



Electrolux

ELECTROLUX HOME PRODUCTS PTY LTD

ABN 51 004 762 341

Technical Publication N° CE638.docx

Issue: 1

Date: 4/14

ELECTROLUX

ELECTRIC BUILT-IN OVENS

MODEL:

EVE613SA

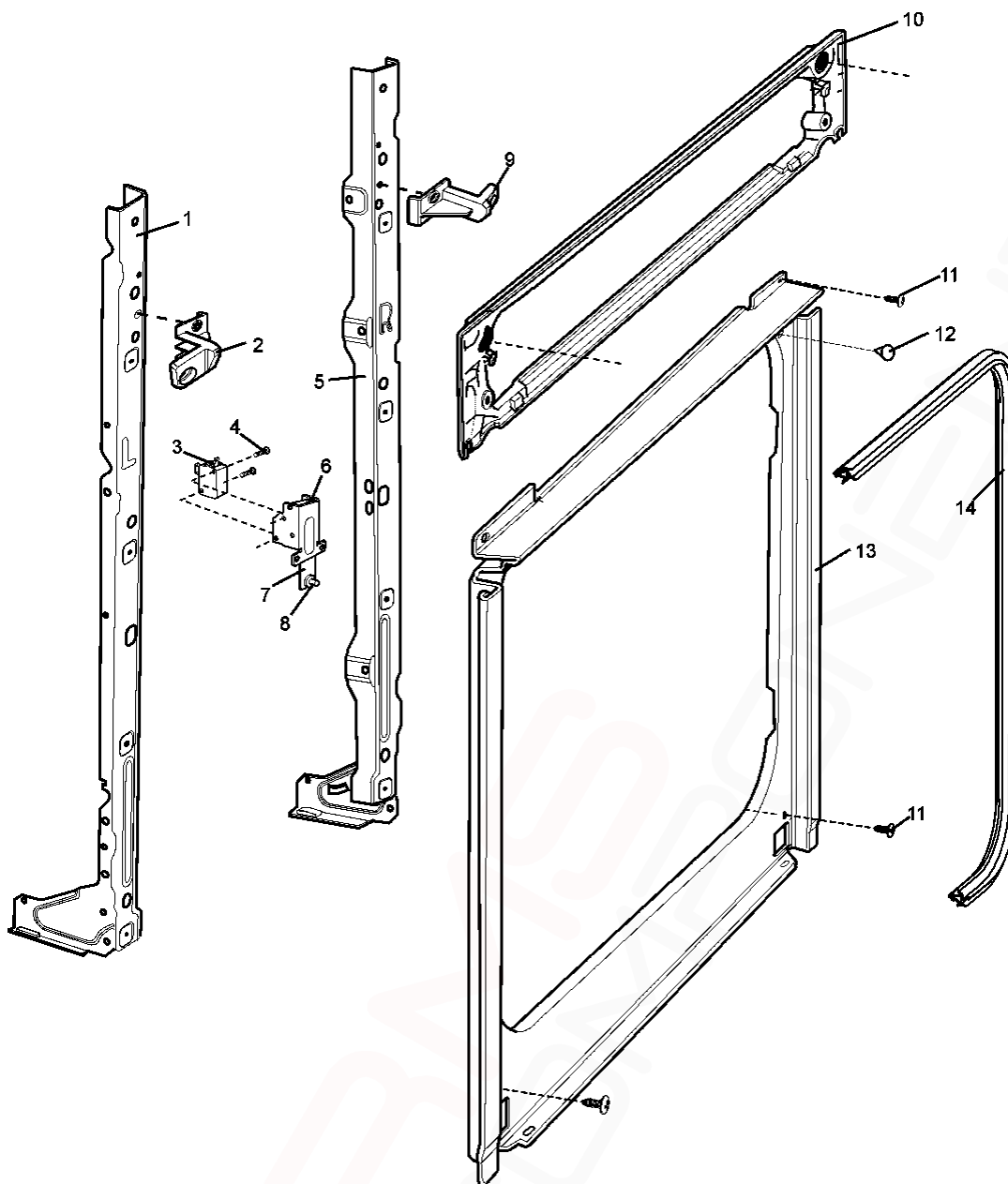
PNC 944031645

First Built Dates:	
EVE613SA	9-13

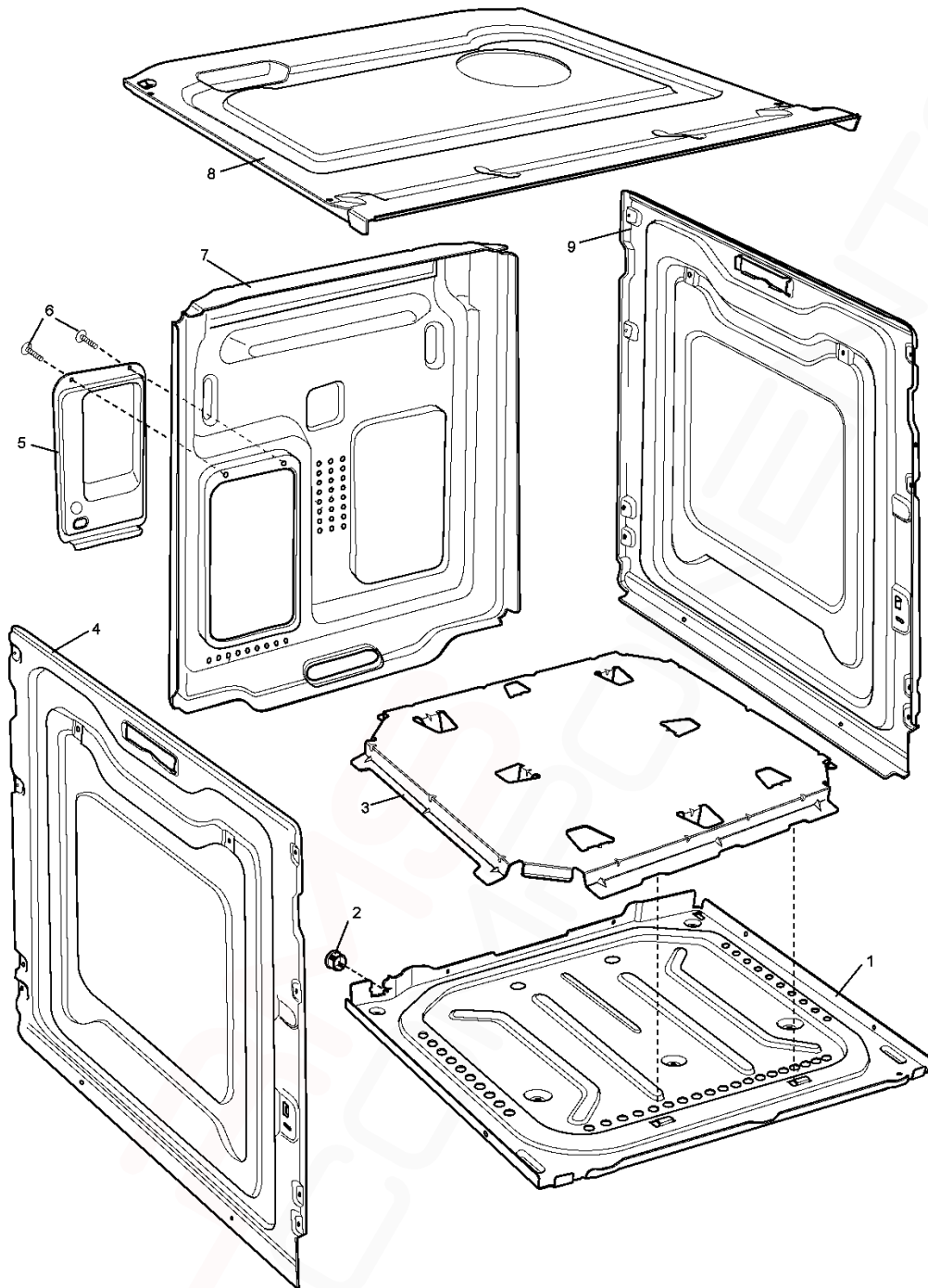
CONTENTS	PAGE N°
FIRST BUILT DATES	2
CONTENTS	3
FRONT FRAME ASSEMBLY	4
CHASSIS ASSEMBLY	5
OVEN ASSEMBLY	6 - 7
PANEL DECK ASSEMBLY	8
OVEN DOOR ASSEMBLY	9
CONTROL PANEL ASSEMBLY	10
INTERNAL PACK	11
CIRCUIT DIAGRAM	12

NOTE: In Parts Listings

N.I. = Not Illustrated
N.P.A. = No Part Available
N.P.N. = Not Used on this Model

