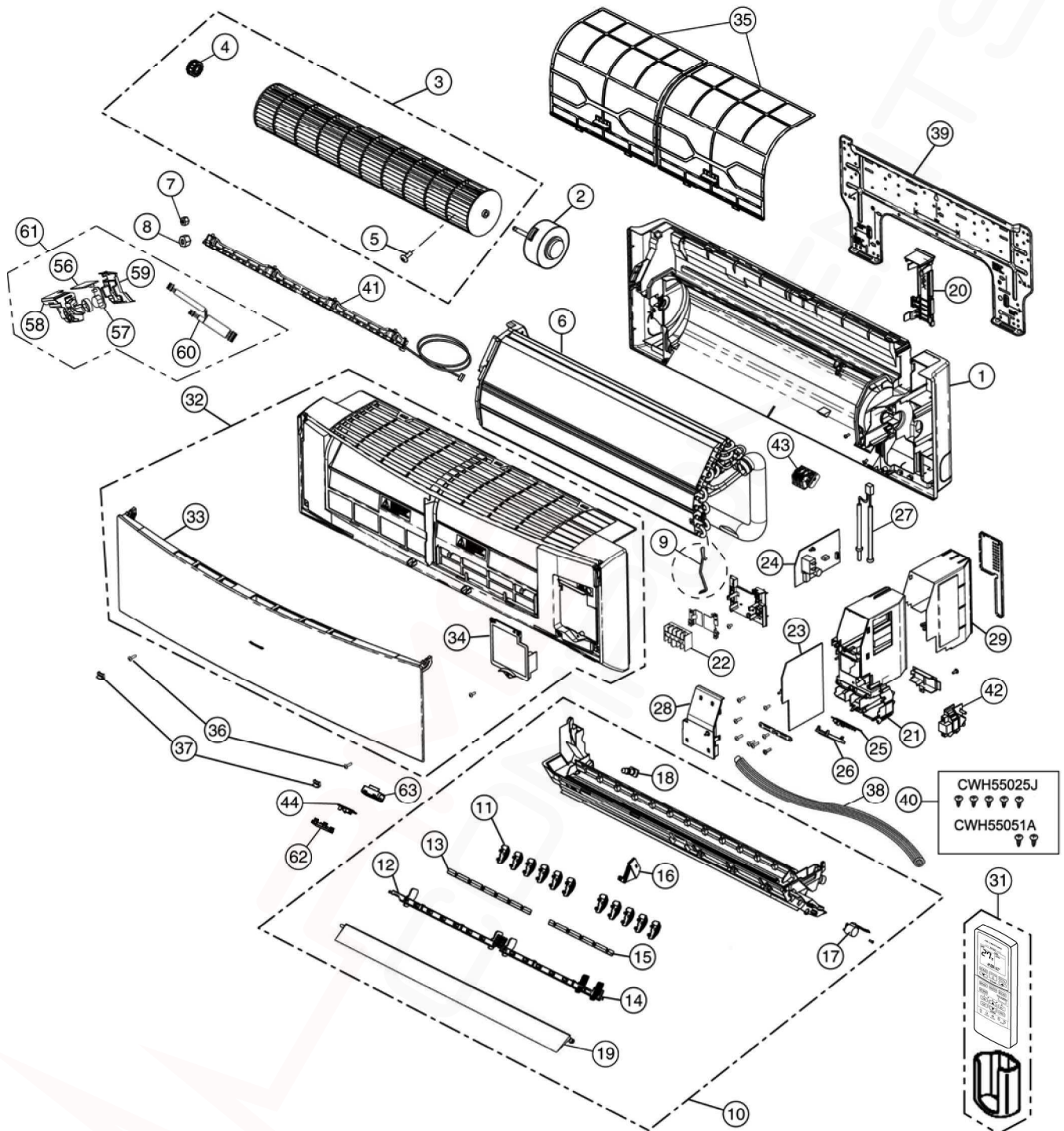


18 Exploded View and Replacement Parts List

18.1. Indoor Unit

18.1.1. CS-E7LKR CS-E9LKR CS-E12LKR CS-E15LKR



Note

The above exploded view is for the purpose of parts disassembly and replacement.
The non-numbered parts are not kept as standard service parts.

