Technical Data Sheet THE SOLUTIONS PEOPLE

UR5640 Polyurethane Resin

Encapsulation Resins

UR5640 is a two-part, semi-rigid optically clear polyurethane resin ideal for use in protective applications. Due to a carefully selected blend of components an extremely durable, low viscosity system is achieved which can be used for a wide variety of applications.

- Water white transparency; ideal for LED applications
- Excellent resistance to yellowing; good resistance to UV light
- Excellent scratch and mark resistance; good for cosmetic appearance
- High resistance to weather, acids and alkalis, water and mould growth; suitable for a range of environments

Approvals	RoHS-2 Compliant (2011/65/EU):	Yes
	UL Approval:	No

Typical Properties

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Liquid Properties:	Base Material	Polyurethane
	Density Part A - Resin (g/ml)	1.03
	Density Part B - Hardener (g/ml)	1.12
	Part A Viscosity (mPa s @ 23ºC)	700
	Part B Viscosity (mPa s @ 23ºC)	1200
	Mixed System Viscosity (mPa s @ 23°C)	900
	Mix Ratio (Weight)	1.27 : 1
	Mix Ratio (Volume)	1.44 : 1
	Usable Life (20°C)	17 mins
	Gel Time (23°C)	21 mins
	Cure Time (23 °C)	24 hours
	Cure Time (60 °C)	4 hour
	Colour Part A - Resin	Clear
	Colour Part B - Hardener	Clear
	Storage Conditions	Dry Conditions: Above 15°C, Below 35°C
	Shelf Life	12 months
	Exotherm (Measured on a 100ml sample in a cylinder of diameter 49.4mm @ 23°C)	<90°C
	Shrinkage	<1%

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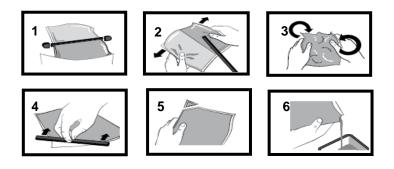
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Cured System:	Thermal Conductivity (W/m.K) Cured Density (g/ml) Temperature Range (°C)	0.20 1.08 -40 to +120
	Max Temperature Range (Short Term (°C)/30mins) (Application and Geometry Dependent)	+130
	Dielectric Strength (kV/mm)	11
	Volume Resistivity (ohm-cm)	10 ¹⁴
	Shore Hardness @ 25°C	A75
	Colour (Mixed System)	Colourless
	Refractive Index	1.488
	Flame Retardancy	No
	Loss Tangent @ 50 Hz	0.025
	Permittivity @ 50 Hz	3.50
	Comparative Tracking Index	Not Measured
	Water Absorption (9.7mm thick disk, 51mm diameter) 10 days @ 20°C/ 1 hour @ 100°C	0.7%/ 1.4%
	Elongation at Break	45%
	Tensile Modulus (MPa)	7.2

Mixing Procedures

Resin Packs

When in Resin pack form, the resin and hardener are mixed by removing the clip and moving the contents around inside the pack until thoroughly mixed. To remove the clip, remove both end caps, grip each end of the pack and pull apart gently. By using the removed clip, take special care to push unmixed material from the corners of the pack. Mixing normally takes from two to four minutes depending on the skill of the operator and the size of the pack. Both the resin and hardener are evacuated prior to packing so the system is ready for use immediately after mixing. The corner may be cut from the pack so that it may be used as a simple dispenser.



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Bulk Mixing

When mixing, care must be taken to avoid the introduction of excessive amounts of air. Automatic mixing equipment is available which will not only mix both the resin and hardener accurately in the correct ratio but do this without introducing air. Containers of Part A (Resin) and Part B (Hardener) should be kept sealed at all times when not in use to prevent the ingress of moisture. Bulk material must be thoroughly mixed before use. Incomplete mixing will result in erratic or partial curing.

General

Sedimentation of the resin has been minimised by careful attention to the formulation. However, any sediment which may have occurred over long periods of time must be dispersed before removing any material from the container. This dispersion can be carried out (if necessary) by stirring with a broad bladed spatula or gently rolling the can. Take care not to introduce excessive amounts of air during this operation or it may be necessary to re-evacuate the resin. Sedimentation will be accelerated by storage at high temperatures. Sedimentation found in resin packs forms no problem since the sediment is re-mixed when the pack is used.

Additional Information

Cleaning:	It is far easier for machines & containers to be cleaned before the resin has been allowed	
	to cure. Electrolube's RRS is suitable for cleaning machines and containers and cured	
	resin may be slowly softened and removed by soaking in our RRS.	
Curing:	Do not heat cure large volumes immediately. Allow these to gel at room temperature and	
	post-cure at high temperature if required (refer to liquid properties for details). Small	
	volumes (250ml) may be heat cured immediately.	
Storage:	When storing under very cold conditions, the hardener may crystallise. If this occurs,	
	simply warm (40°C) the container gently until all crystals have re-melted.	
Health & Safety: Always refer to the Health & Safety data sheet before use. These can be downloaded		
	from <u>www.electrolube.com</u>	

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