 001 103	DISH GRILL ENAM F/WIDTH BIOS		1
3	0625 001 289	LINER GRILL PAIR LCD		1
4	0327 001 300	RACK SIDE GRILL DUO EVOLVE RHS		1
5	0024 010 115	SLIDE OVEN HETTICH LHS		1
6	0028 025 444	COVER GRILL DISH SPLIT ENAMEL		2
7	0024 010 116	SLIDE OVEN HETTICH RHS		1
8	0327 001 301	RACK SIDE GRILL DUO EVOLVE LHS		1
N.I.	0701 003 073	SCREW #8 X 5/8 CSK #2PH AB BK		2
N.I.	0701 003 080	SCREW #8-10X35 PAN PH2 P/B BK		2
N.I.	0701 002 133	SCREW #8 4.2 X 28 HILO PAN PH		2
N.I.	0712 015 032	BUSH MOUNT F/FRAME V2 NGD		2
0327 001 330 RACK PACK 314 + SLIDES (INC 0327 001 314 & ITEMS 5 & 6)				
0327 001 314 RACK PACK 292/300/301 DUO (INC ITEMS 1, 4 & 8)				