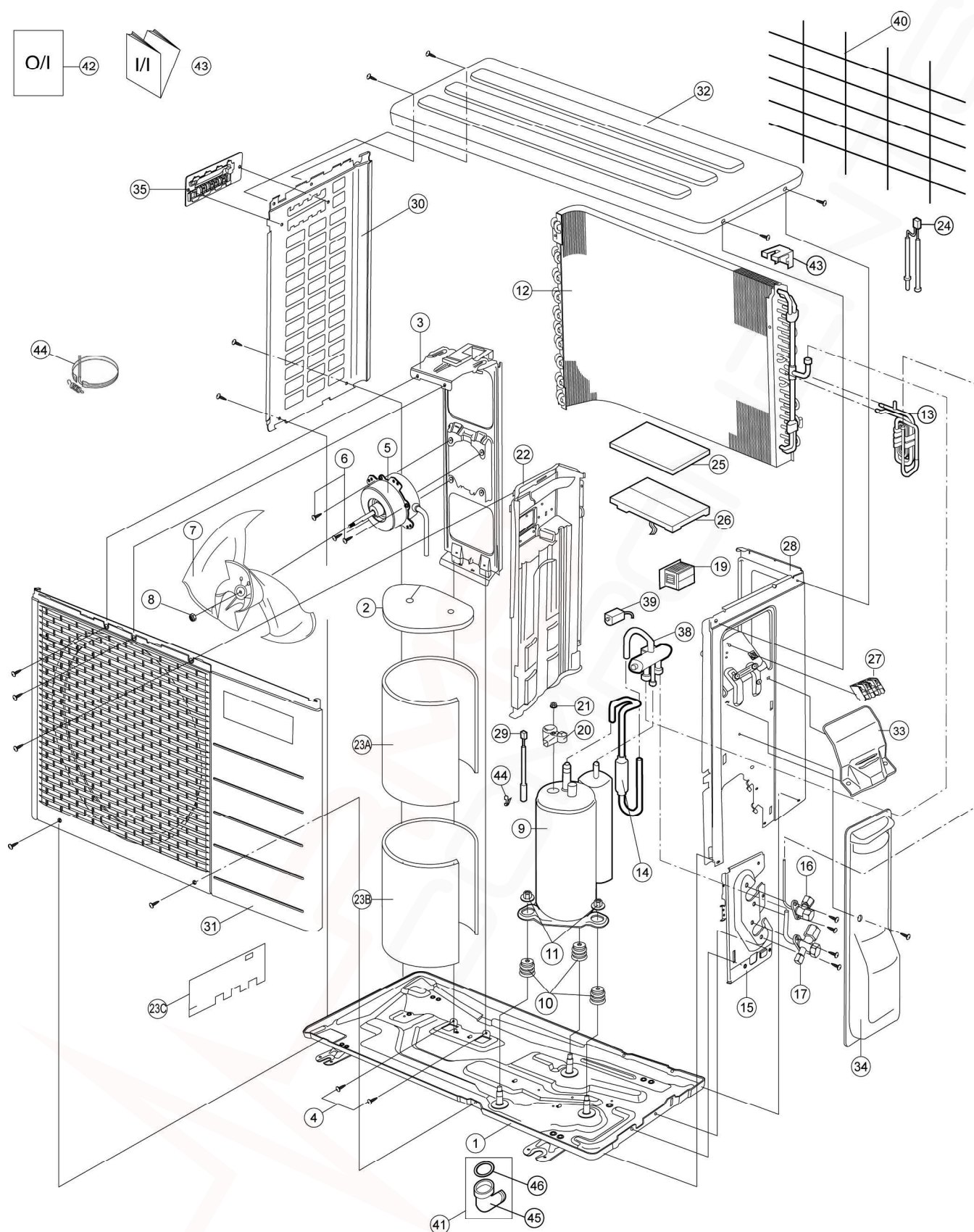
REF. NO.	PART NAME & DESCRIPTION	QTY.	CS-E7LKR	CS-E9LKR	CS-E12LKR	CS-E15LKR	REMARKS
1	CHASSY COMPLETE	1	CWD50C1599	CWD50C1653	←	CWD50C1599	
2	FAN MOTOR	1	L6CBYYL0037	←	←	←	O
3	CROSS-FLOW FAN COMPLETE	1	CWH02C1076	←	←	←	
4	BEARING ASSY	1	CWH64K1006	CWH64K007	←	CWH64K1006	
5	SCREW - CROSS-FLOW FAN	1	CWH551146	←	←	←	
6	EVAPORATOR	1	CWB30C3358	←	CWB30C3360	CWB30C3363	
7	FLARE NUT (LIQUID)	1	CWT251030	←	←	←	
8	FLARE NUT (GAS)	1	CWT251031	←	CWT251032	←	
9	CLIP FOR SENSOR	1	CWH32143	←	←	←	
10	DISCHARGE GRILLE COMPLETE	1	CWE20C3084	←	←	←	
11	VERTICAL VANE	11	CWE241287	←	←	←	
12	CONNECTING BAR	1	CWE261152	←	←	←	
13	CONNECTING BAR	1	CWE261153	←	←	←	
14	CONNECTING BAR	1	CWE261154	←	←	←	
15	CONNECTING BAR	1	CWE261155	←	←	←	
16	FULCRUM	1	CWH621102	←	←	←	
17	AIR SWING MOTOR	1	CWA981240	←	←	←	O
18	CAP - DRAIN TRAY	1	CWH521096	←	←	←	
19	HORIZONTAL VANE COMPLETE	1	CWE24C1268	←	←	←	
20	BACK COVER CHASSIS	1	CWD933233	←	←	←	
21	CONTROL BOARD CASING	1	CWH102370	←	←	←	
22	TERMINAL BOARD COMPLETE	1	CWA28C2357	←	←	←	O
23	ELECTRONIC CONTROLLER - MAIN	1	CWA73C4843	CWA73C4844	CWA73C4845	CWA73C4846	O
24	ELECTRONIC CONTROLLER - POWER	1	CWA745837	CWA745322	←	CWA745837	O
25	ELECTRONIC CONTROLLER - INDICATOR	1	CWA745634	←	←	←	O