EX. VIEW DRAWING 7714
FRONT FRAME ASSEMBLY

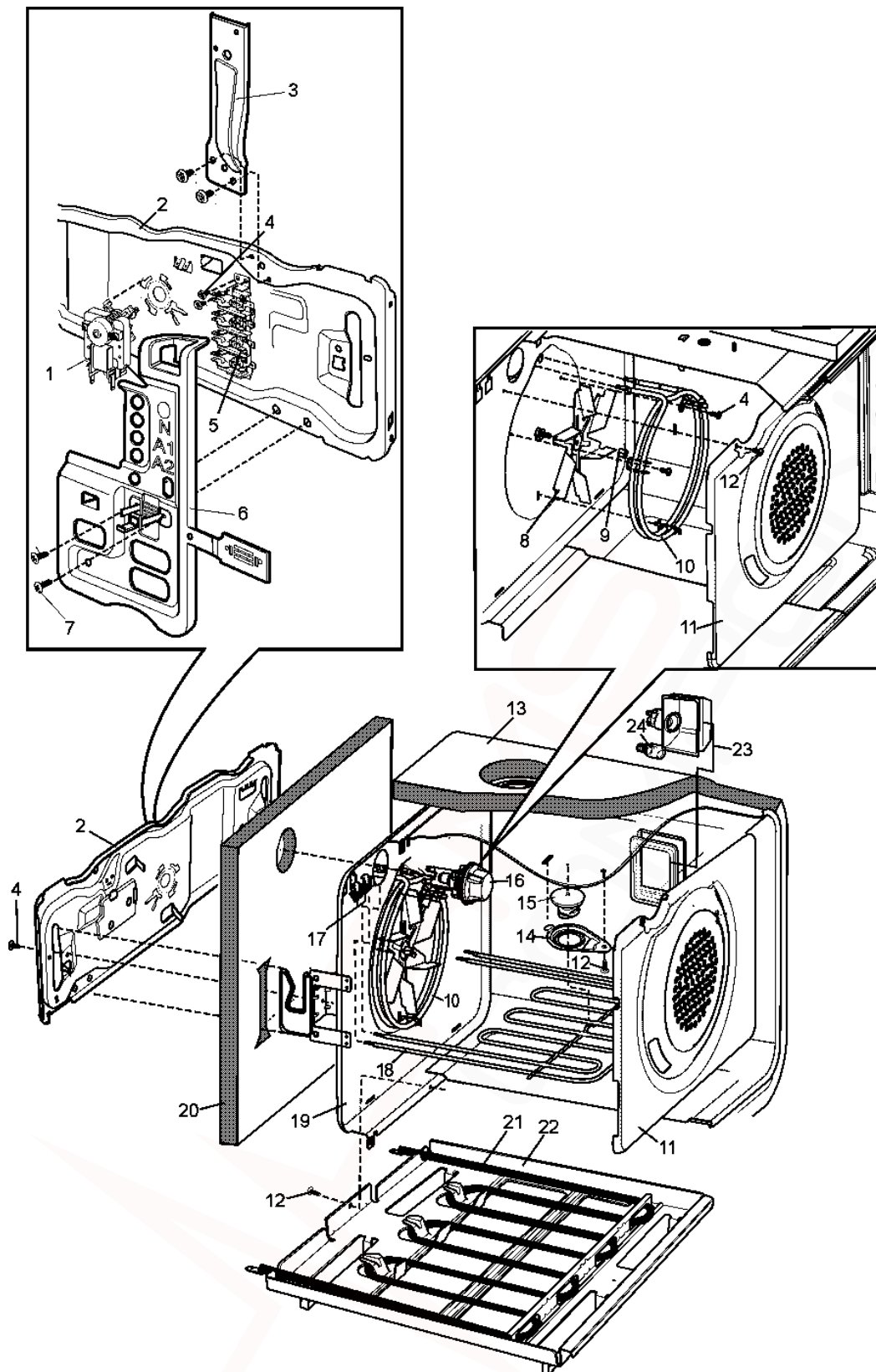
ITEM	PART N°	DESCRIPTION	Ex 7714	QTY
1	0048 004 839	CHANNEL FRONT NGP UB LH		1
2	0160 003 620	CAP MOUNT F/FRAME L/H NGD		1
3	0534 001 766	SWITCH DOOR LIGHT MICRO NGD		1
4	0702 007 064	SCREW #4 X16 T25 W/HD PHIL#2		2
5	0048 004 840	CHANNEL FRONT NGP UB RH		1
6	0030 024 348	BRACKET DOOR SWITCH NGD		1
7	0534 001 745	SWITCH DOOR LIGHT MICRO LEVER		1
8	0469 001 002	PLUNGER DOOR SWITCH NGD		1
9	0160 003 619	CAP MOUNT F/FRAME R/H NGD		1
10	0545 002 901	TRIM SURROUND C/PANEL NGD		1
11	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK		8
12	0589 001 032	BUMPER STOP BLACK OC98		2
13	0081 010 096	F/FRONT PAINT ELE UB SW NGP		1
14	0208 003 460	SEAL OVEN NOTCHED NGD		1