26	INDICATOR HOLDER	1	CWD933021	←	←	←	
27	SENSOR COMPLETE	1	CWA50C2122	←	←	←	O
28	CONTROL BOARD FRONT COVER CO.	1	CWH13C1183	←	←	←	
29	CONTROL BOARD TOP COVER	1	CWH131350	←	←	←	
31	REMOTE CONTROL COMPLETE	1	CWA75C3662	←	←	←	O
32	FRONT GRILLE COMPLETE	1	CWE11C4740	←	←	←	O
33	INTAKE GRILLE COMPLETE	1	CWE22C1507	←	←	←	O
34	GRILLE DOOR	1	CWE14C1029	←	←	←	
35	E-ION FILTER	2	CWD00K1016	←	←	←	
36	SCREW - FRONT GRILLE	2	XTT4+16CFJ	←	←	←	
37	CAP - FRONT GRILLE	2	CWH521194	←	←	←	
38	DRAIN HOSE	1	CWH851173	←	←	←	
39	INSTALLATION PLATE	1	CWH361097	←	←	←	
40	BAG COMPLETE - INSTALLATION SCREW	1	CWH82C1705	←	←	←	
41	E-ION AIR PURIFYING SYSTEM	1	CWD93C1090	←	←	←	
42	ELECTRONIC CONTROLLER - HVU	1	CWA745348	←	←	←	O
43	ION GENERATOR	1	CWH94C0028	←	←	←	
44	ELECTRONIC CONTROLLER-RECEIVER	1	CWA745288	←	←	←	O
56	ELECTRONIC CONT (COMPARATOR)	1	CWA745790	←	←	←	O
57	ELECTRONIC CONT (ECO SENSOR)	1	CWA745791	←	←	CWA50C2708	O
58	COVER FOR PCB ECO (UPPER)	1	CWD933192	←	←	←	
59	COVER FOR PCB ECO (BOTTOM)	1	CWD933193	←	←	←	
60	LEAD WIRE - PCB ECO	1	CWA67C8483	←	←	←	
61	SENSOR COMPLETE (ECO)	1	CWA50C2708	←	←	CWA745791	O
62	COVER FOR RECEIVER (UPPER)	1	CWD933022	←	←	←	
63	COVER FOR RECEIVER (BOTTOM)	1	CWD933209	←	←	←	

(NOTE)

- All parts are supplied from PHAAM, Malaysia (Vendor Code: 00029488).
- "O" marked parts are recommended to be kept in stock.

18.2. Outdoor Unit

18.2.1. CU-E7LKR CU-E9LKR CU-E12LKR



Note

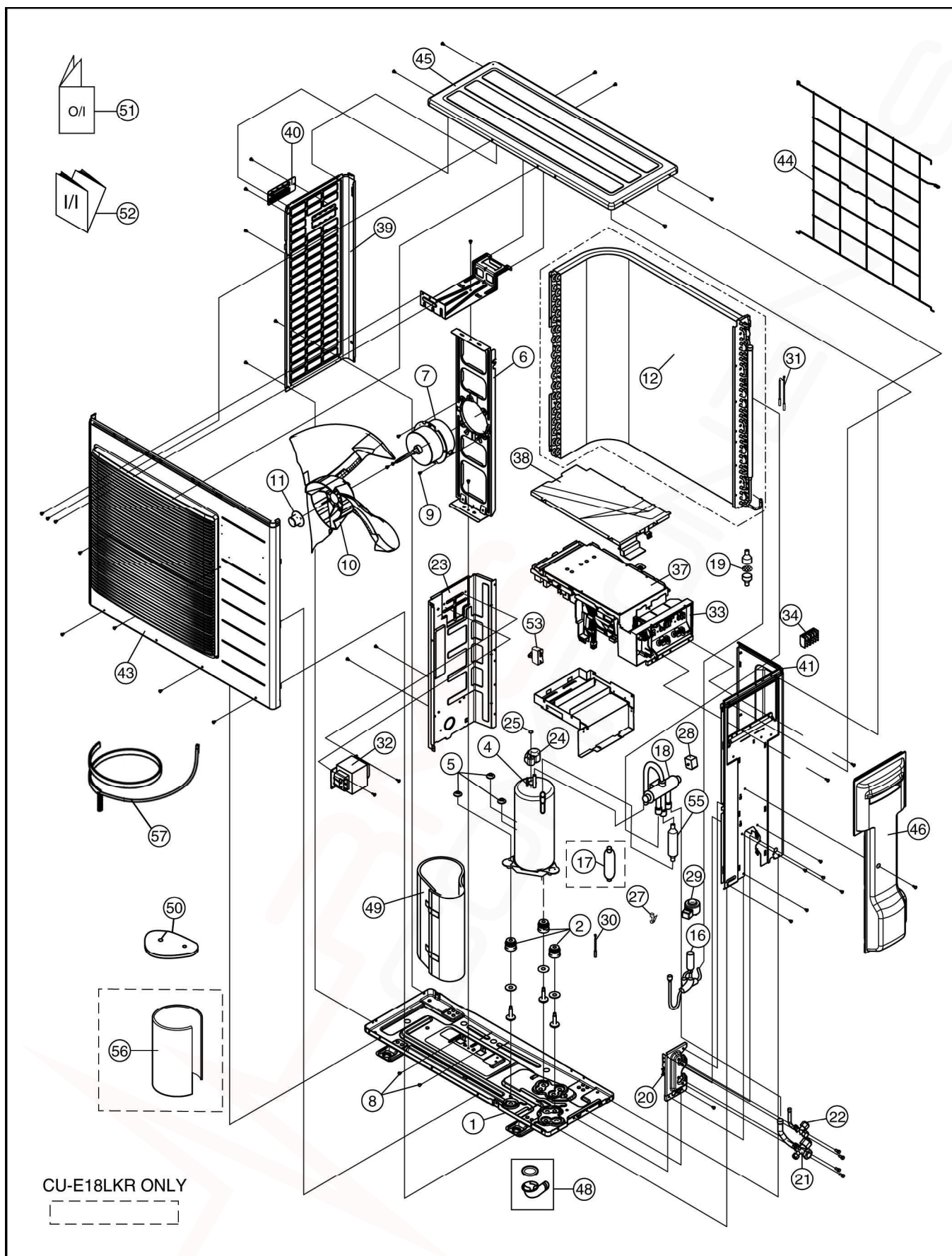
The above exploded view is for the purpose of parts disassembly and replacement.
The non-numbered parts are not kept as standard service parts.