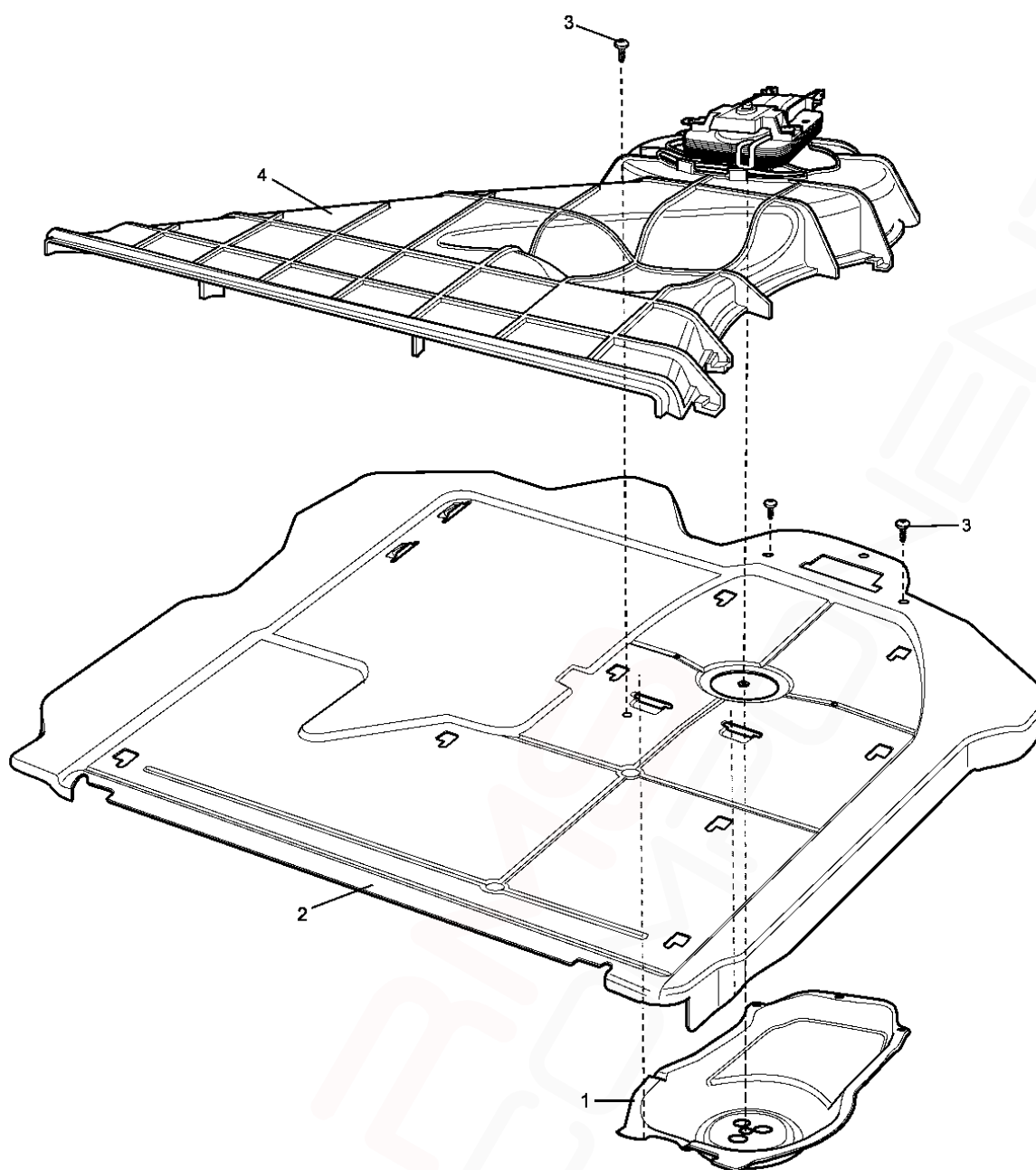
ITEM	PART N°	DESCRIPTION	Ex 7599	QTY
1	0038 003 291	PANEL BASE BIOS		1
2	0049 001 206	PLUG DOME MDP16		1
3	0028 025 404	COVER BASE PANEL SHIELD BIOS		1
4	0038 006 866	PANEL SIDE UB L/H NGD		1
5	0022 041 136	PLATE COVER TERM BLK ELEC BIOS		1
6	0701 009 033	SCREW #8 X 8MM HEX/MULTI		X
7	0038 008 080	PANEL COVER WIRE UB BIOS		1
8	0038 005 617	PANEL TOP BIOS		1
9	0038 006 865	PANEL SIDE UB R/H NGD		1

MODEL:

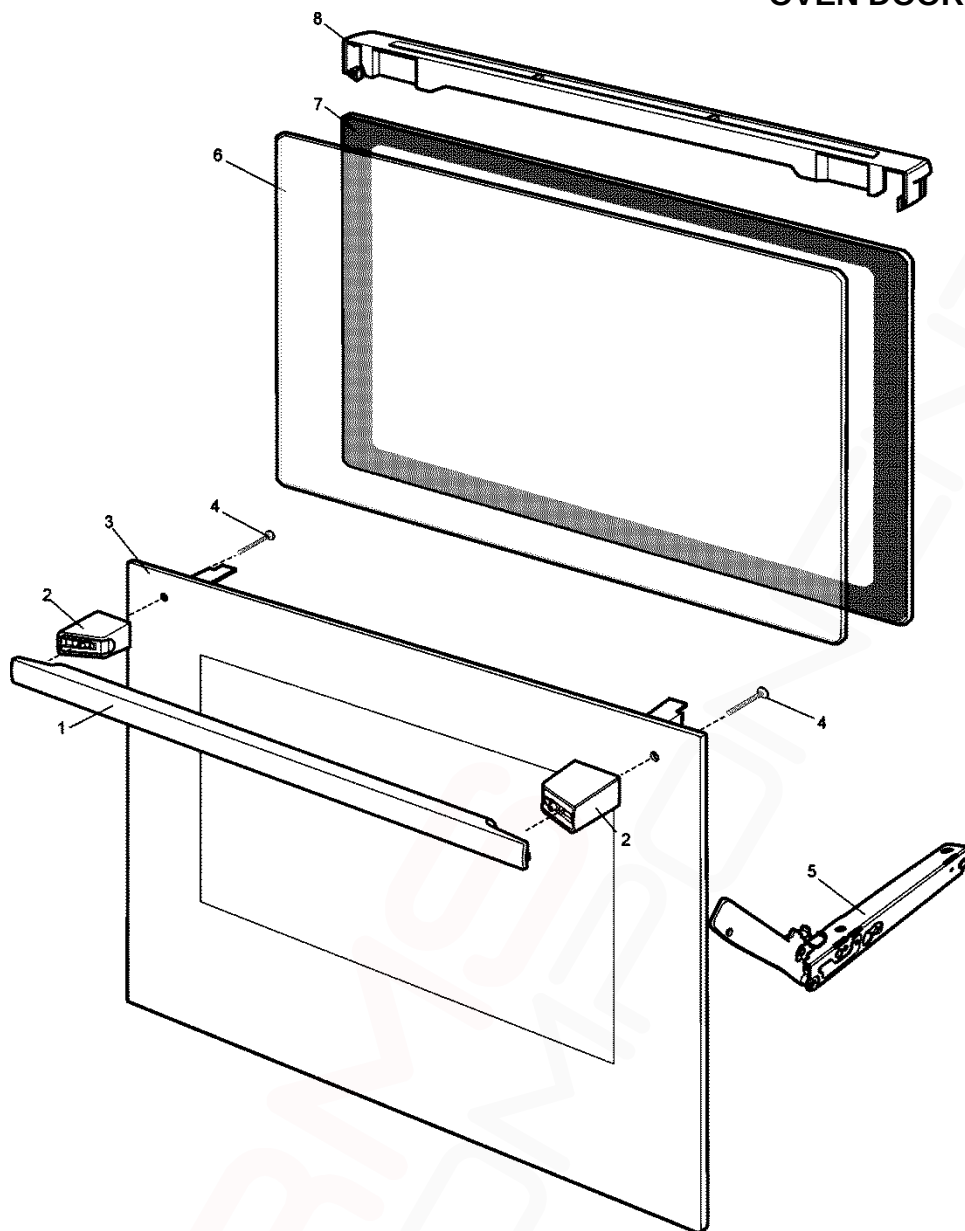
**EX. VIEW DRAWING 7717
OVEN ASSEMBLY**



ITEM	PART N°	DESCRIPTION Ex 7717	QTY
1	0214 002 118	MOTOR FAN OVEN - BIOS	1
2	0489 001 177	OVEN BRACE BI ASSY	1
3	0030 024 212	BRACKET KRONOS MOUNT BIOS	1
4	0701 009 033	SCREW #8 X 8MM HEX/MULTI	2
5	0003 012 590	BAR CONNECTOR W/EARTH BIOS	1
6	0349 001 376	SHIELD WIRING TERMINAL BIOS	1
7	0701 002 133	SCREW #6 X 28 HILO PAN PH	2
8	0026 001 042	FAN IMPELLER OVEN BIOS	1
9	0065 009 265	NUT M6 L/H FAN MOTOR	1
10	0122 004 574	ELEMENT FAN RING EGO	1
11	0038 016 778	PANEL FAN COVER CAT BIOS	1
12	0701 009 051	SCREW #8 X 1/2 MUSH #2PH AB BK	1
13	0374 005 259	INSULATION OVEN WRAP - KNAUF	1
14	0028 025 403	COVER RETAINING LATCH	1
15	0046 001 024	LATCH ELEMENT SUPPORT BIOS	1
16	0212 002 107	HOLDER LAMP ASSY BIOS	1
17	0125 008 345	CLIP ELEMENT MOUNT OC98/UC20	2
18	0122 004 543	ELEMENT G/BOOST 3000W - BIOS	1
19	N.P.A.	OVEN EN ELE MF SDLT3 K AR NGD	1
20	0374 005 260	INSULATION OVEN BACK - KNAUF	1
21	0122 004 577	ELEMENT C/HEAT 1800W NO EARTH	1
22	0028 025 418	COVER CLEAN HEAT FULL GALV BIO	1
23	0212 002 108	HOLDER LAMP SIDE ASSY	2
24	LM003	LAMP 25W SES E14 300C CLEAR (PART OF ITEM 23 & 16)	3
N.I.	0625 001 296	LINER OVEN TOP BIOS	1
N.I.	0541 001 258	THERMAL CUTOUT 190 DEG N.C.	1