REF. NO.	PART NAME & DESCRIPTION	QTY.	CU-E7LKR	CU-E9LKR	CU-E12LKR	REMARKS
1	CHASSY ASSY	1	CWD50K2073	←	←	
2	SOUND PROOF MATERIAL	1	CWG302314	←	CWG302292	
3	FAN MOTOR BRACKET	1	CWD541089	←	←	
4	SCREW - FAN MOTOR BRACKET	2	CWH551217	←	←	
5	FAN MOTOR	1	ARW44W8P40AC	←	←	O
6	SCREW - FAN MOTOR MOUNT	4	CWH55252J	←	←	
7	PROPELLER FAN ASSY	1	CWH03K1014	←	←	
8	NUT - PROPELLER FAN	1	CWH56053J	←	←	
9	COMPRESSOR	1	5RS092XCD21	5RS102XBC21	5RS102XHA21	O
10	ANTI - VIBRATION BUSHING	3	CWH50077	←	←	
11	NUT - COMPRESSOR MOUNT	3	CWH56000J	←	←	
12	CONDENSER	1	CWB32C3051	CWB32C2815		
13	TUBE ASSY (CAPILLARY TUBE)	1	CWT01C5373	CWT01C5349	CWT01C5307	
14	DISCHARGE MUFFLER	1	CWB121010	←	←	
15	HOLDER COUPLING	1	CWH351023	←	←	
16	2-WAYS VALVE (LIQUID)	1	CWB021301	←	CWB021400	O
17	3-WAY VALVE (GAS)	1	CWB011374	←	CWB011367	O
19	REACTOR	1	G0C193J00002	←	G0C193J00004	
20	TERMINAL COVER	1	CWH171039A	←	←	
21	NUT - TERMINAL COVER	1	CWH7080300J	←	←	
22	SOUND PROOF BOARD	1	CWH151172	←	←	
23A	SOUND PROOF MATERIAL	1	CWG302316	←	CWG302570	
23B	SOUND PROOF MATERIAL	1	CWG302317	←	-	
23C	SOUND PROOF MATERIAL	1	CWG302315	←	CWG302569	
24	SENSOR CO.- AIR AND PIPE TEMP	1	CWA50C2205	←	←	O
25	CONTROL BOARD COVER - TOP	1	CWH131264	←	←	
26	ELECTRONIC CONTROLLER - MAIN	1	CWA73C4869R	CWA73C4870R	CWA73C4871R	O
27	TERMINAL BOARD ASSY	1	CWA28K1110J	←	←	O
28	CABINET SIDE PLATE CO.	1	CWE04C1116	←	←	
29	SENSOR CO. - COMP TEMP	1	CWA50C2559	CWA50C2391	CWA50C2559	O
30	CABINET SIDE PLATE (L)	1	CWE041248A	←	←	
31	CABINET FRONT PLATE CO.	1	CWE06C1039	←	←	
32	CABINET TOP PLATE	1	CWE031014A	←	←	
33	PLATE-C.B.COVER	1	CWH131301	←	←	
34	CONTROL BOARD COVER CO.	1	CWH13C1064	←	CWH13C1211	
35	HANDLE	1	CWE161010	←	←	
38	4-WAYS VALVE	1	CWB001037J	←	←	
39	V-COIL COMPLETE	1	CWA43C2144J	CWA43C2143J	CWA43C2144J	
40	WIRE NET	1	CWD041111A	←	←	
41	ACCESSORY CO. (DRAIN ELBOW)	1	CWG87C900	←	←	
42	OPERATING INSTRUCTION	1	CWF567536	←	←	
43	INSTALLATION INSTRUCTION	1	CWF614489	←	←	
44	CRANKCASE HEATER	1	CWA341044	←	←	
45	FLEXIBLE PIPE	1	CWH5850080	←	←	
46	PACKING - L.TUBE	1	CWB81012	←	←	

(NOTE)

- All parts are supplied from PHAAM, Malaysia (Vendor Code: 00029488).
- "O" marked parts are recommended to be kept in stock.