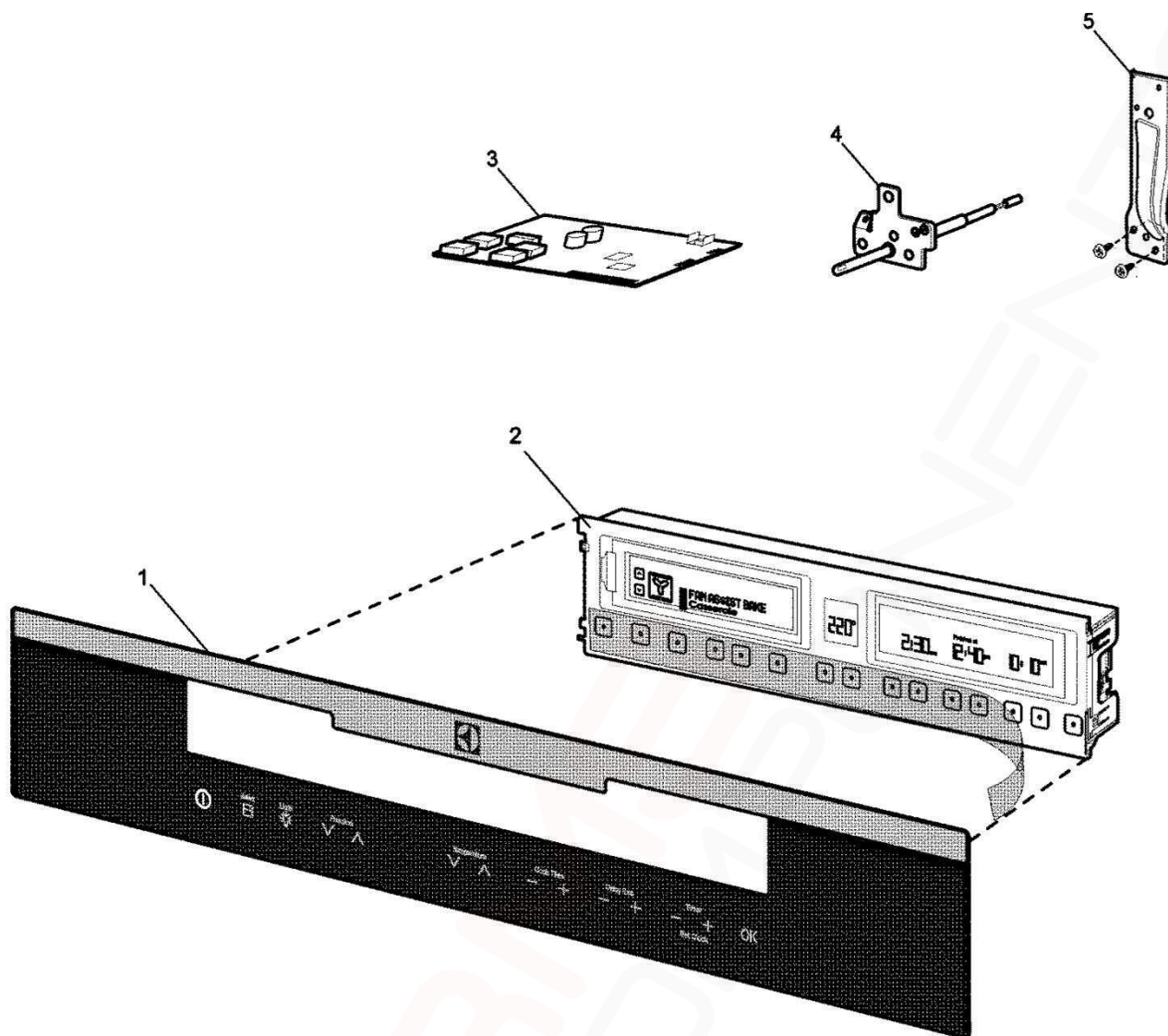


ITEM	PART N°	DESCRIPTION Ex 7602	QTY
1	0092 001 213	FLUE DUCT OVEN U/B ELEC NGD	1
2	0038 003 292	PANEL DECK INTER ELEC BIOS	1
3	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK	3
4	0257 001 041	CANOPY FAN ASSEMBLY U/B NGD	1
N.I.	0541 001 242	THERMAL CUTOUT 120 DEG N.C.	1

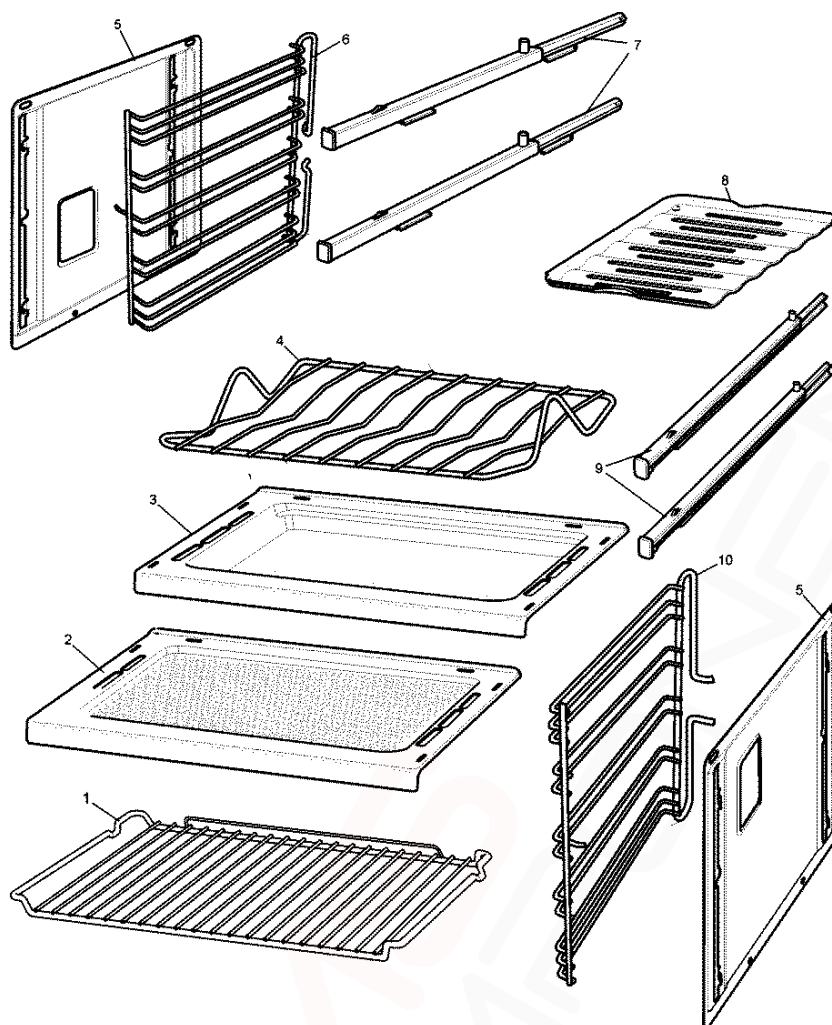


ITEM	PART N°	DESCRIPTION Ex 8051	QTY
1	0050 010 803	HANDLE DOOR RUBY	1
2	0271 001 360	SPACER HANDLE RUBY CORE 36MM	2
3	0038 002 893	PNL OV DR OUT ASSY 36MM RUBY C	1
4	0750 003 043	SCREW M4X0.7X53 PAN HEAD	2
5	387 0770 03	HINGE 3-L OVEN DOOR NGD	2
6	0255 003 900	GLASS OV DR MID PLAIN NGD	1
7	0255 003 899	GLASS OV DR IN REFL NGD	1
8	0545 002 748	TRIM DOOR TOP CAP NGD	1
N.I.	0271 001 366	SPACER HANDLE GLS DR RUBY	2

MODEL: EVE613SA

EX. VIEW DRAWING 8083
CONTROL PANEL ASSEMBLY

ITEM	PART N°	DESCRIPTION Ex 8083	QTY
1	0255 004 074	GLASS & CLIPS EVE613SA RUBY	1
2	0628 001 094	CONTROL IOI GEN3 PROG EVE613S	1
3	387 8401 04	POWERBOARD OVC 3000 - EOS	1
4	0030 024 212	BRACKET KRONOS PROBE MOUNT BIO	1
5	389 0818 01	TEMPERATURE SENSOR PT500	1
N.I.	0173 100 437	SENSOR CABLE - 500MM	1
N.I.	0173 100 467	HARNESS K2 INTERFACE 783/883	1
N.I.	0173 100 387	HARNESS OVC3000 DOOR SWITCH	1

MODEL: EVE613SA**EX. VIEW DRAWING 7715
INTERNAL PACK**

ITEM	PART N°	DESCRIPTION	Ex 7715	QTY
1	0327 001 292	RACK SHELF OVEN ELUX EVOLVE		2
2	ABT600	TRAY BAKING PREMIUM ENAM BIOS		1
3	0036 001 117	DISH ROASTING DEEP ENAM NGD		1
4	0327 001 332	RACK INSERT ROASTING WIRE		1
5	0625 001 295	LINER OVEN PAIR WITH LIGHT		1
6	0327 001 293	RACK SIDE OVEN SLIDE ELUX LHS		1
7	0024 010 115	SLIDE OVEN HETTICH LHS		2
8	0028 025 444	COVER GRILL DISH SPLIT ENAMEL		2
9	0024 010 116	SLIDE OVEN HETTICH RHS		2
10	0327 001 294	RACK SIDE OVEN SLIDE ELUX RHS		1
N.I.	0701 003 073	SCREW #8 X 5/8 CSK #2PH AB BK		2
N.I.	0701 003 080	SCREW #8-10X35 PAN PH2 P/B BK		2
N.I.	0701 002 133	SCREW #8 4.2 X 28 HILO PAN PH		2
N.I.	0712 015 032	BUSH MOUNT F/FRAME V2 NGD		2
NOTE: 0327 001 329 RACK PACK 334 + SLIDES INC 0327 001 334 & ITEMS 1, 4, 6, 7, 9 & 10				
NOTE: 0327 001 334 RACK PACK 292/293/294/332 INC ITEMS 1, 4, 6 & 10				