18.2.2. CU-E15LKR CU-E18LKR CU-E21LKR



Note

The above exploded view is for the purpose of parts disassembly and replacement.
The non-numbered parts are not kept as standard service parts.

REF. NO.	PART NAME & DESCRIPTION	QTY.	CU-E15LKR	CU-E18LKR	CU-E21LKR	REMARKS
1	CHASSY ASS'Y	1	CWD52K1191	←	←	
2	ANTI - VIBRATION BUSHING	3	CWH50077	←	←	
4	COMPRESSOR	1	5CS130XAD04	←	←	O
5	NUT - COMPRESSOR MOUNT	3	CWH56000J	←	←	
6	FAN MOTOR BRACKET	1	CWD541126	←	←	
7	FAN MOTOR	1	CWA951620	←	←	O
8	SCREW - FAN MOTOR BRACKET	3	CWH551217	←	←	
9	SCREW - FAN MOTOR MOUNT	3	CWH551040J	←	←	
10	PROPELLER FAN ASS'Y	1	CWH001019	←	←	
11	NUT - PROPELLER FAN	1	CWH561038J	←	←	
12	CONDENSER COMPLETE	1	CWB32C3047	CWB32C2441	←	
16	EXPANSION VALVE	1	CWB051016J	←	←	
17	RECEIVER	1	-	CWB14011	-	
18	4 WAYS VALVE	1	CWB001026J	←	←	
19	STRAINER	1	CWB11094	←	←	
20	HOLDER - COUPLING	1	CWH351056	←	←	
21	3 WAYS VALVE (GAS)	1	CWB011338	←	←	O
22	2 WAYS VALVE (LIQUID)	1	CWB021292	←	←	O
23	SOUND PROOF BOARD	1	CWH151198	←	←	
24	TERMINAL COVER	1	CWH171039A	←	←	
25	NUT - TERMINAL COVER	1	CWH7080300J	←	←	
27	HOLDER SENSOR	1	CWH711010	←	←	
28	V-COIL COMPLETE	1	CWA43C2169J	←	←	
29	V-COIL COMPLETE	1	CWA43C2257	←	←	
30	SENSOR CO. - COMP TEMP	1	CWA50C2656	←	←	O
31	SENSOR CO. - AIR AND COND TEMP	1	CWA50C2517	←	←	O
32	REACTOR	1	G0C153J00007	←	←	
33	CONTROL BOARD CASING (SIDE)	1	CWH102362	←	←	
34	TERMINAL BOARD ASSY	1	CWA28K1110J	←	←	O
37	ELECTRONIC CONTROLLER - MAIN	1	CWA73C4872R	CWA73C4873R	CWA73C4874R	O
38	CONTROL BOARD COVER (TOP)	1	CWH131333	←	←	
39	CABINET SIDE PLATE (L)	1	CWE041320A	CWE041317A	←	
40	HANDLE	1	CWE161010	←	←	
41	CABINET SIDE PLATE (R)	1	CWE041318A	←	←	
43	CABINET FRONT PLATE ASSY	1	CWE06K1062	←	←	
44	WIRE NET	1	CWD041128A	←	←	
45	CABINET TOP PLATE	1	CWE031083A	←	←	
46	CONTROL BOARD COVER (R)	1	CWH13C1185	←	←	
48	ACCESSORY CO. (DRAIN ELBOW)	1	CWG87C900	←	←	
49	SOUND PROOF MATERIAL	1	CWG302513	←	CWG302270	
50	SOUND PROOF MATERIAL	1	CWG302503	←	CWG302300	
51	OPERATING INSTRUCTION	1	CWF567536	←	←	
52	INSTALLATION INSTRUCTION	1	CWF614489	←	←	
53	CAPACITOR-FM (3.5MF/460V)	1	DS461355QP-A	←	←	
55	ACCUMULATOR	1	CWB131024	←	←	
56	SOUND PROOF MATERIAL	1	CWG302302	-	←	
57	CRANKCASE HEATER	1	CWA341062	←	←	

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- "O" marked parts are recommended to be kept in stock.